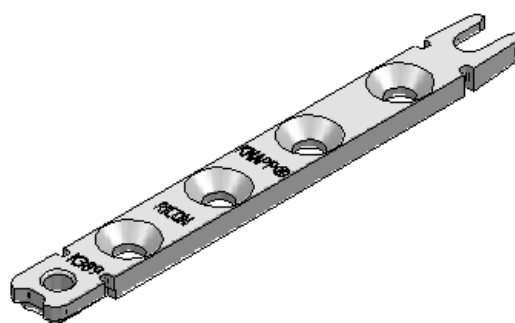
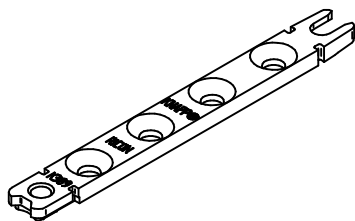


RICON® 120 x 13 stainless steel



Art.-Nr. K389

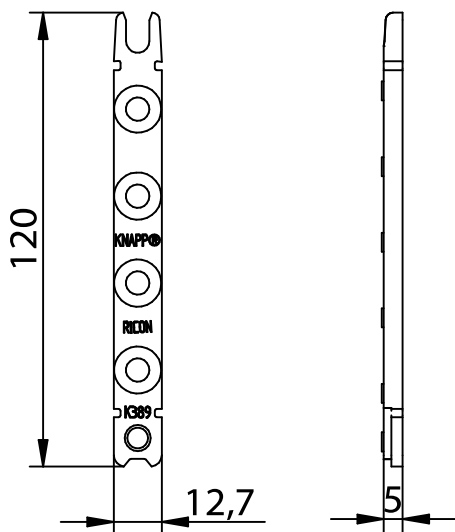
Deutsch S. 2
English S. 4
Français S. 6



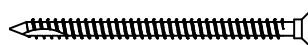
Montageanleitung RICON® 120/13 - A2

Zargenverbindung in Edelstahl

2x RICON® 120/13



5x RICON® SK 5x80



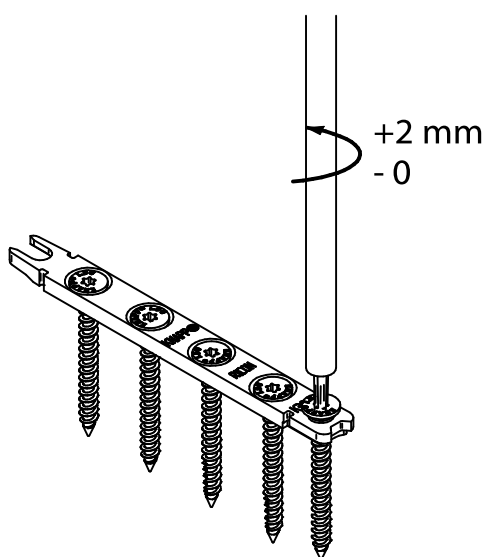
5x RICON® SK 5x50



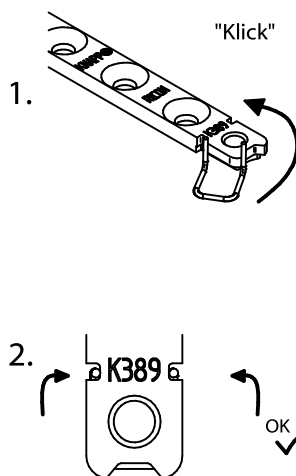
1x RICON® Sperrbügel



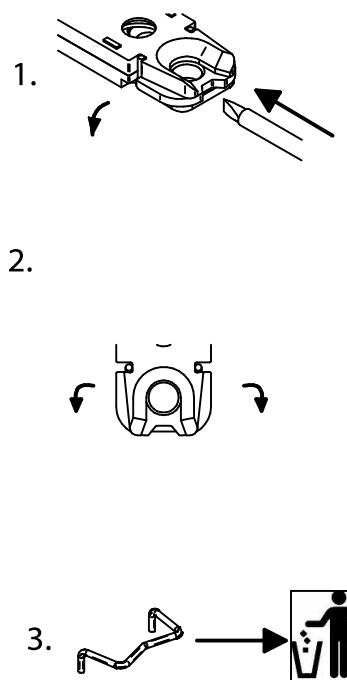
Justierbare Halteschraube

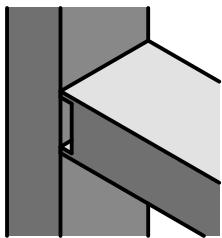


Sperrbügel einlegen



Sperrbügel lösen



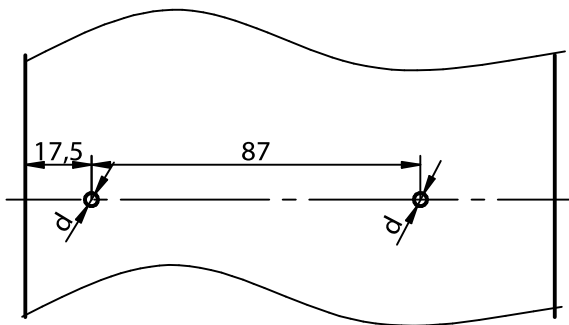


Montageanleitung RICON® 120/13- A2

Zargenverbindung

Art. Nr. K389

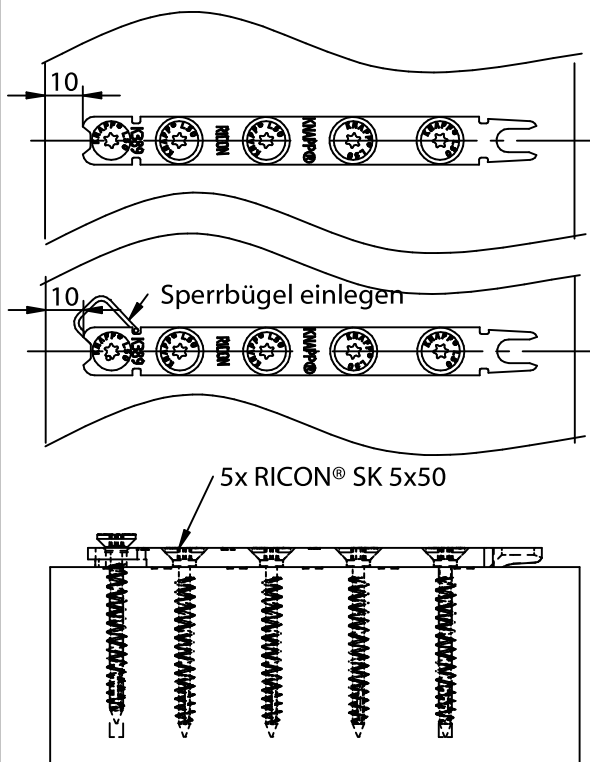
Vorbohrungen



Nadelholz: d...Ø 3mm, 30mm tief vorbohren

Laubholz: d...Ø 3,5mm, 45mm tief vorbohren

Verschraubung

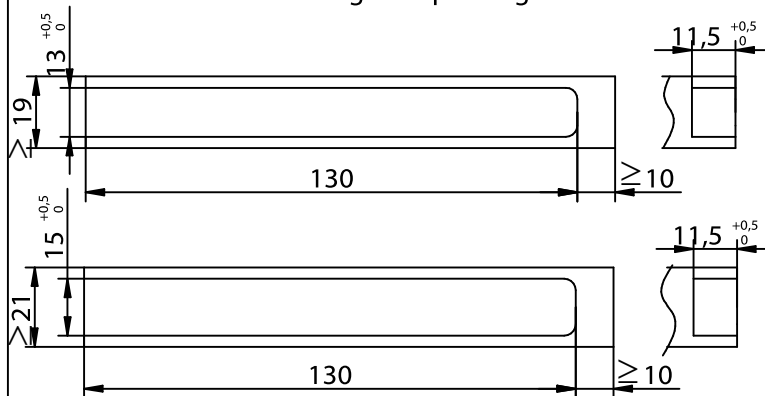


Ausfräsen

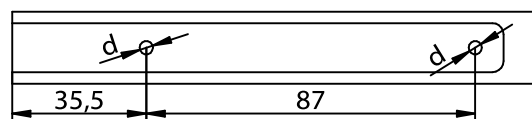
* Fräsbreite

13 mm für Verwendung ohne Sperrbügel

15 mm für Verwendung mit Sperrbügel



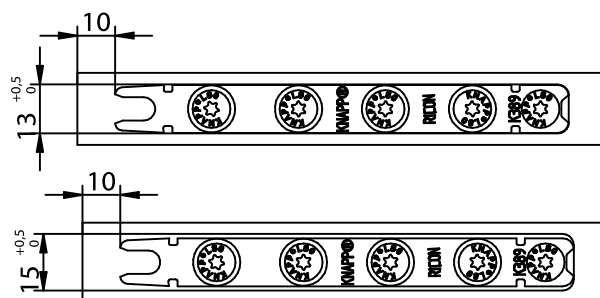
vorbohrungen



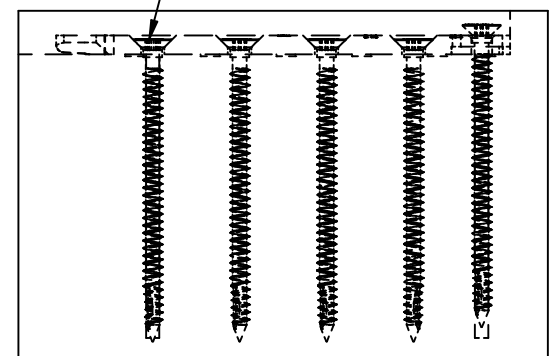
Nadelholz: d...Ø 3mm, 30mm tief vorbohren

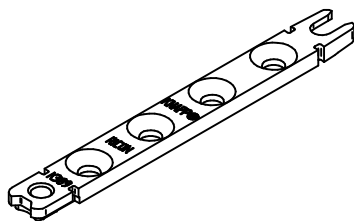
Laubholz: d...Ø 3,5mm, 75mm tief vorbohren

Verschraubung



5x RICON® SK 5x80



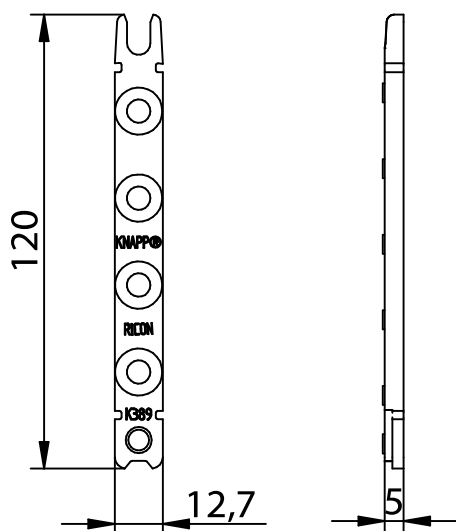


Assembly Instructions

RICON® 120/13 - A2

Frame connector in stainless steel

2x RICON® 120/13



5x RICON® CS 5x80



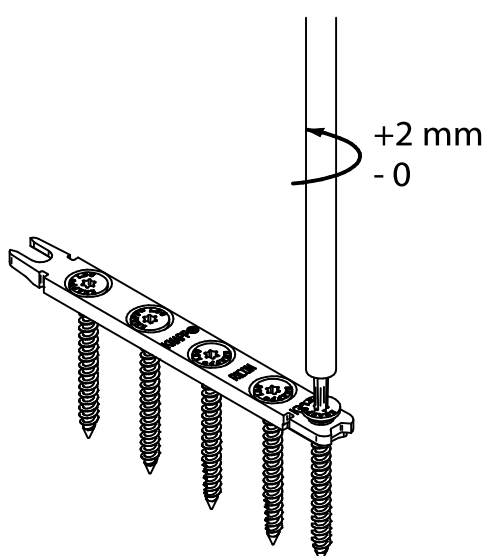
5x RICON® CS 5x50



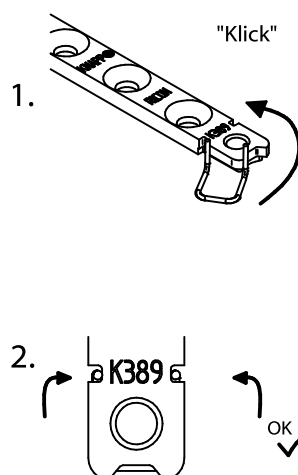
1x RICON® Locking clip



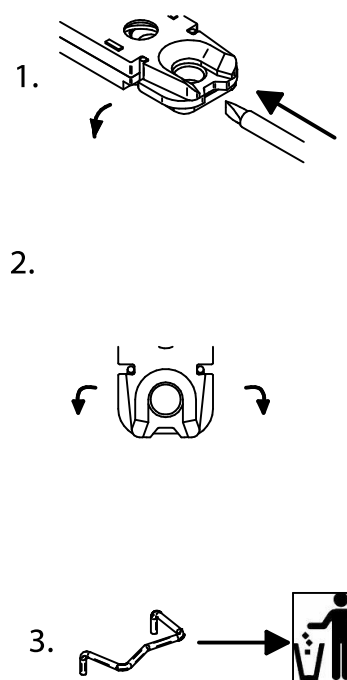
screw depth adjustable

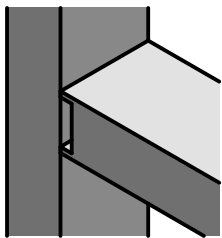


Locking clip assembly



Locking clip removal



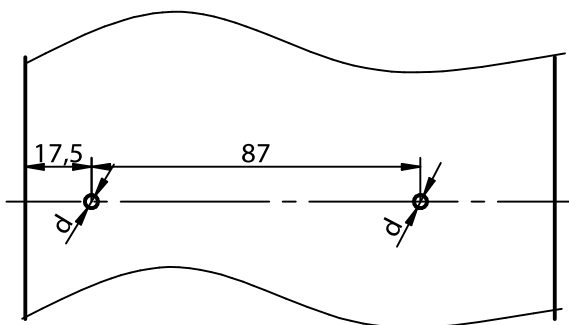


RICON® 120/13 - A2

Frame connector

Art. No. K389

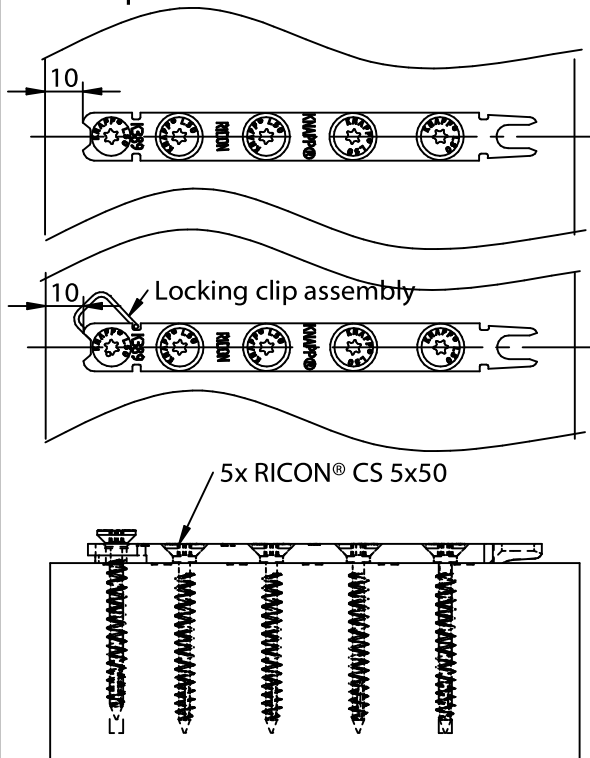
Predrilling



Softwood: d...Ø 3 mm, 30 mm pre-drilling

Hardwood: d...Ø 3,5 mm, 45 mm pre-drilling

screw pattern

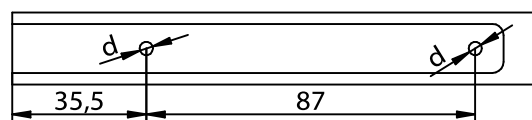
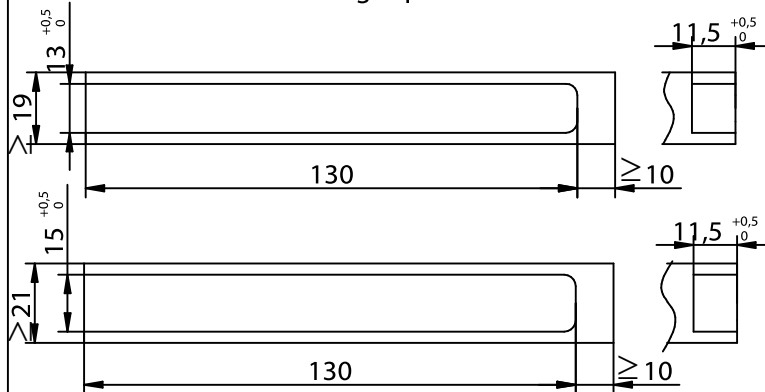


Milling and predrilling

* Milling width

13 mm for use without locking clip

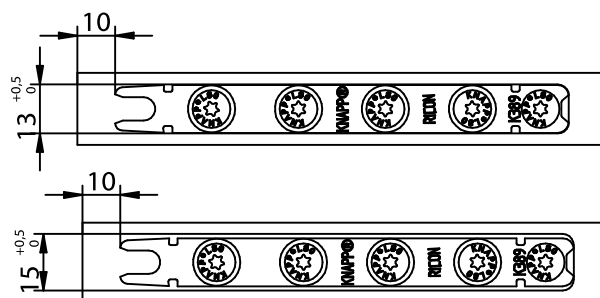
15 mm for use with locking clip



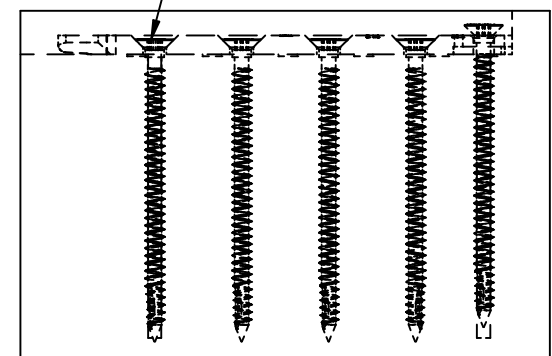
Softwood: d...Ø 3 mm, 30 mm pre-drilling

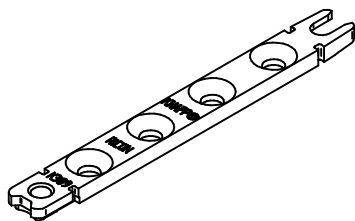
Hardwood: d...Ø 3,5 mm, 75 mm pre-drilling

screw pattern



5x RICON® CS 5x80



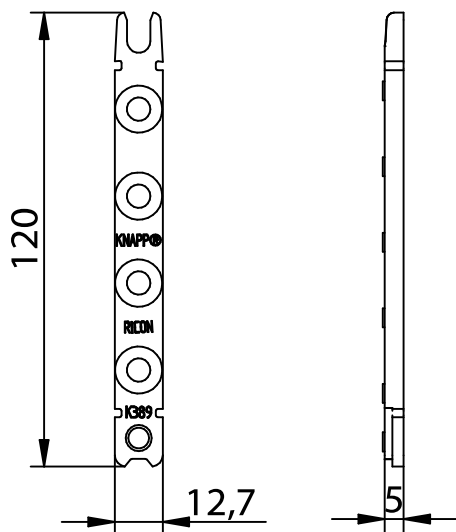


Notice de montage

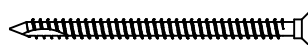
RICON® 120/13 - A2

Connecteur inox pour cadres bois

2 x RICON 120/13



5 vis RICON® TF 5x80



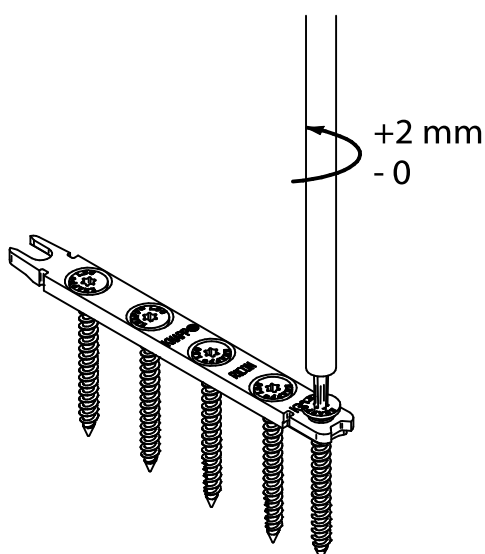
5 vis RICON® TF 5x50



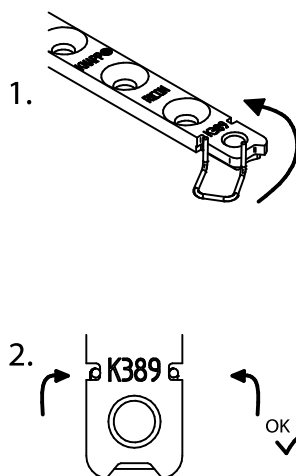
1 goupille de verrouillage



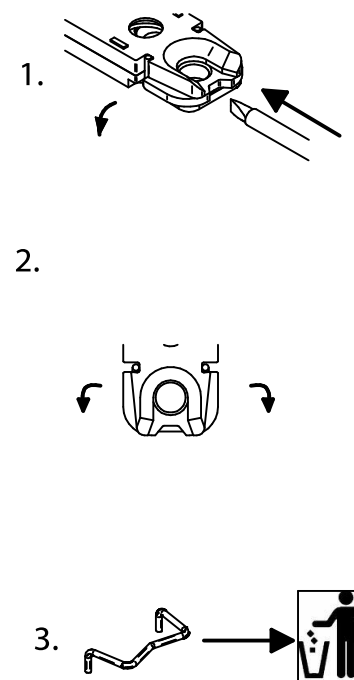
Réglage de la vis d'accroche

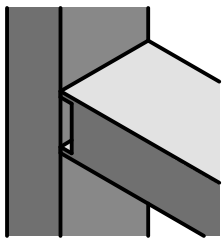


Mise en place de la goupille



Déverrouillage de la goupille



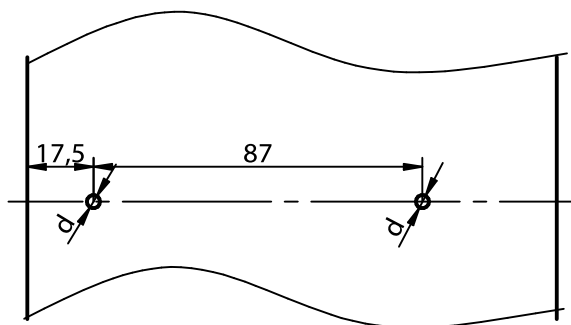


RICON® 120/13 - A2

Connecteur inox pour cadres bois

Réf. K389

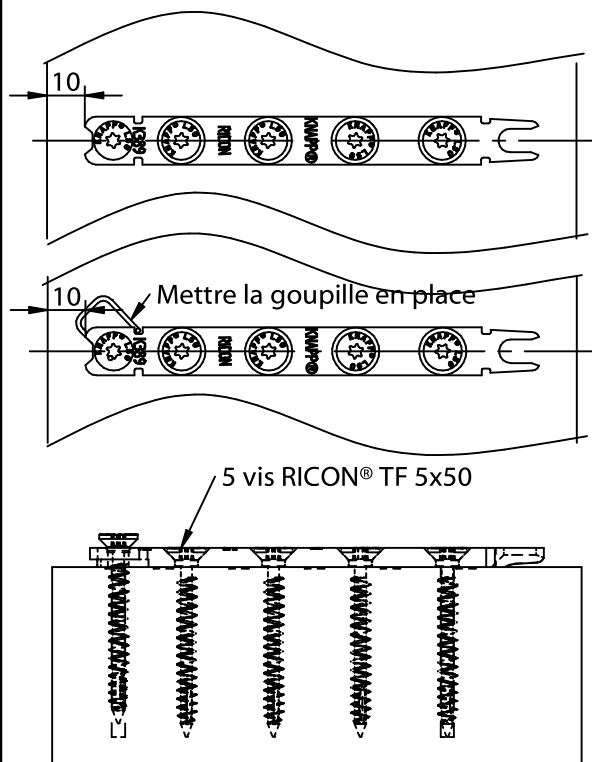
Détail du perçage sur la pièce porteuse



Résineux : pré-percer d...Ø 3 mm, prof. 30mm

Feuillus : pré-percer d...Ø 3,5 mm, prof. 45mm

Détail du vissage

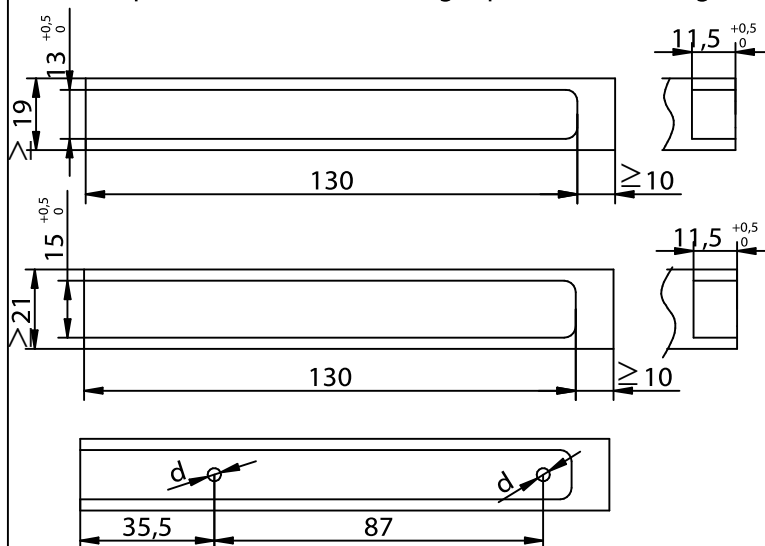


Détails du fraisage

* **largeur de fraisage**

13 mm pour une utilisation sans goupille de verrouillage

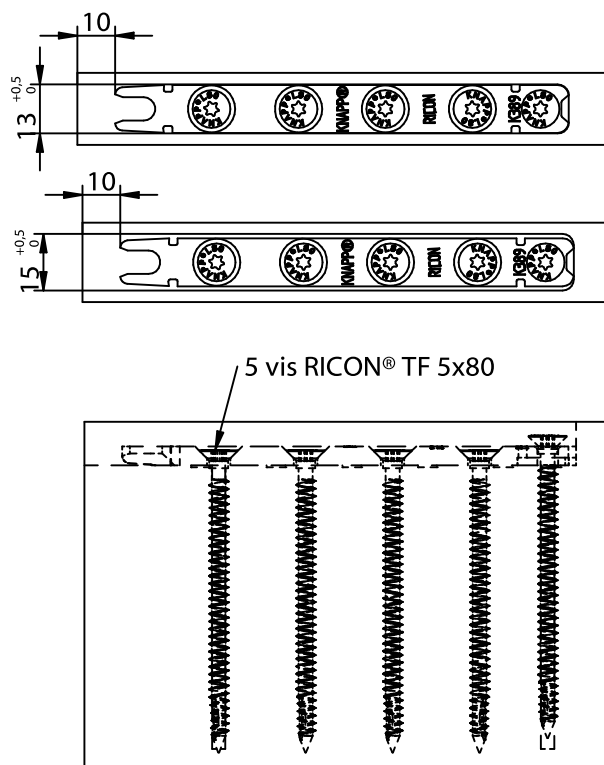
15 mm pour une utilisation avec goupille de verrouillage



Résineux : pré-percer d...Ø 3 mm, prof. 30mm

Feuillus : pré-percer d...Ø 3,5 mm, prof. 75mm

Détail du vissage





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