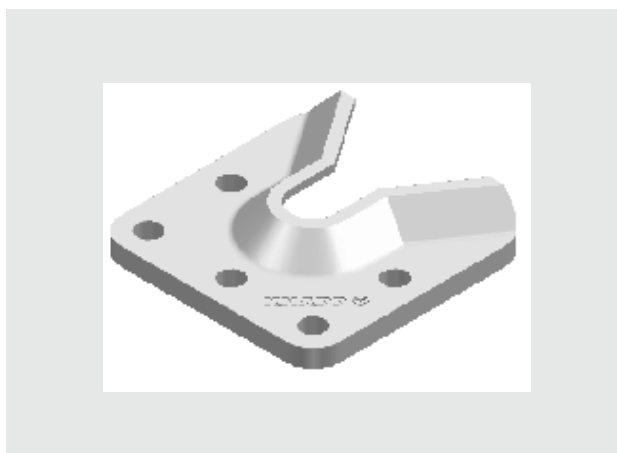


Montageanleitung

Construction Manual

Notice de montage

VERSION



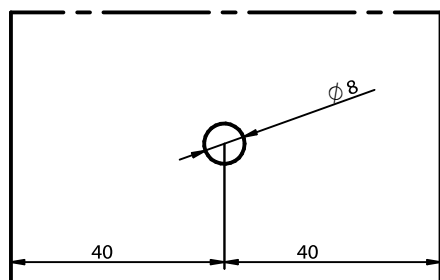
Kragenschraube 12x60 mm
Art. - Nr. K102



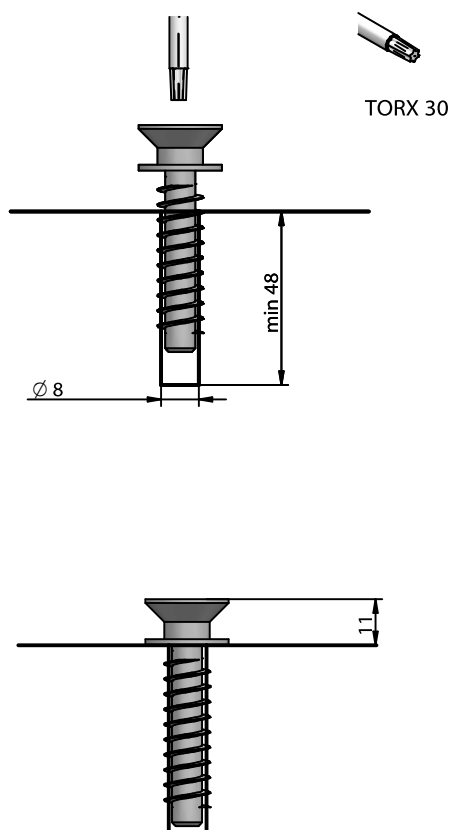
WALCO V 60



1. Bohren



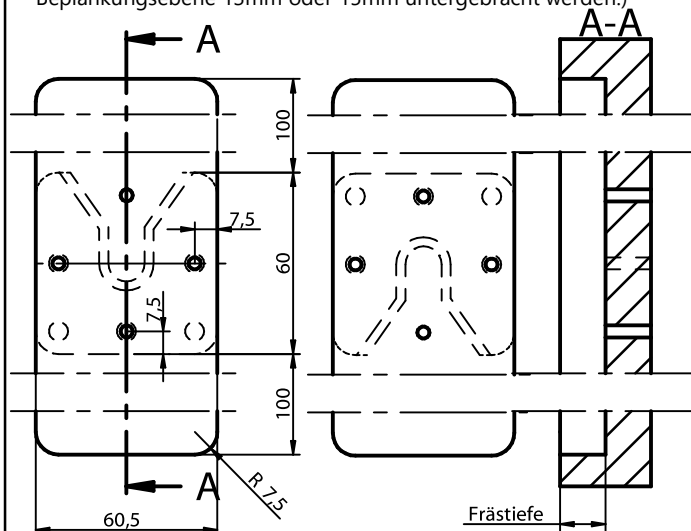
2. Eindrehen der Kragenschraube



Hinweis: Wenn der Verbinder in der Beplankungsebene montiert wird, kann durch Verwendung einer zusätzlichen DIN 125 M12 Unterlegscheibe an eine 15mm Beplankung angepasst werden.

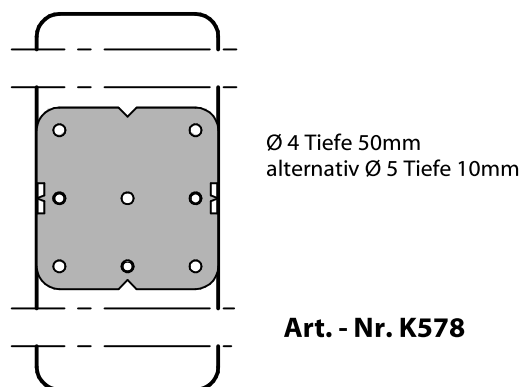
1. Ausfräsung herstellen

Mindest- Ausfräsmaße (Alternativ kann der Verbinder auch in der Beplankungsebene 13mm oder 15mm untergebracht werden.)

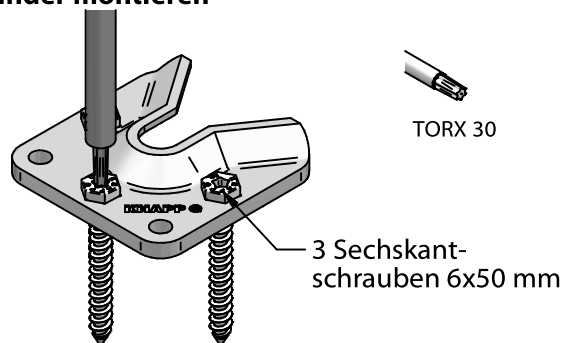


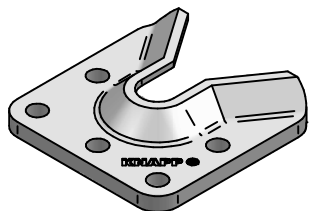
Halteschraube	Einfrästiefe
Kragenschraube	13 mm fugenlose stramme Montage 11 mm leichtes Einhängen (2 mm Fuge)
Einstellbare Halteschraube	11 - 22 mm
Gefederte Halteschraube	11- 17 mm

2. Verbinderposition mit Anreißschablone anreißen



3. Verbinder montieren





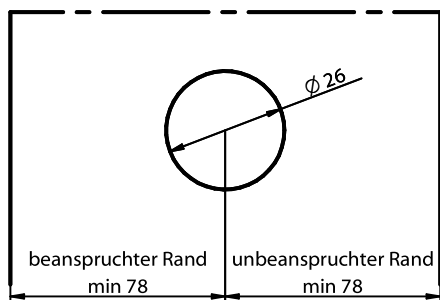
Montageanleitung WALCO® V 60

Wandverbinder

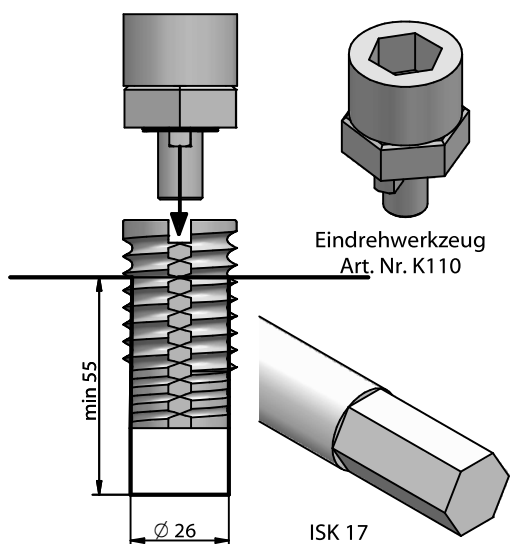
Gefederte Halteschraube M12 Art. - Nr. K106



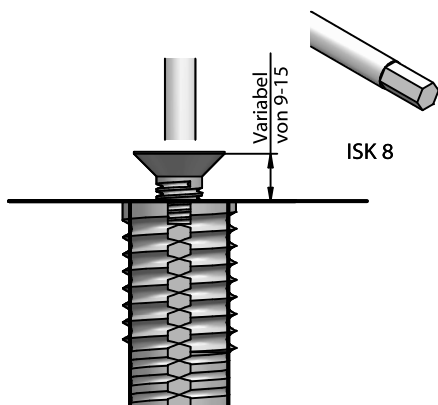
1. Bohren



2. Eindrehen der Einschraubmutter mit Eindrehwerkzeug



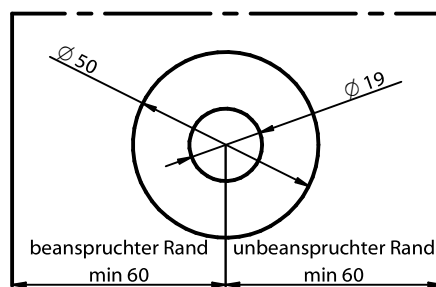
3. Halteschraube M12 eindrehen und auf Höhe justieren



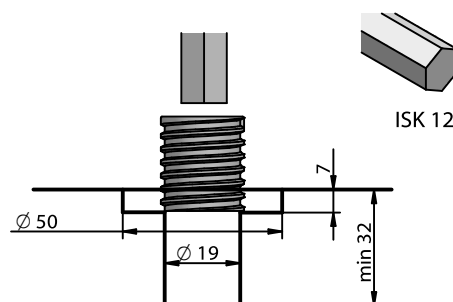
Einstellbare Halteschraube M12 Art. - Nr. K104



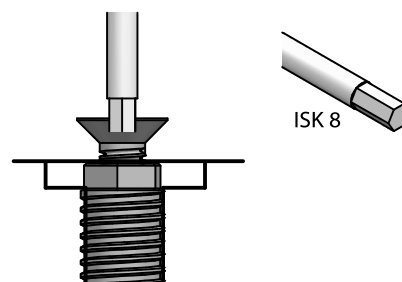
1. Stufenbohrung erstellen



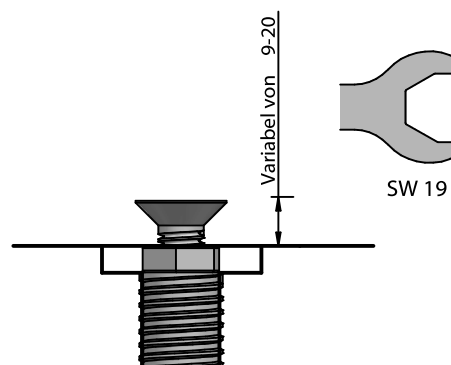
2. Eindrehen der Einschraubmutter

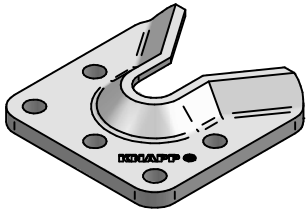


3. Eindrehen der Halteschraube incl. Mutter M12



4. Höhe justieren und Schraube mit Mutter fixieren

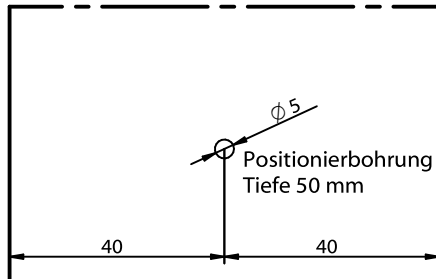




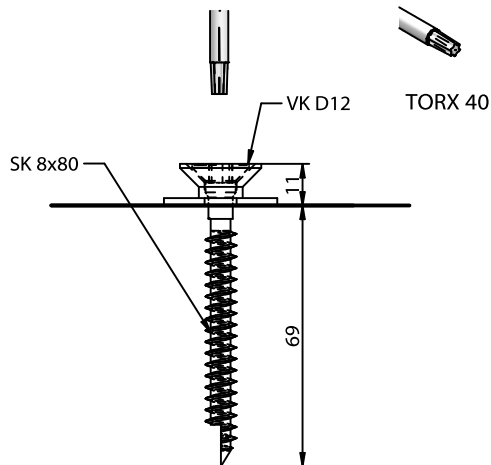
Verschraubter Kragenbolzen Art. - Nr. K108



1. Bohren



2. Eindrehen der Schraube in den Kragenbolzen



Hinweis:

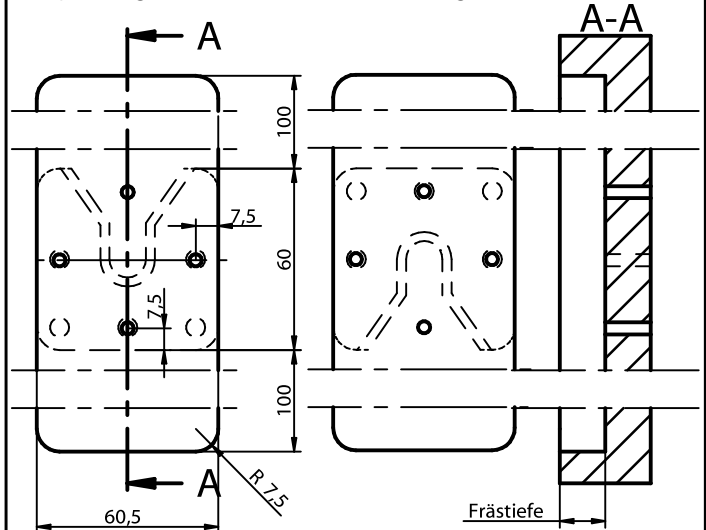
Die Vollgewindeschraube kann auch mit einem Ø 5 mm Bohrer vorgebohrt werden!
Wenn der Verbinder in der Beplankungsebene montiert wird, kann durch Verwendung einer zusätzlichen DIN 125 M12 Unterlegscheibe an eine 15mm Beplankung angepasst werden.

WALCO V 60



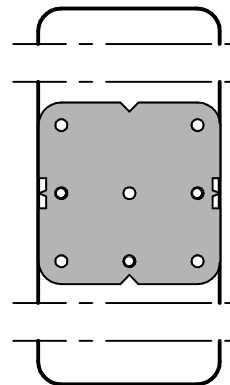
1. Ausfräsung herstellen

Mindest- Ausfräsmaße (Alternativ kann der Verbinder auch in der Beplankungsebene 13mm oder 15mm untergebracht werden.)



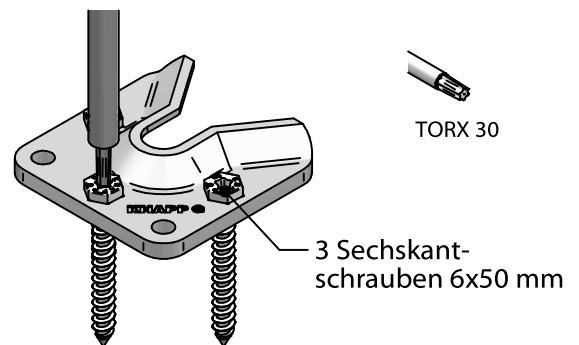
Frästiefe:
13 mm für fugenlose stramme Montage
11 mm für leichtes Einhängen (mit 2 mm Fuge)

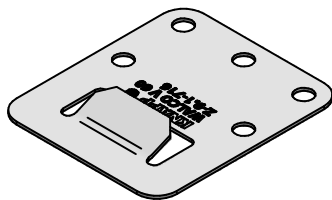
2. Verbinderposition mit Anreißschablone anreißen



Ø 4 Tiefe 50mm
alternativ Ø 5 Tiefe
10mm
Art. - Nr. K578

3. Verbinder montieren





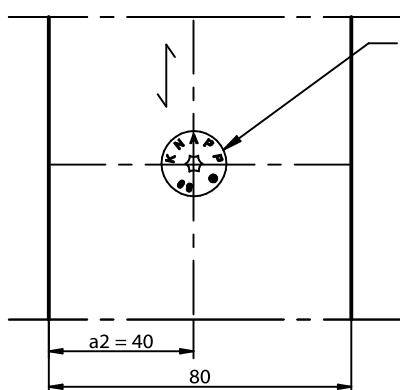
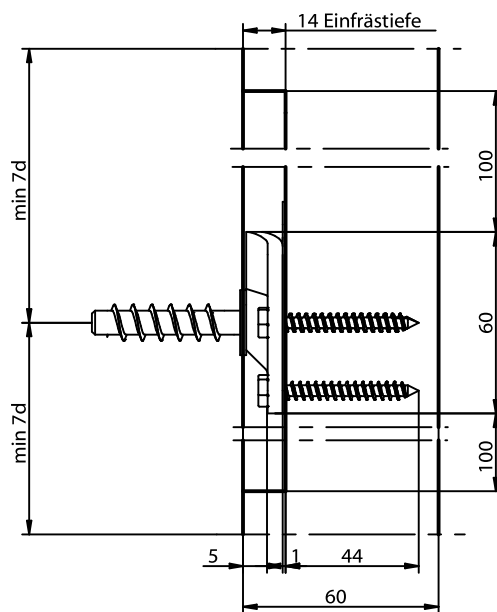
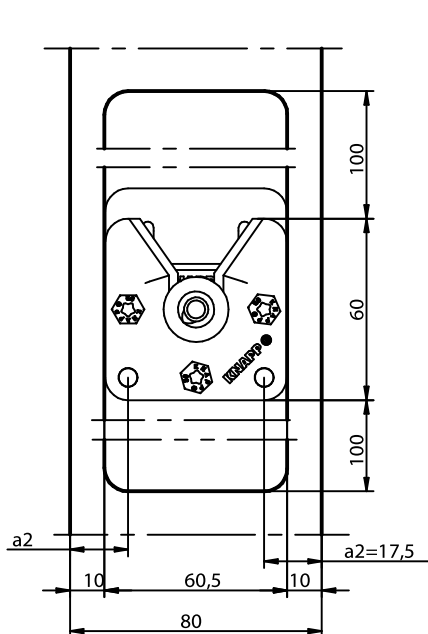
Montageanleitung

WALCO® V 60

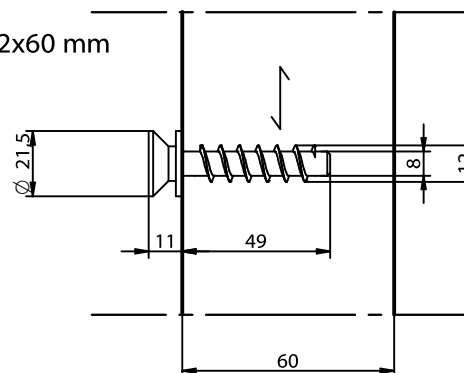
Wandverbinder mit Sperrklappe

WALCO V Sperrklappe
Art. - Nr. K112

WALCO V 60



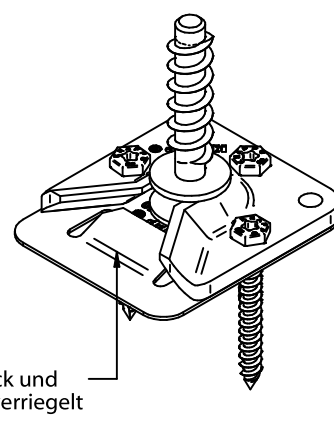
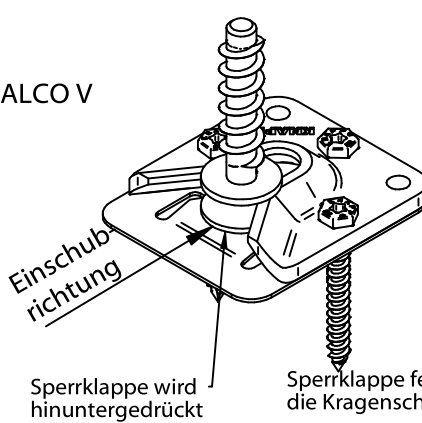
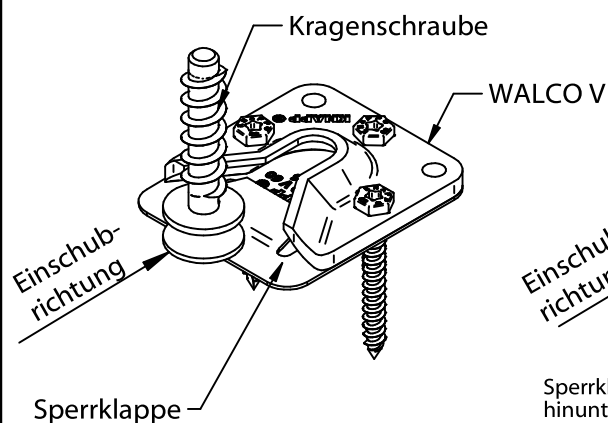
Kragenschraube 12x60 mm

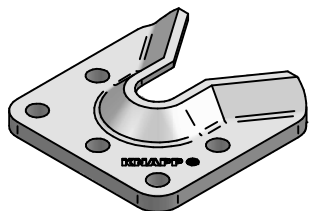


1. Positionieren

2. Einführen

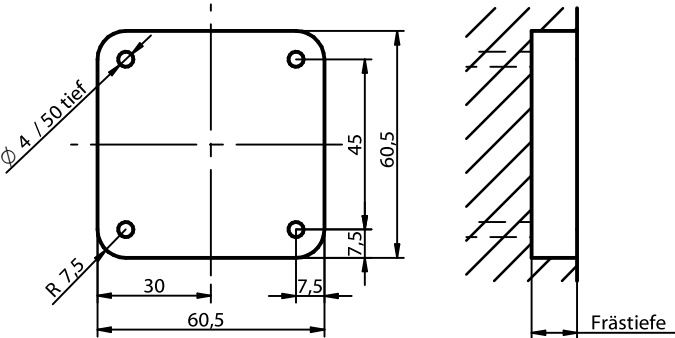
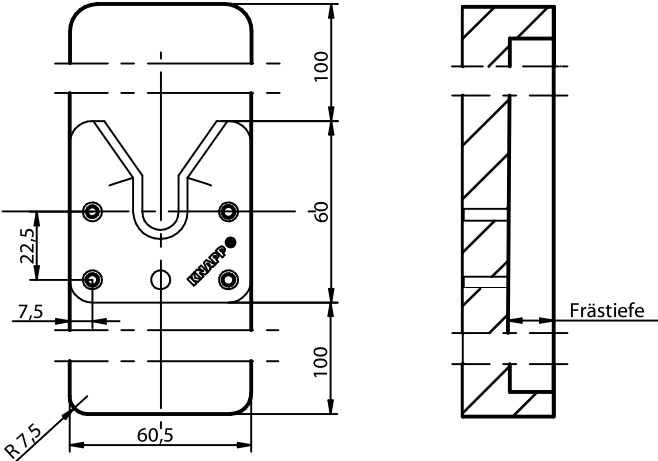
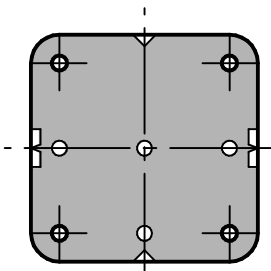
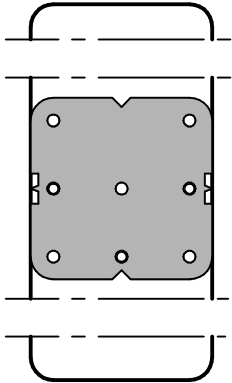
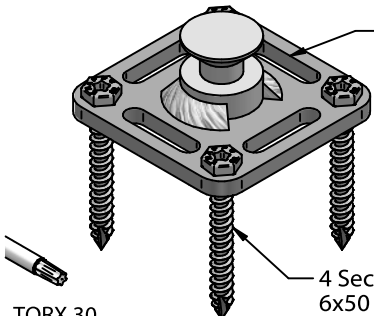
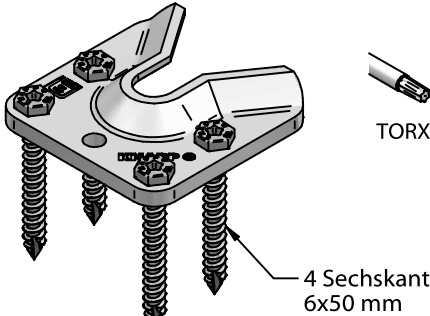
3. Verriegeln



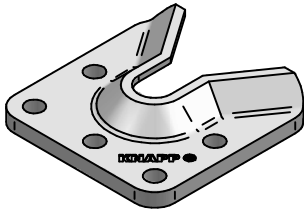


WALCO® 60 VS / V60

Wandverbinder

WALCO 60 VS Art. - Nr. K701/Set 	WALCO V 60 Art. - Nr. K100/Set 
1. Ausfräsung herstellen Mindest- Ausfräsmaße  Frästiefe bei beidseitiger Ausfräsung: 12 mm	1. Ausfräsung herstellen Mindest- Ausfräsmaße  Frästiefe bei beidseitiger Ausfräsung: 15 mm für fugenlose stramme Montage 13 mm für leichtes Einhängen (mit 2 mm Fuge) Frästiefe bei einseitiger Ausfräsung: 28,5 mm für fugenlose stramme Montage 26,5 mm für leichtes Einhängen (mit 2 mm Fuge)
2. Schraubenposition mit Anreißschablone markieren  Art. - Nr. K578	2. Schraubenposition mit Anreißschablone markieren  Art. - Nr. K578
3. Verbinder montieren  TORX 30 4 Sechskantschrauben 6x50 mm Verstellbarkeit ± 10 mm * * Schlitzte können auch für die Verstellbarkeit verwendet werden!	3. Verbinder montieren  TORX 30 4 Sechskantschrauben 6x50 mm

1 Verbindung besteht aus Set K701 und Set K100

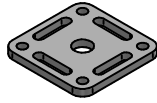


WALCO® 60 VK / V60

Wandverbinder

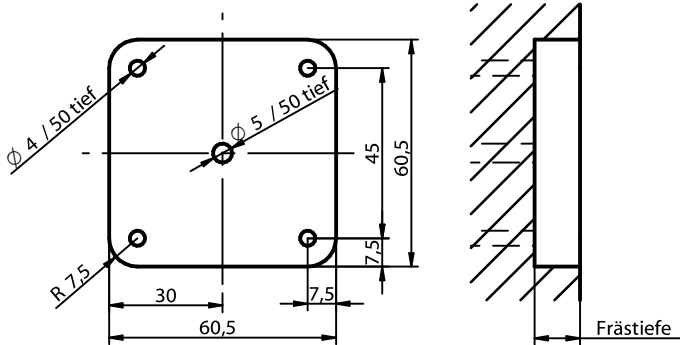
WALCO 60 VK

Art. - Nr. K700/Set



1. Ausfräsung herstellen

Mindest- Ausfräsmaße



Frästiefe bei beidseitiger Ausfräsung: 12 mm

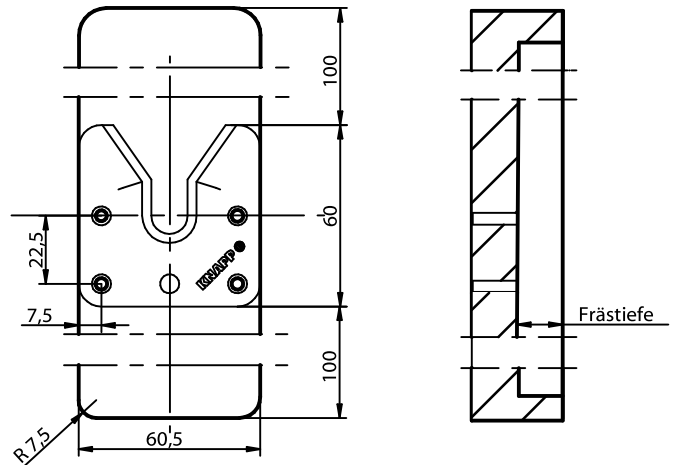
WALCO V 60

Art. - Nr. K100/Set



1. Ausfräsung herstellen

Mindest- Ausfräsmaße



Frästiefe bei beidseitiger Ausfräsung:

15 mm für fugenlose stramme Montage

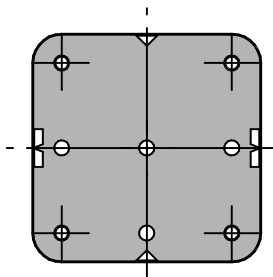
13 mm für leichtes Einhängen (mit 2 mm Fuge)

Frästiefe bei einseitiger Ausfräsung:

27 mm für fugenlose stramme Montage

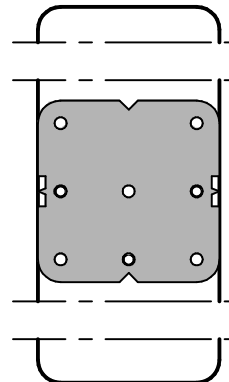
25 mm für leichtes Einhängen (mit 2 mm Fuge)

2. Schraubenposition mit Anreißschablone markieren



Art. - Nr. K578

2. Schraubenposition mit Anreißschablone markieren



Art. - Nr. K578

3. Verbinder montieren

SK-Schraube
8x80 mm

Kragenbolzen

Verstellbarkeit ± 10 mm *

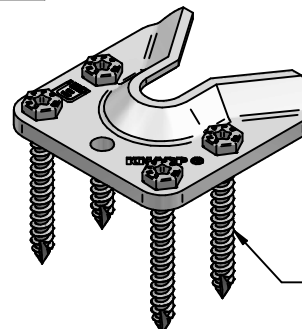
* Schlitz können
auch
für die
Verstellbarkeit
verwendet werden!

4 Sechskantschrauben
6x50 mm

TORX 30

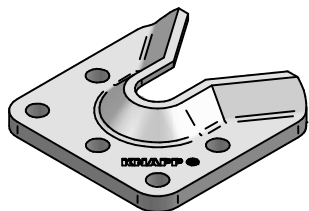
1 Verbindung besteht aus
Set K700 und Set K100

3. Verbinder montieren



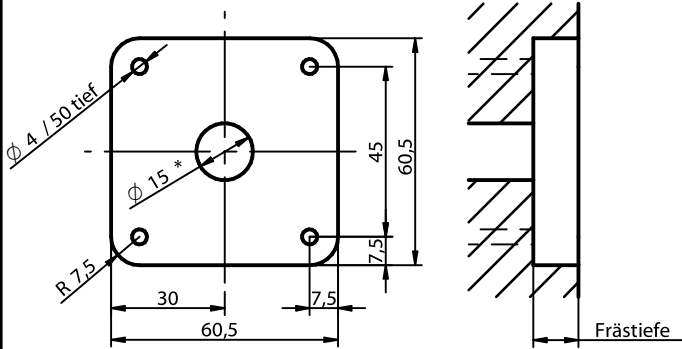
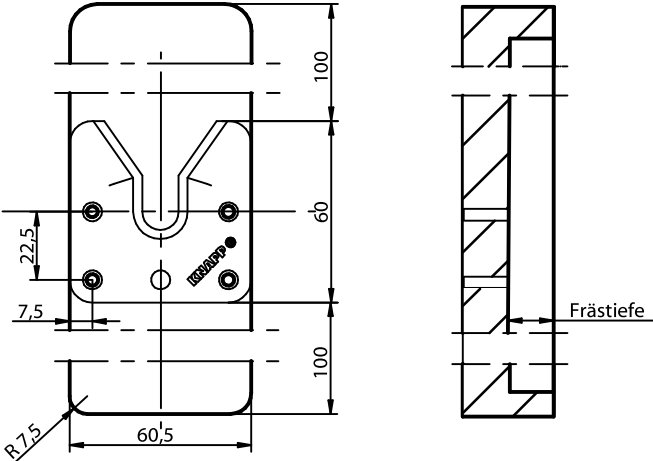
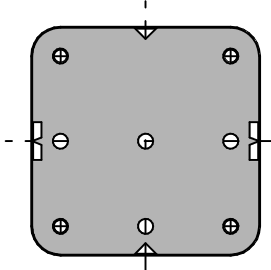
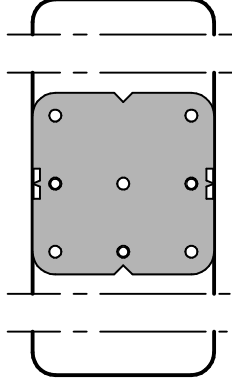
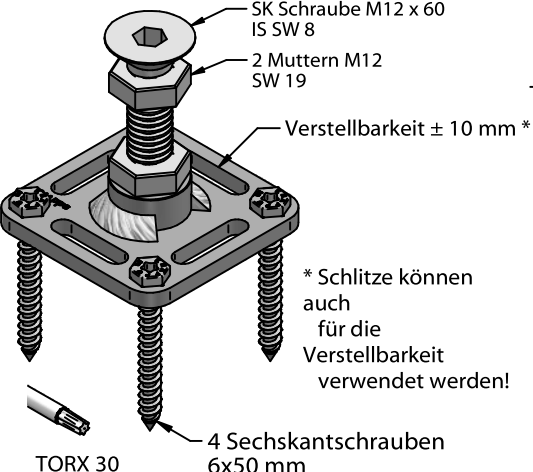
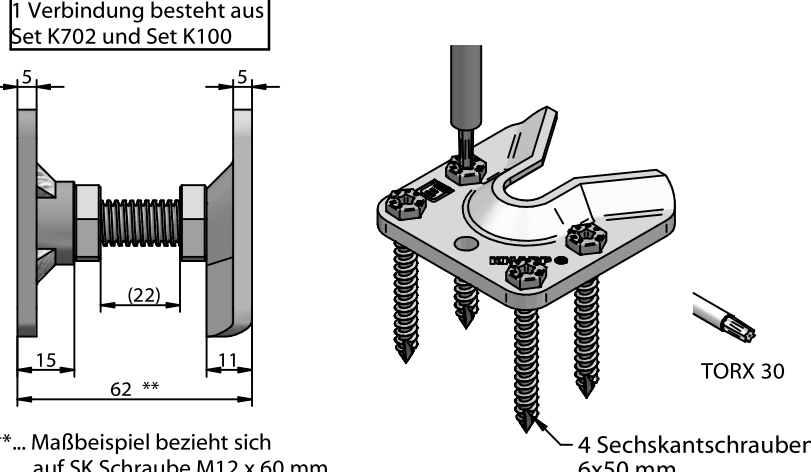
TORX 30

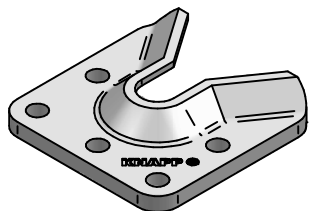
4 Sechskantschrauben
6x50 mm



WALCO® 60 M12 / V60

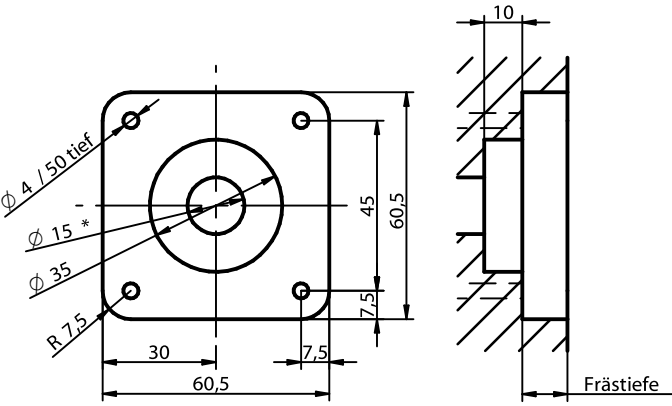
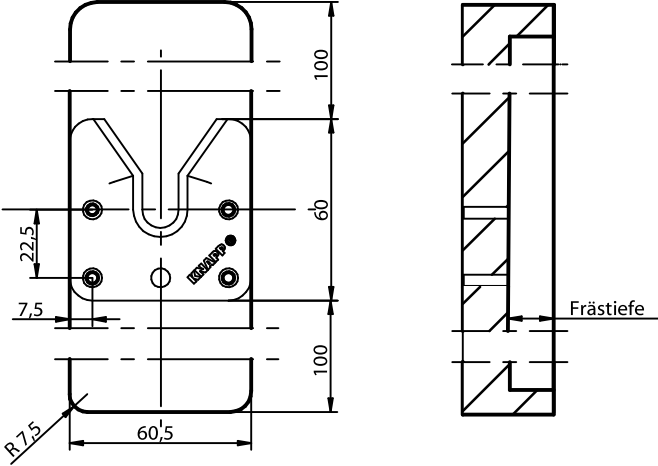
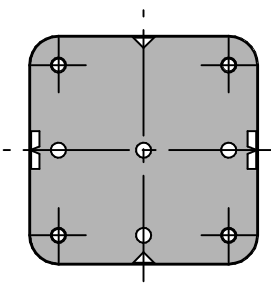
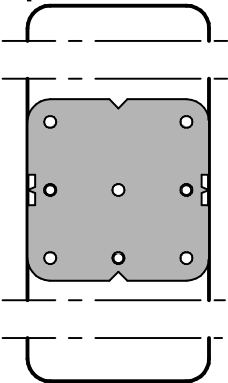
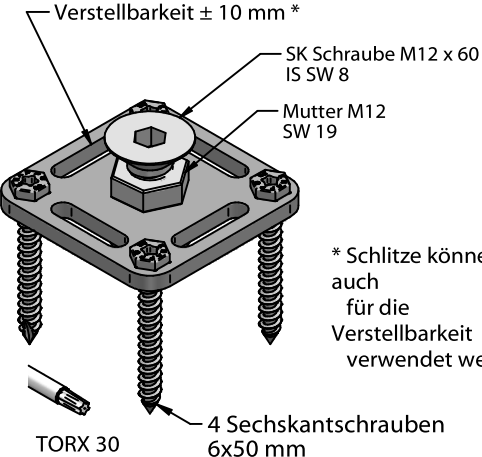
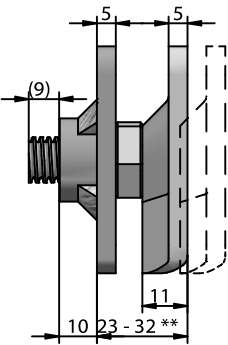
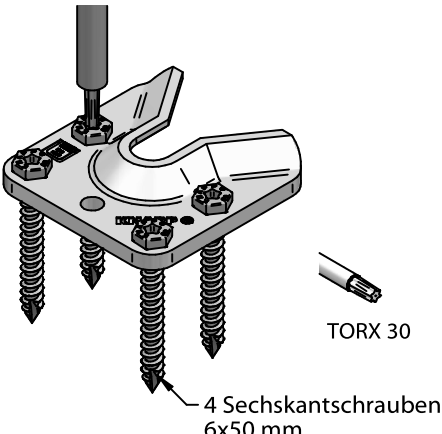
Wandverbinder für Vorhangfassade

WALCO 60 M12 Art. - Nr. K702/Set 	WALCO V 60 Art. - Nr. K100/Set 
1. Ausfräsung herstellen Mindest- Ausfräsmaße  Frästiefe nach Bedarf wählbar oder stumpf aufschrauben *... Bohrtiefe auf Verstellbereich/Länge SK-Schraube abstimmen!	1. Ausfräsung herstellen Mindest- Ausfräsmaße  Frästiefe nach Bedarf wählbar oder stumpf aufschrauben
2. Schraubenposition mit Anreißschablone markieren  Art. - Nr. K578	2. Schraubenposition mit Anreißschablone markieren  Art. - Nr. K578
3. Verbinder montieren  SK Schraube M12 x 60 IS SW 8 2 Muttern M12 SW 19 Verstellbarkeit ± 10 mm * * Schlitz können auch für die Verstellbarkeit verwendet werden! 4 Sechskantschrauben 6x50 mm TORX 30	3. Verbinder montieren 1 Verbindung besteht aus Set K702 und Set K100  5 15 62 ** 11 22 TORX 30 4 Sechskantschrauben 6x50 mm **... Maßbeispiel bezieht sich auf SK Schraube M12 x 60 mm



WALCO® 60 M12 / V60

Wandverbinder für Modulbauweise

WALCO 60 M12 Art. - Nr. K702/Set 	WALCO V 60 Art. - Nr. K100/Set 
1. Ausfräsung herstellen Mindest- Ausfräsmaße  Frästiefe nach Bedarf wählbar oder stumpf aufschrauben *... Bohrtiefe auf Verstellbereich/Länge SK-Schraube abstimmen!	1. Ausfräsung herstellen Mindest- Ausfräsmaße  Frästiefe nach Bedarf wählbar oder stumpf aufschrauben
2. Schraubenposition mit Anreißschablone markieren  Art. - Nr. K578	2. Schraubenposition mit Anreißschablone markieren  Art. - Nr. K578
3. Verbinder montieren  * Schlitzte können auch für die Verstellbarkeit verwendet werden!	3. Verbinder montieren 1 Verbindung besteht aus Set K702 und Set K100  **... Maßbeispiel bezieht sich auf SK Schraube M12 x 40 mm  TORX 30 4 Sechskantschrauben 6x50 mm



ETA-10/0189

WALCO® V 60

Collar Screw 12x60 mm
Art. - No. K102

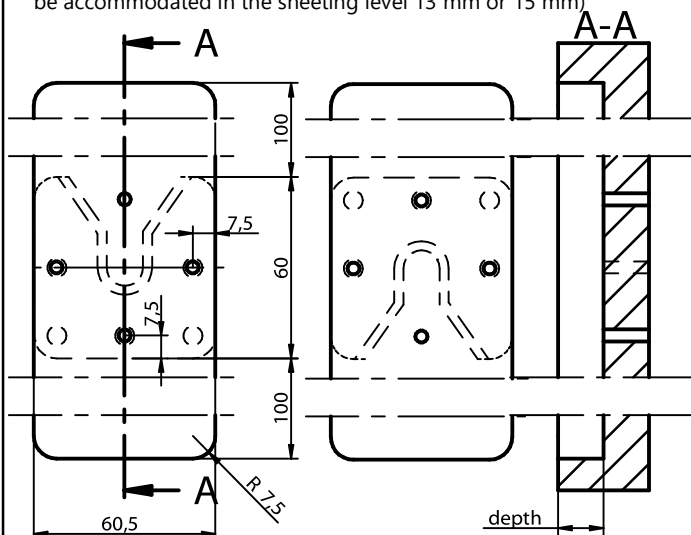


Technical drawing of a TORX 30 screw. The top part shows a side view with dimensions: a diameter of 8 mm ($\varnothing 8$) and a minimum length of 48 mm (min 48). The bottom part shows a top view with a height dimension of 11 mm. A small inset shows the TORX 30 bit tip.

WALCO V 60



Minimum milling dimensions (alternatively, the connector can also be accommodated in the sheeting level 13 mm or 15 mm).

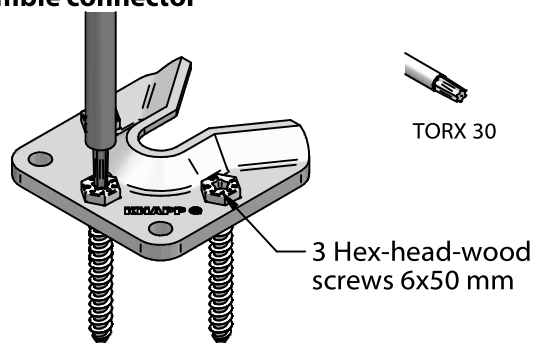


Holding screw	Depth T
Collar screw	13 mm without joint=> tight fitting 11 mm easy to connect (2 mm gap)
Retaining holding screw	11 - 22 mm
Retaining spring holding screw	11- 17 mm

A diagram of a square tile. It features a 3x3 grid of small circles (holes) and a single larger circle in the center. The tile has a notch at the top and a bump at the bottom, and is surrounded by dashed lines indicating its placement in a larger structure.

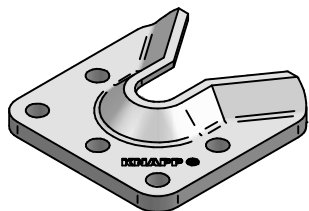
Ø 4 depth 50mm
alternativ Ø 5 depth
10mm

3. Assemble connector



page 1/4

© Knapp GmbH. All measures in mm - Errors excepted. VERSION 17.04.2024



Assembly Instructions

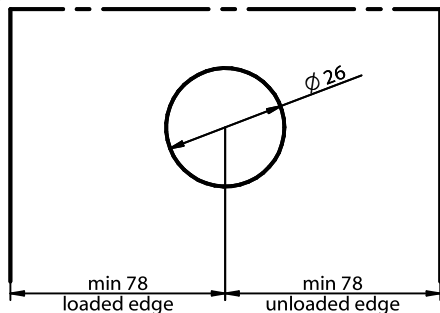
WALCO® V 60

Wall connector

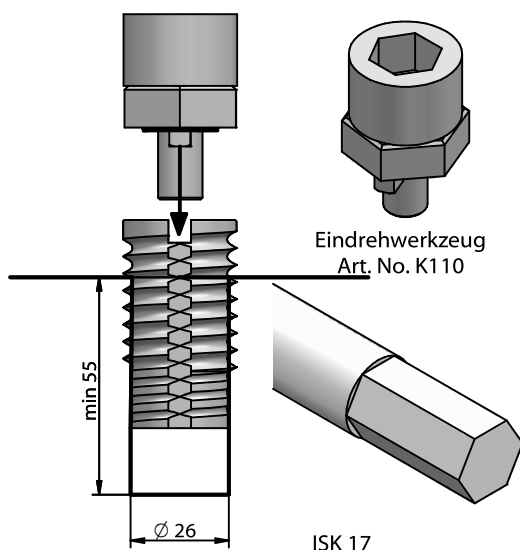
Retaining spring holding screw M12 Art. - No. K106



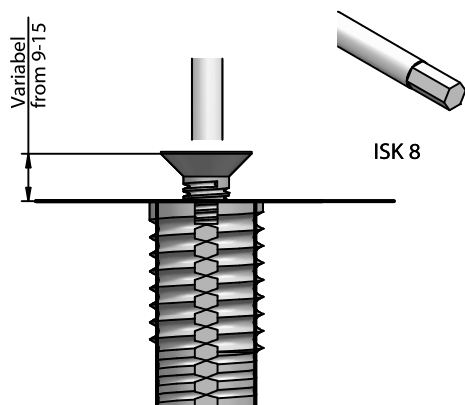
1. Drilling



2. Screwing the insert screw with special tool



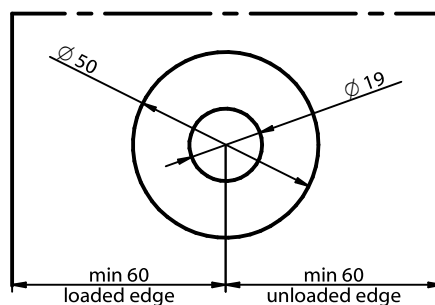
3. Screwing holding screw and adjustment of height



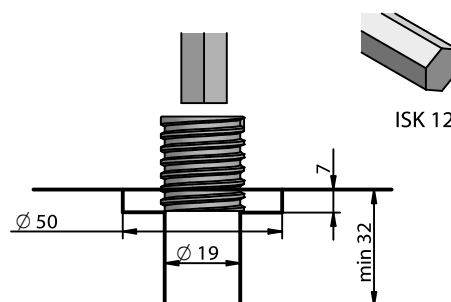
Retaining holding screw M12 Art. - No. K104



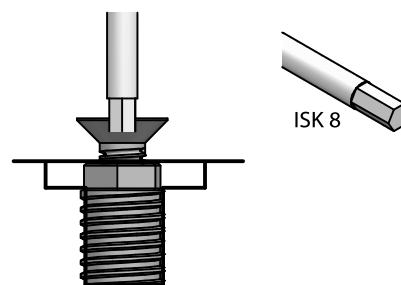
1. Drilling the two holes



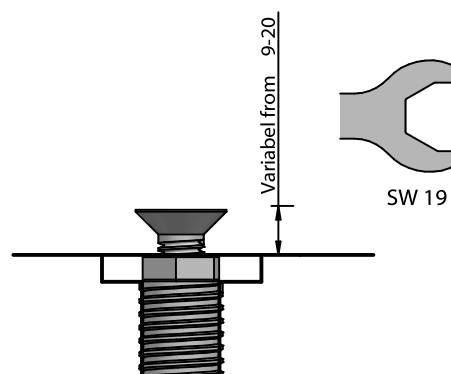
2. Screwing insert screw

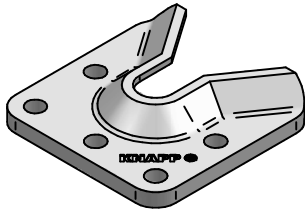


3. Screwing retaining holding screw and nut M12



4. Fixing the screw and nut in the ideal position





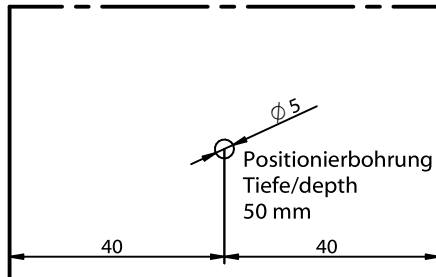
WALCO® V 60 VK D12

Wall connector

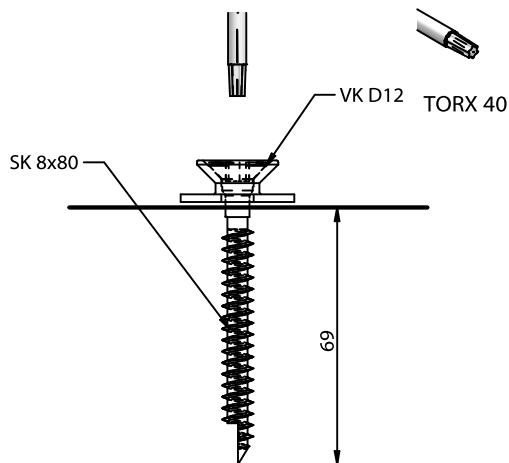
Collar bold holding screw
Art. - No. K108



1. Drilling



2. Screwing countersink screw into Collar bolt



Hinweis: The fully threaded screw can also be pre-drilled with a $\varnothing 5$ mm drill !

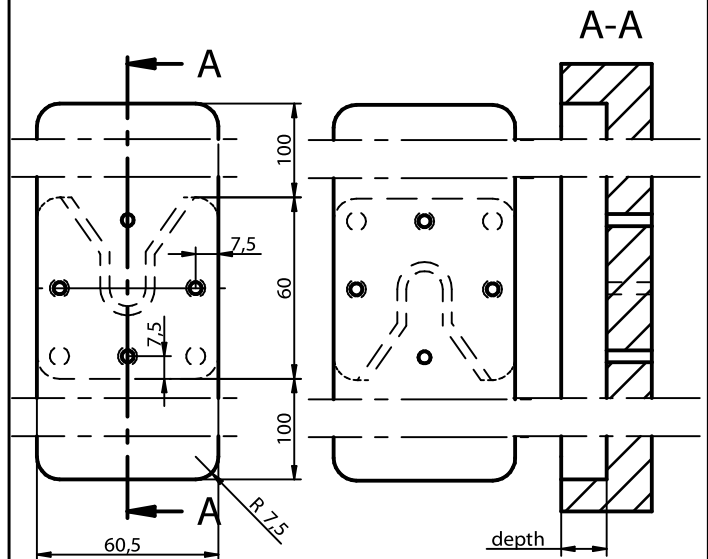
If the connector is installed in the sheeting level, it can be adapted to 15mm sheeting by using an additional DIN 125 M12 washer.

WALCO V 60



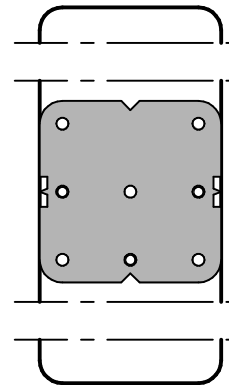
1. Machined edge

Minimum milling dimensions (alternatively, the connector can also be accommodated in the sheeting level 13 mm or 15 mm)



Depth: 13 mm without joint => tight fitting
11 mm easy to connect (2 mm gap)

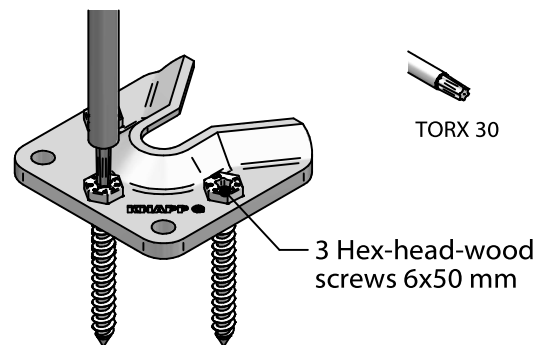
2. Marking Connector position with scribing jig

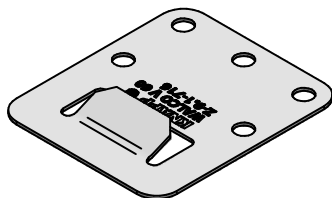


$\varnothing 4$ depth 50mm
alternativ $\varnothing 5$ depth 10mm

Art. No. K578

3. Assemble connector



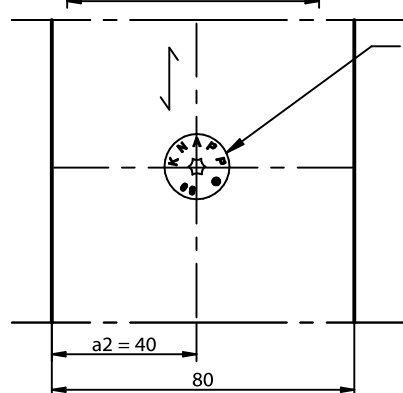
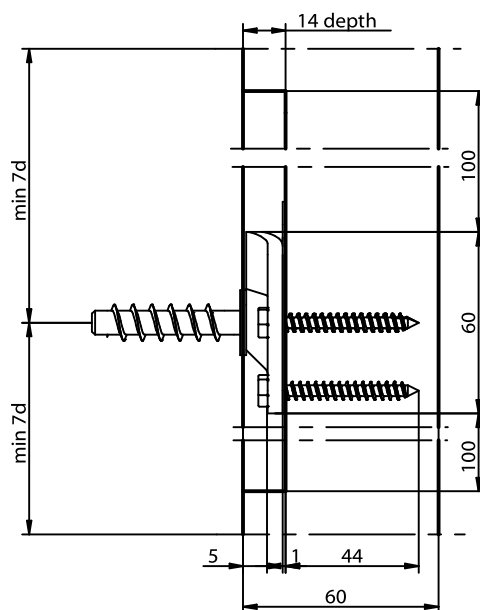
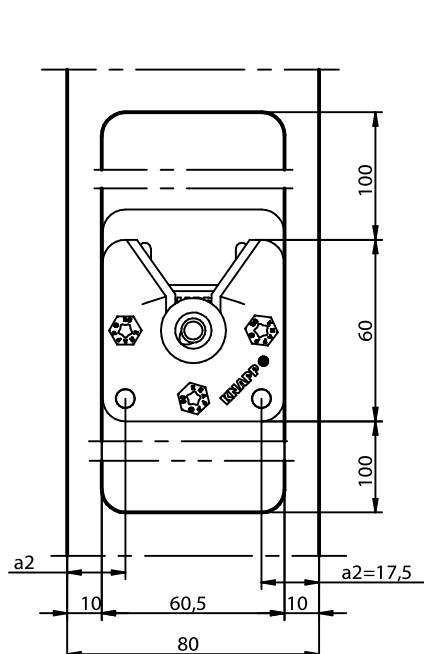


WALCO® V 60

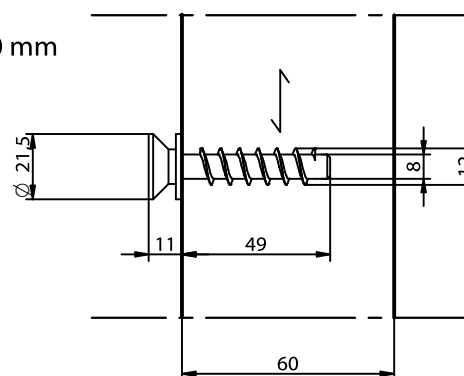
Wall connector with clip lock

WALCO V Clip lock
Art. - No. K112

WALCO V 60



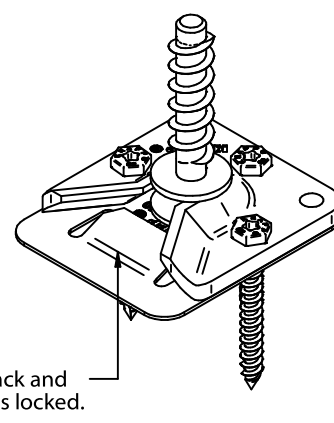
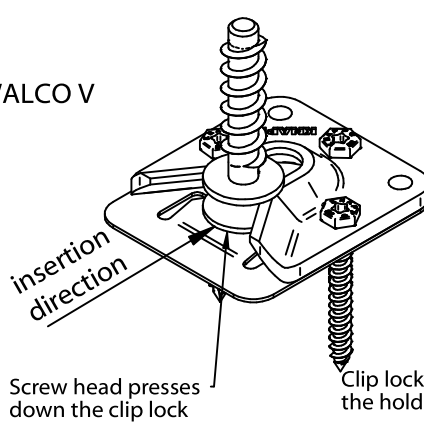
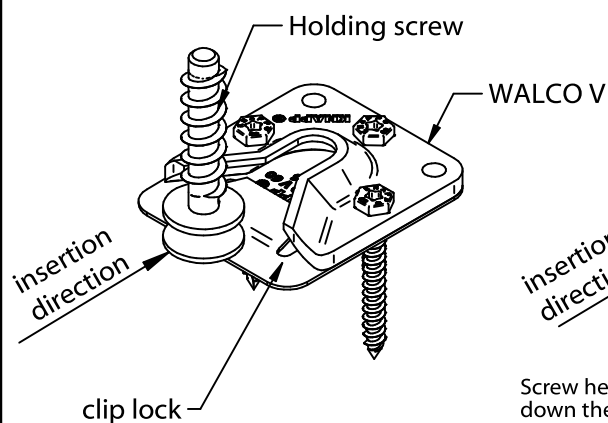
Collar screw 12x60 mm

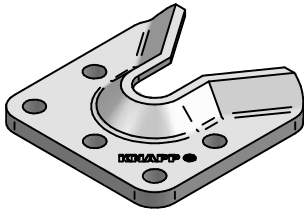


1. Positioning

2. Insertion

3. Locking





WALCO® 60 VS / V60

Wall connector

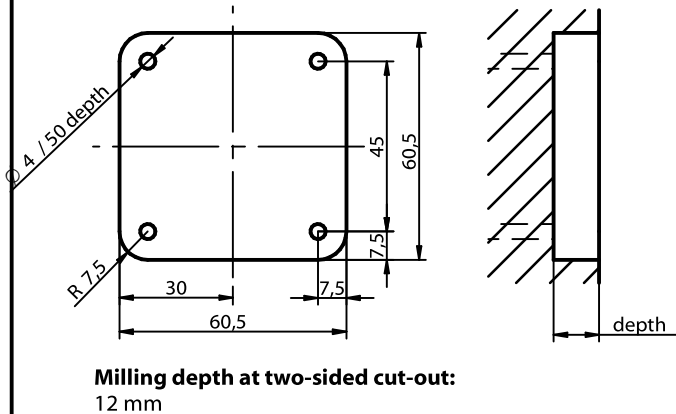
WALCO 60 VS

Art. - No. K701/Set

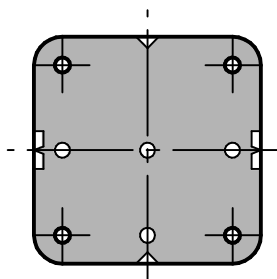


1. Machined edge

Minimum milled dimension

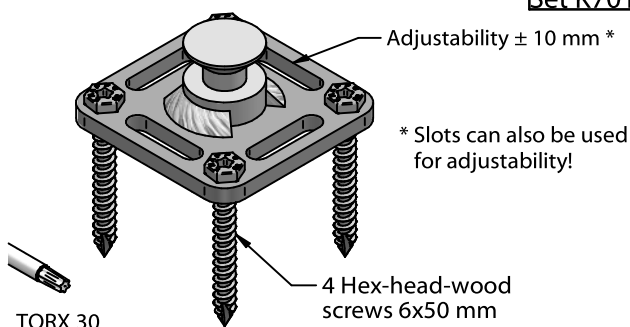


2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



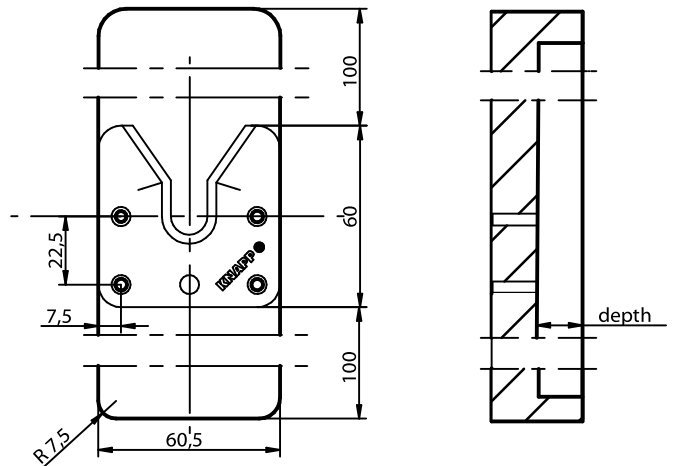
WALCO V 60

Art. - No. K100/Set

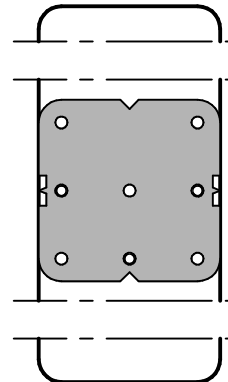


1. Machined edge

Minimum milled dimension

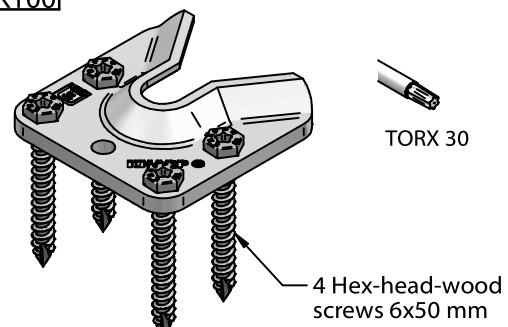


2. Marking connector position with scribing jig

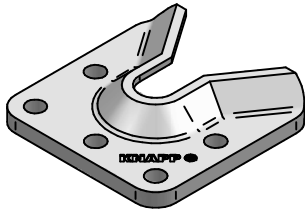


Art. - No. K578

3. Assemble connector



1 connection contains
Set K701 and Set K100

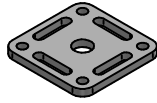


WALCO® 60 VK / V60

Wall connector

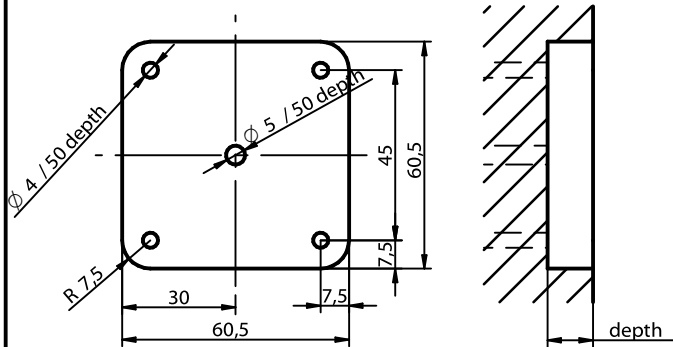
WALCO 60 VK

Art. - No. K700/Set



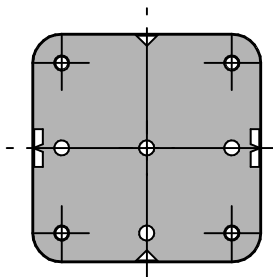
1. Machined edge

Minimum milled dimension



Milling depth at two-sided cut-out:
12 mm

2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector

Countersunk
head screw
8x80 mm

Collar bolt

Adjustability ± 10 mm *

* Slots can also be used
for adjustability!

TORX 30

4 Hex-head-wood
screws 6x50 mm

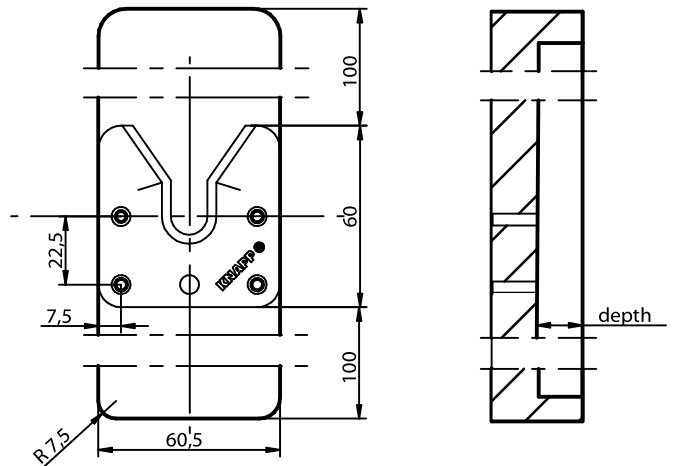
WALCO V 60

Art. - No. K100/Set



1. Machined edge

Minimum milled dimension



Milling depth at two-sided cut-out:

15 mm without joint => tight fitting

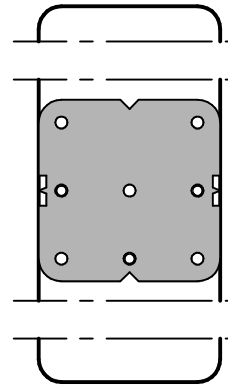
13 mm easy to connect (2 mm gap)

Milling depth at one-sided cut-out:

27 mm without joint => tight fitting

25 mm easy to connect (2 mm gap)

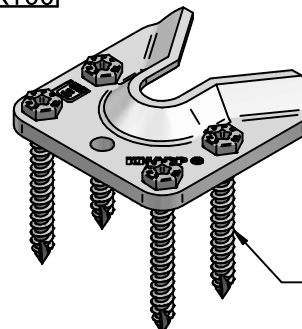
2. Marking connector position with scribing jig



Art. - No. K578

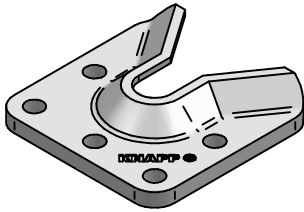
3. Assemble connector

1 connection contains
Set K700 and Set K100



TORX 30

4 Hex-head-wood
screws 6x50 mm

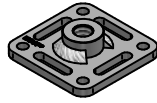


WALCO® 60 M12 / V60

Wall connector for curtain wall

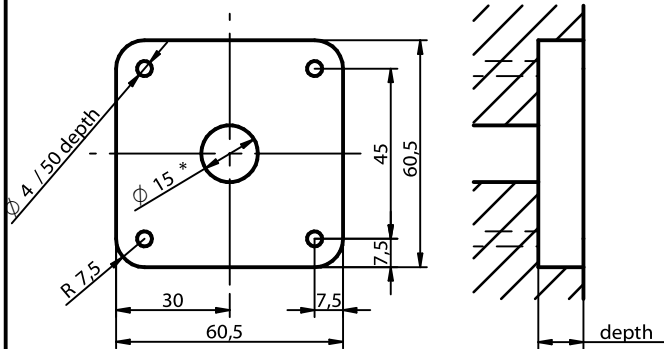
WALCO 60 M12

Art. - No. K702/Set



1. Machined edge

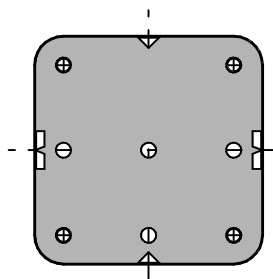
Minimum milled dimension



Cutting depth can be selected as required or screw on flat

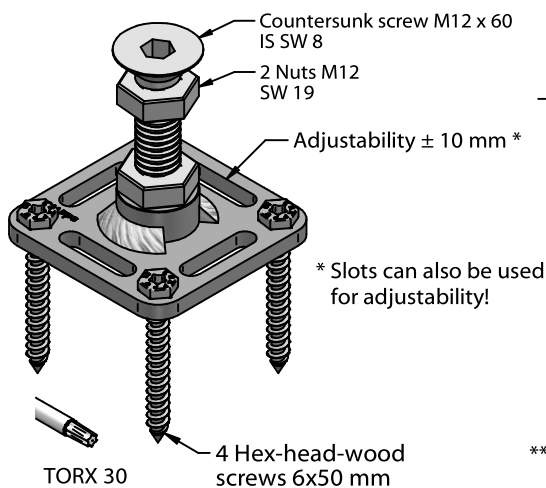
*... Adjust the drilling depth to the adjustment range / length of the screw!

2. Marking connector position with scribing jig

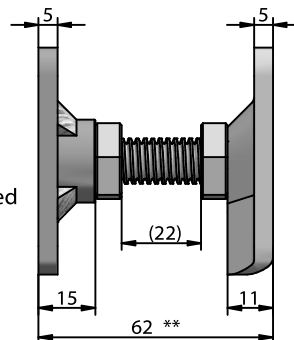


Art. - No. K578

3. Assemble connector



1 connection contains Set K702 and Set K100



**... dimension example refers to countersunk screw M12 x 60 mm

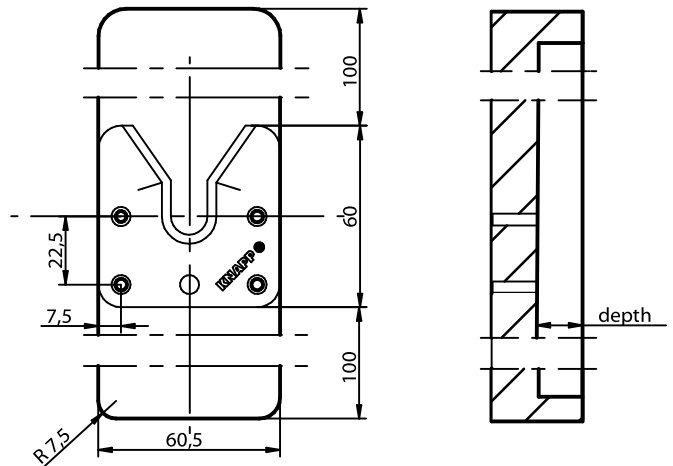
WALCO V 60

Art. - No. K100/Set



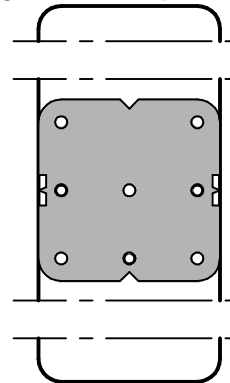
1. Machined edge

Minimum milled dimension



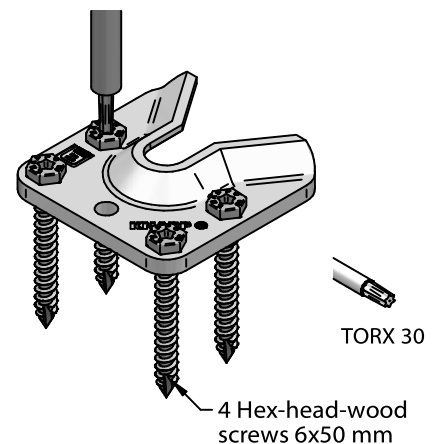
Cutting depth can be selected as required or screw on flat

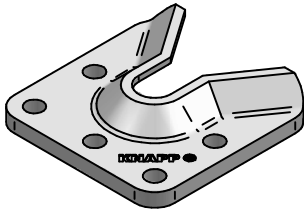
2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



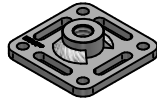


WALCO® 60 M12 / V60

Wall connector for modular design

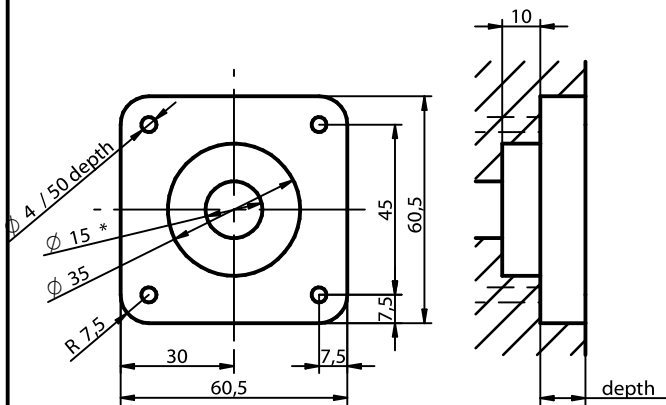
WALCO 60 M12

Art. - No. K702/Set



1. Machined edge

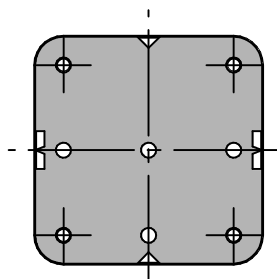
Minimum milled dimension



Cutting depth can be selected as required or screw on flat

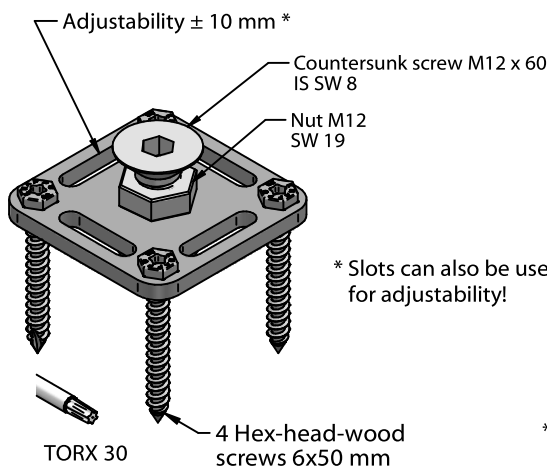
*... Adjust the drilling depth to the adjustment range / length of the screw!

2. Marking connector position with scribing jig



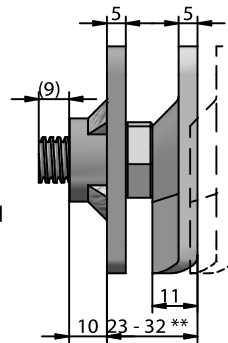
Art. - No. K578

3. Assemble connector



* Slots can also be used for adjustability!

1 connection contains Set K702 and Set K100



** ... dimension example refers to countersunk screw M12 x 40 mm

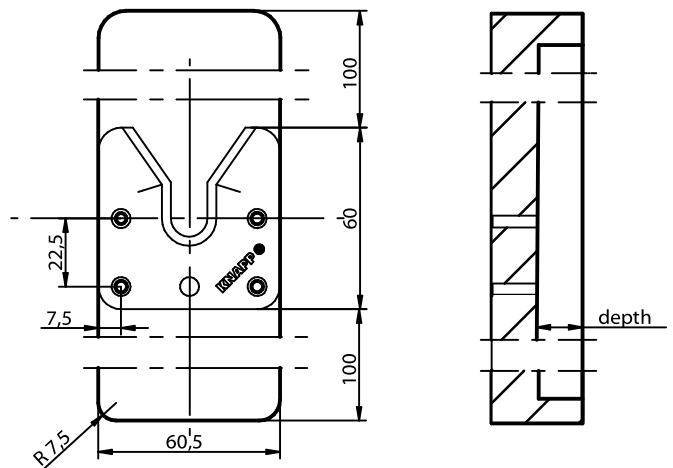
WALCO V 60

Art. - No. K100/Set



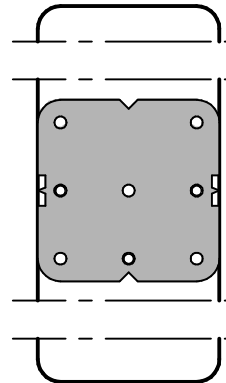
1. Machined edge

Minimum milled dimension



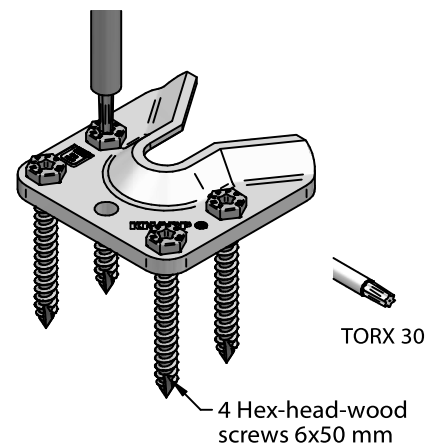
Cutting depth can be selected as required or screw on flat

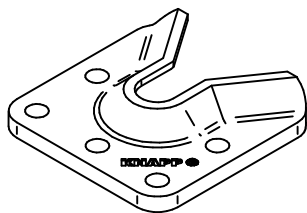
2. Marking connector position with scribing jig



Art. - No. K578

3. Assemble connector



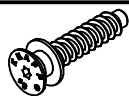


CE
ETA-10/0189

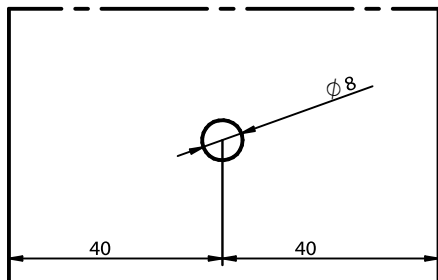
Notice de montage WALCO® V 60

Assemblage d'éléments muraux

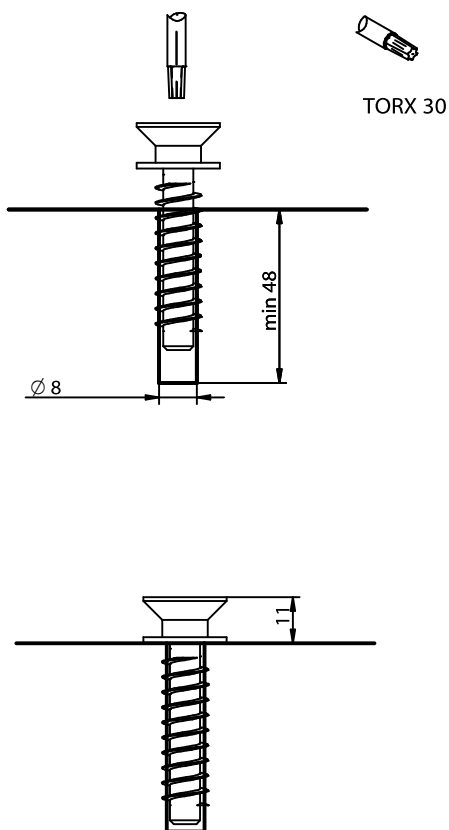
Vis à collerette 12x60 Réf. K102



1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe (ou désaxé de 2-3 mm verticalement pour gagner en tolérance)

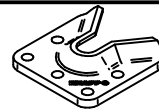


2. Visser la vis à collerette en butée



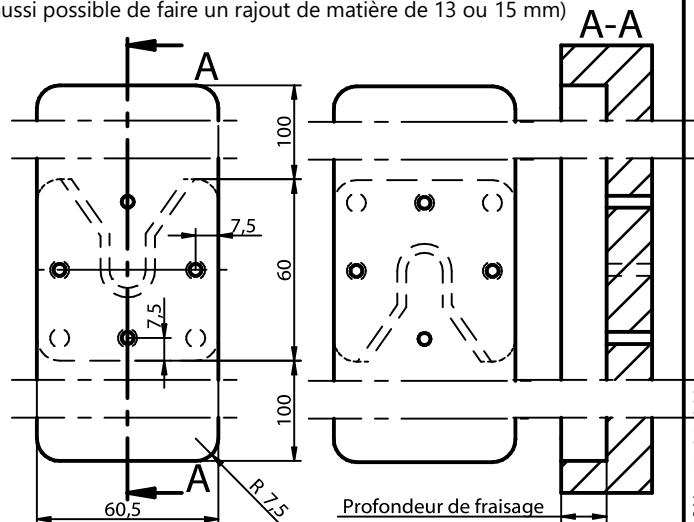
Note : une rondelle M12 peut être rajoutée dans le cas où un panneau de 15 mm d'épaisseur est utilisé à la place de l'encastrement sur le montant.

WALCO V 60 Ferrure d'accroche



1. Usiner la poche d'encastrement de la ferrure d'accroche (env. 3 connecteurs par mur pour hauteur <3 m).

Dimensions de fraisage minimum (à la place d'un usinage, il est aussi possible de faire un rajout de matière de 13 ou 15 mm)



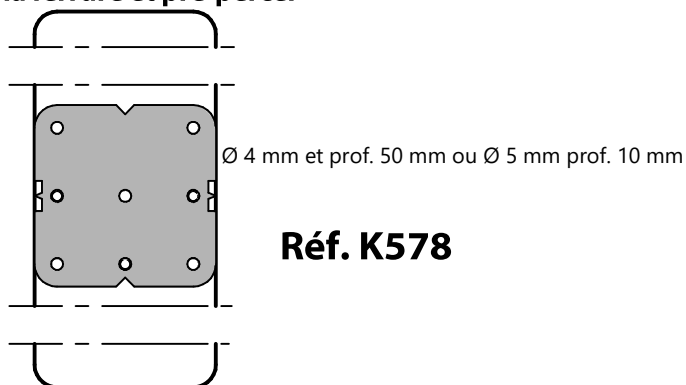
Prof. 11 mm - montage facile avec 2 mm de jeu

Prof. 13 mm - montage jointif sans jeu

Profondeur de fraisage avec insert et vis d'accroche: 11-22 mm

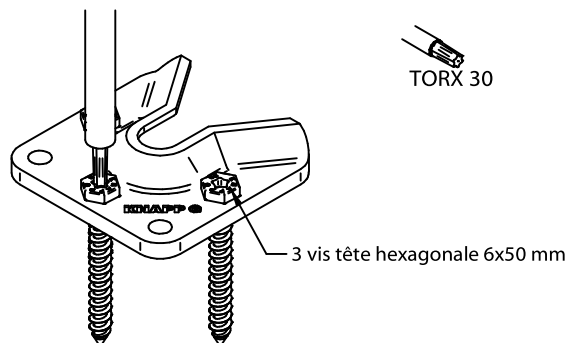
Profondeur de fraisage avec insert à ressort et vis d'accroche: 11-17 mm

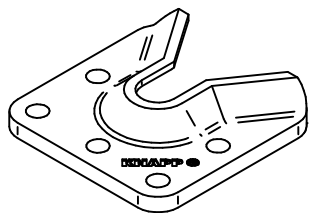
2. Si besoin pointer les 3 vis de fixation pour la ferrure et pré-percer



Réf. K578

3. Visser la ferrure à son emplacement





Notice de montage

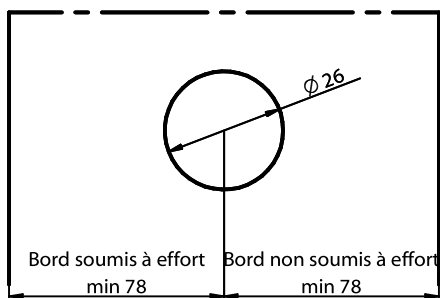
WALCO® V 60

Assemblage d'éléments muraux

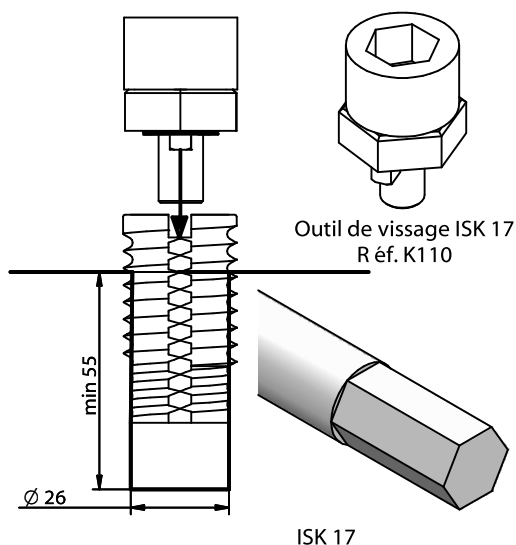
Insert à ressort avec vis d'accroche M12 Réf. K106



1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe

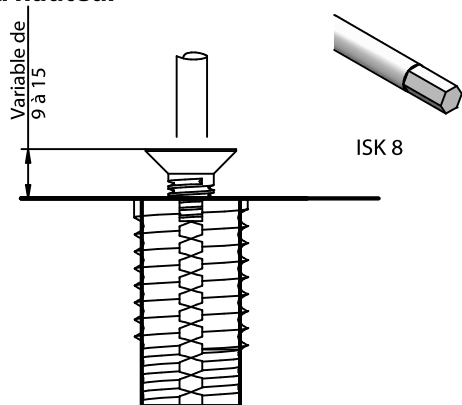


2. Visser l'insert avec l'outil de vissage



3. Visser la vis d'accroche

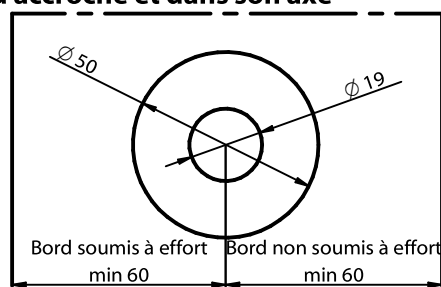
4. Régler la hauteur



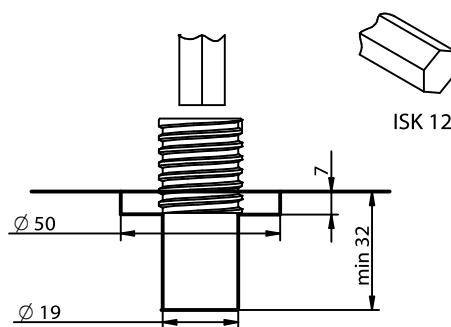
Insert avec vis d'accroche Réf. K104



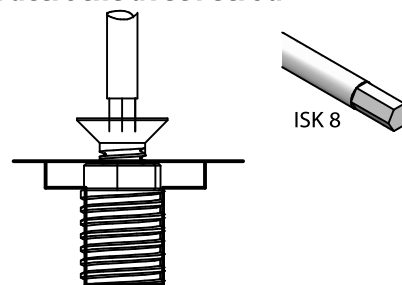
1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe



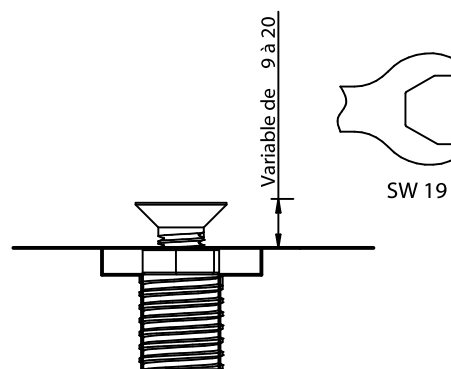
2. Visser l'insert

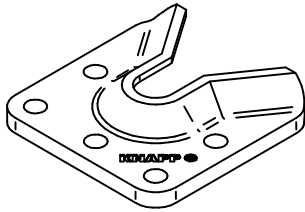


3. Visser la vis d'accroche avec l'écrou



4. Régler la hauteur de vis et la serrer avec l'écrou





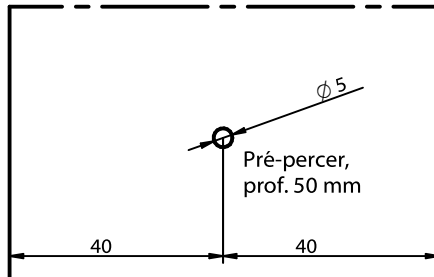
WALCO® V 60

Assemblage d'éléments muraux

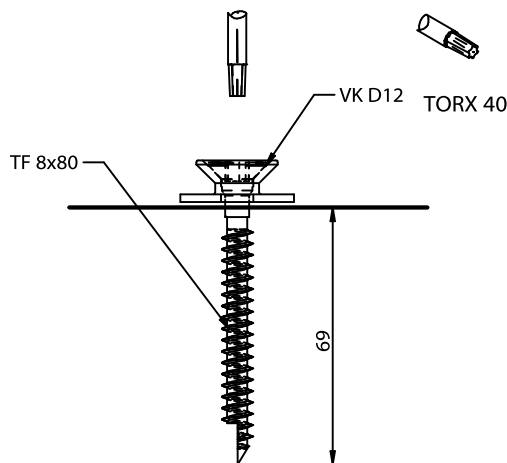
Pièce d'accroche vissée VK D12 Réf. K108



1. Percer sur le montant opposé à la ferrure d'accroche et dans son axe



2. Visser la pièce d'accroche en butée



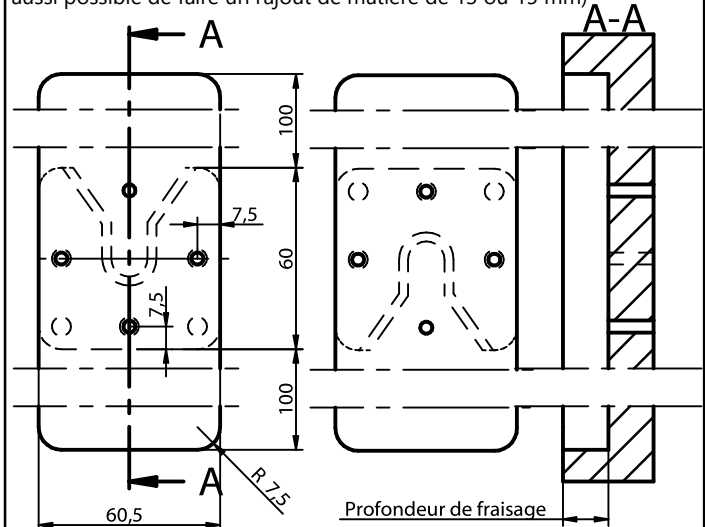
Note : une rondelle M12 peut être rajoutée dans le cas où un panneau de 15 mm d'épaisseur est utilisé à la place de l'encastrement sur le montant.

WALCO V 60 Ferrure d'accroche



1. Usiner la poche d'encastrement de la ferrure d'accroche (env. 3 connecteurs par mur pour hauteur <3 m).

Dimensions de fraisage minimum (à la place d'un usinage, il est aussi possible de faire un rajout de matière de 13 ou 15 mm)

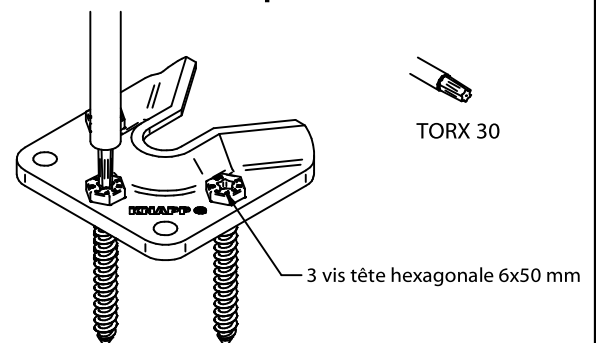


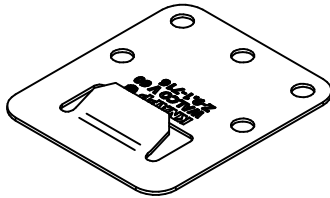
Prof. 11 mm - montage facile avec 2 mm de jeu
Prof. 13 mm - montage jointif sans jeu

2. Si besoin pointer les 3 vis de fixation pour la ferrure et pré-percer



3. Visser la ferrure à son emplacement



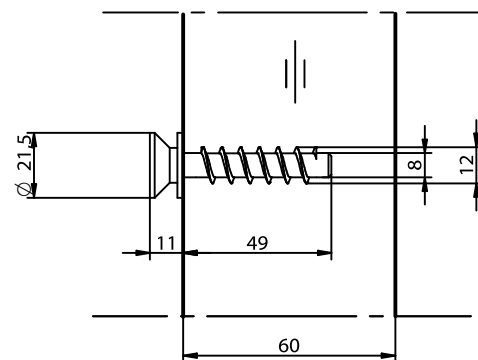
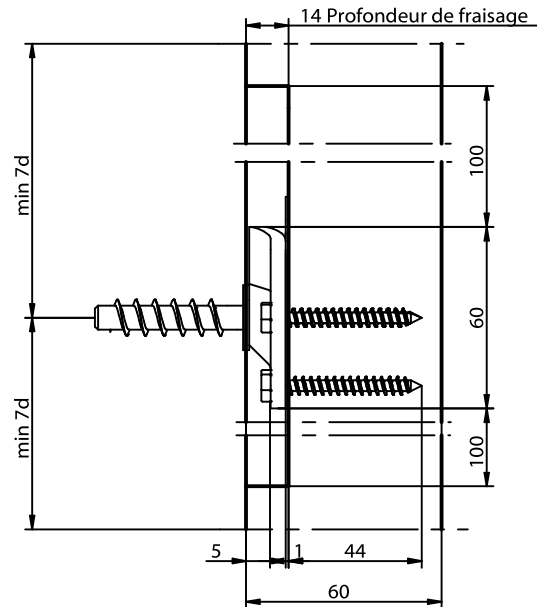
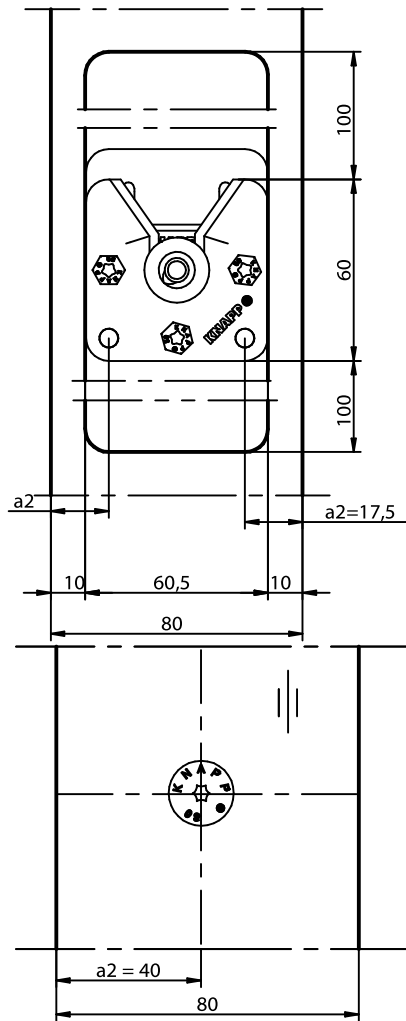


WALCO® V 60

Platine de verrouillage

Platine de verrouillage WALCO V60
Réf. K112

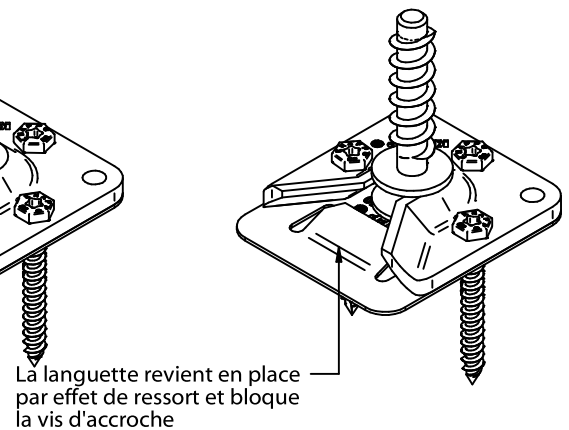
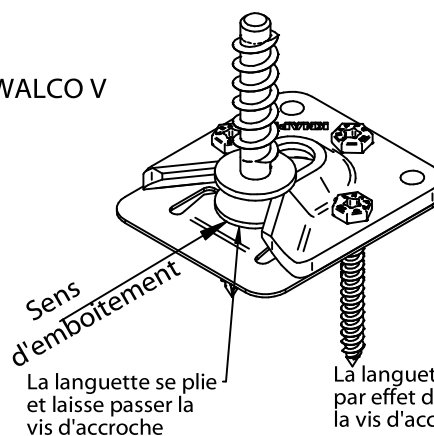
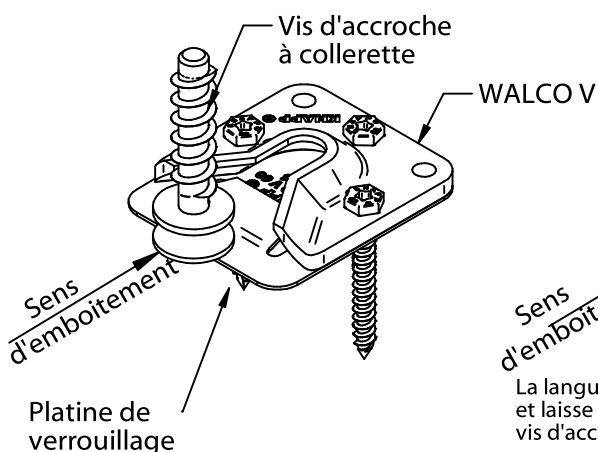
WALCO V 60

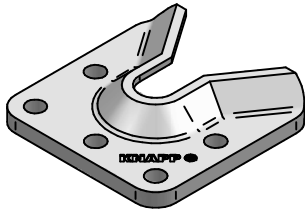


1. Mise en position

2. Emboîter

3. Verrouillage automatique





WALCO® 60 VS / V60

Connecteur pour murs manteaux et constructions modulaires

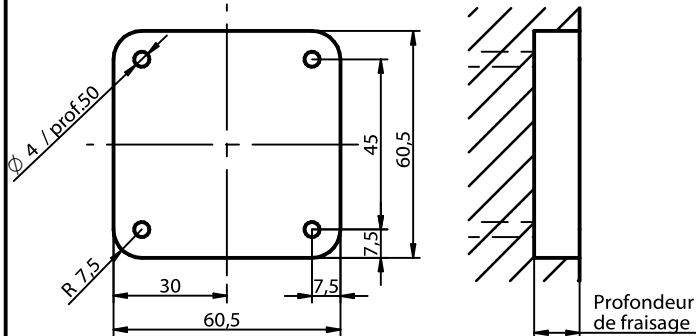
WALCO 60 VS

Réf. K701/Set



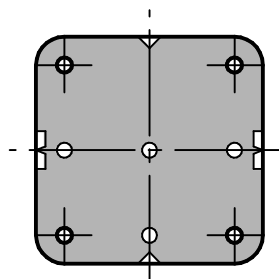
1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum : (si le vissage se fait dans les trous oblongs, usiner plus long ou plus large)



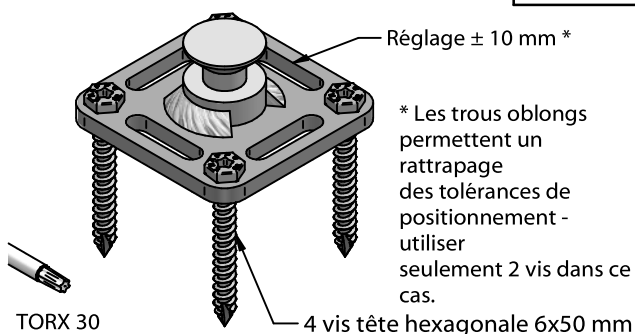
Profondeur de fraisage lors d'un encastrement sur les 2 montants : 12 mm

2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement



* Les trous oblongs permettent un rattrapage des tolérances de positionnement - utiliser seulement 2 vis dans ce cas.

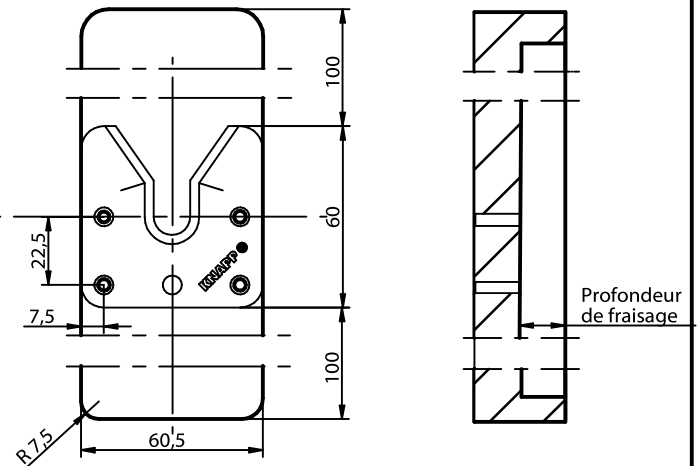
WALCO V 60

Réf. K100/Set



1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



Profondeur de fraisage lors d'un encastrement sur les 2 montants :

15 mm = montage jointif sans jeu

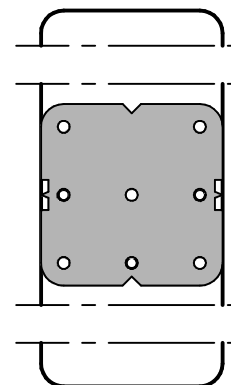
13 mm = montage facile avec 2 mm de jeu

Profondeur de fraisage lors d'un encastrement sur 1 seul montant :

28,5 mm = montage jointif sans jeu

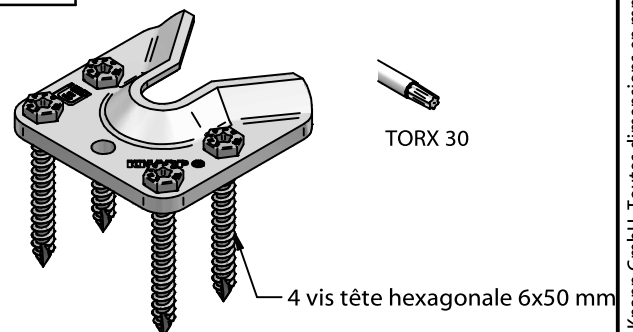
26,5 mm = montage facile avec 2 mm de jeu

2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage

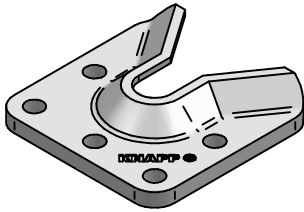


Réf. K578

3. Visser la ferrure à son emplacement



1 assemblage se compose d'un Set K701 et d'un Set K100

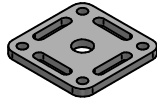


WALCO® 60 VK / V60

Connecteur pour murs manteaux et constructions modulaires

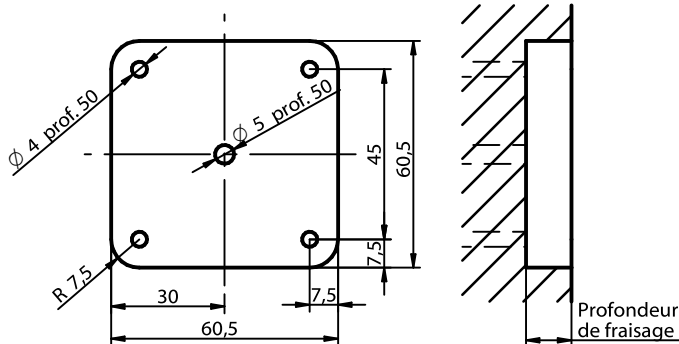
WALCO 60 VK

Réf. K700/Set



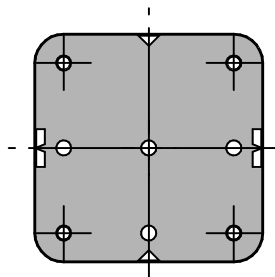
1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



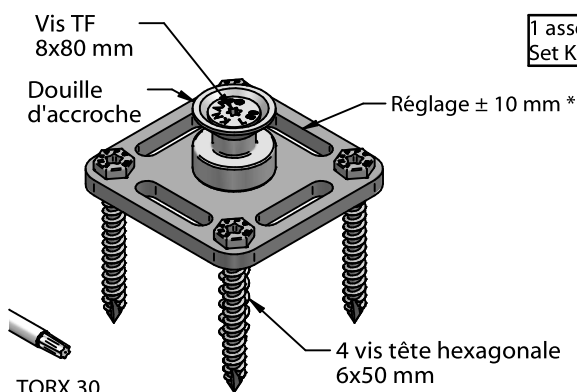
Profondeur de fraisage lors d'un encastrement sur les 2 montants : 12 mm

2. Pointer les 4 vis de fixation pour la ferrure et la vis d'accroche avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement



1 assemblage se compose d'un Set K700 et d'un Set K100

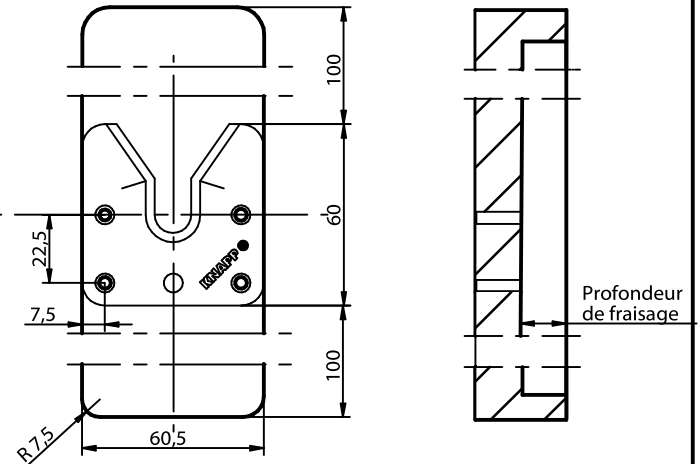
WALCO V 60

Réf. K100/Set



1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



Profondeur de fraisage lors d'un encastrement sur les 2 montants :

15 mm = montage jointif sans jeu

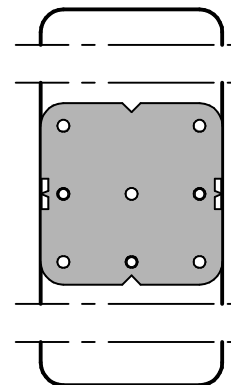
13 mm = montage facile avec 2 mm de jeu

Profondeur de fraisage lors d'un encastrement sur 1 seul montant :

27 mm = montage jointif sans jeu

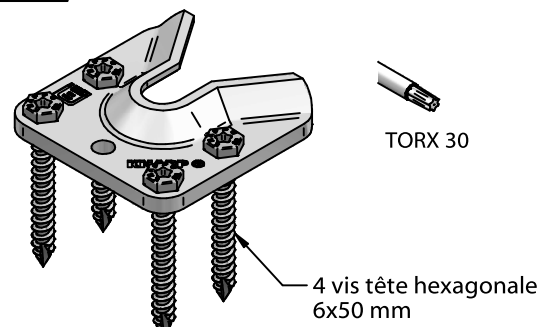
25 mm = montage facile avec 2 mm de jeu

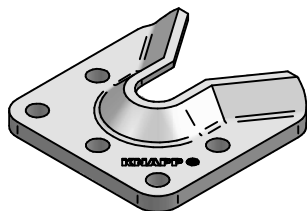
2. Pointer les 4 vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

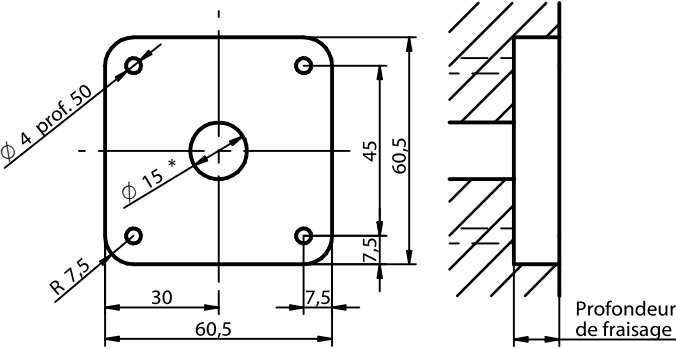
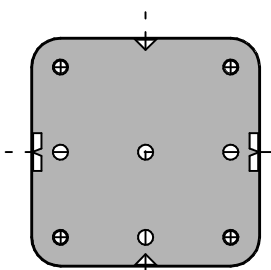
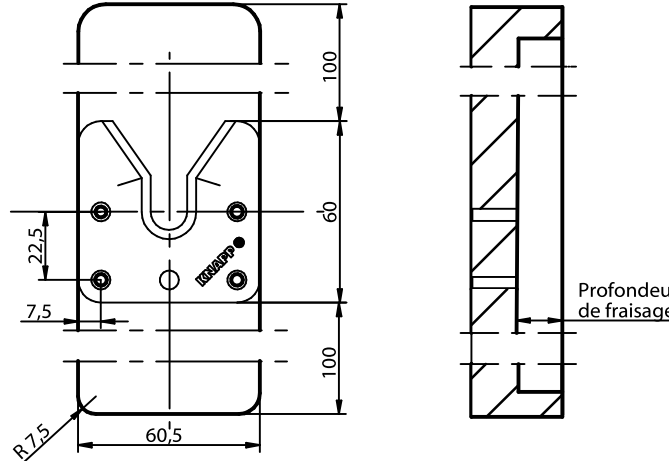
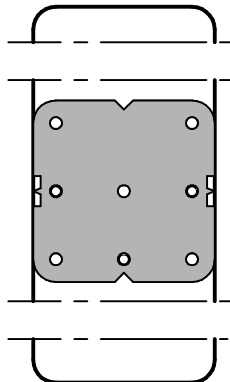
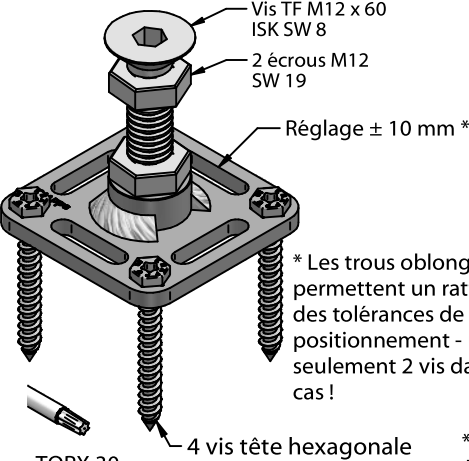
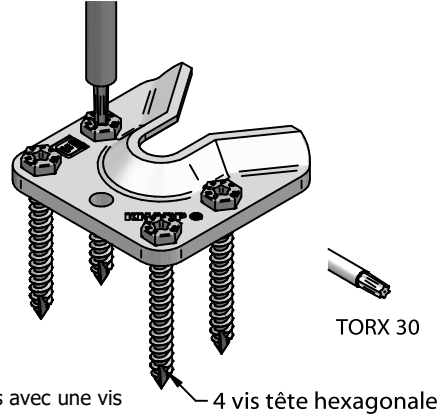
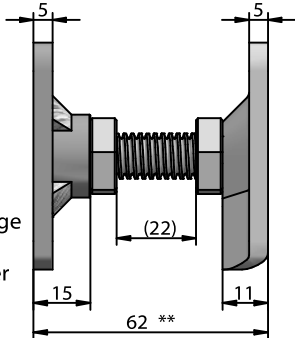
3. Visser la ferrure à son emplacement

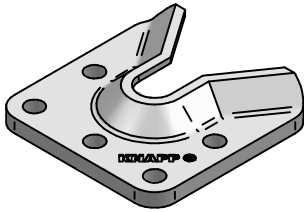




WALCO® 60 M12 / V60

Connecteur pour murs manteaux et constructions modulaires

WALCO 60 M12 Réf. K702/Set 	WALCO V 60 Réf. K100/Set 
1. Usiner la poche d'encastrement de la ferrure d'accroche Dimensions de fraisage minimum  Profondeur de fraisage ajustable suivant besoin ou fixation en applique *... Profondeur de perçage suivant profondeur de fraisage et de la longueur de vis TF! 2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage  Réf. K578	1. Usiner la poche d'encastrement de la ferrure d'accroche Dimensions de fraisage minimum  Profondeur de fraisage ajustable suivant besoin ou fixation en applique 2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage  Réf. K578
3. Visser la ferrure à son emplacement  * Les trous oblongs permettent un rattrapage des tolérances de positionnement - utiliser seulement 2 vis dans ce cas !	3. Visser la ferrure à son emplacement  1 assemblage se compose de d'un Set K702 et d'un Set K100  **... Les dimensions de l'exemple sont données avec une vis TF M12x60 mm

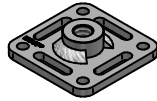


WALCO® 60 M12 / V60

Connecteur pour murs manteaux et constructions modulaires

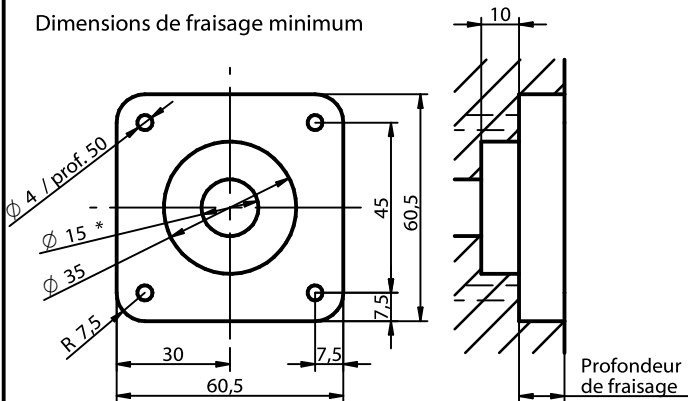
WALCO 60 M12

Réf. K702/Set



1. Usiner la poche d'encastrement de la ferrure d'accroche

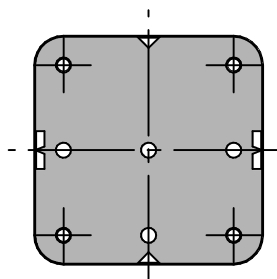
Dimensions de fraisage minimum



Profondeur de fraisage ajustable au besoin ou fixation en applique

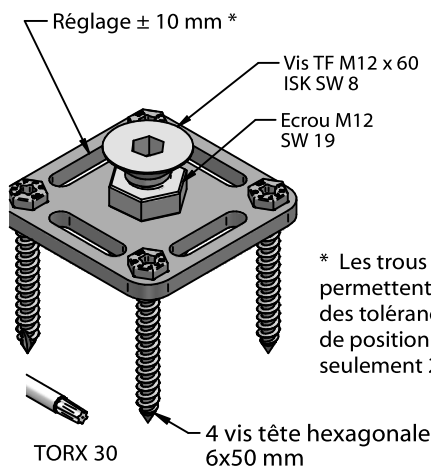
*... Profondeur de perçage suivant profondeur de fraisage et de la longueur de vis TF!

2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement



* Les trous oblongs permettent un rattrapage des tolérances de positionnement - utiliser seulement 2 vis dans ce cas !

**... Les dimensions de l'exemple sont données avec une vis TF M12x40 mm

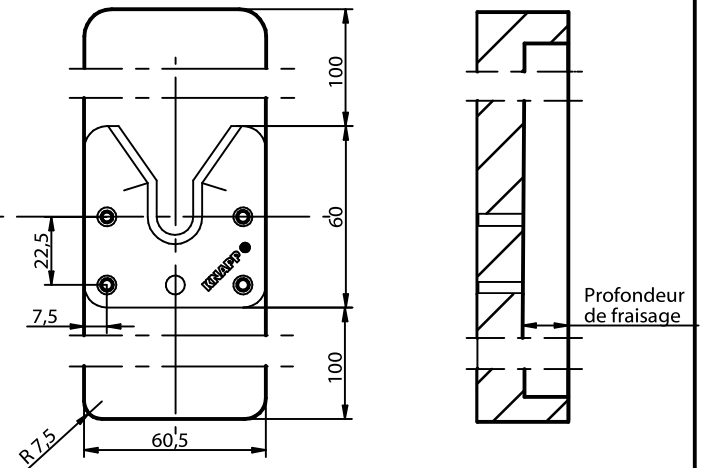
WALCO V 60

Réf. K100/Set



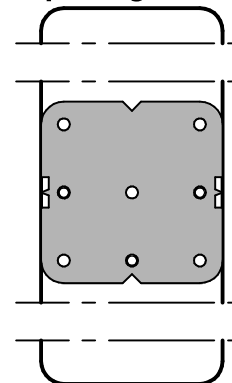
1. Usiner la poche d'encastrement de la ferrure d'accroche

Dimensions de fraisage minimum



Profondeur de fraisage ajustable au besoin ou fixation en applique

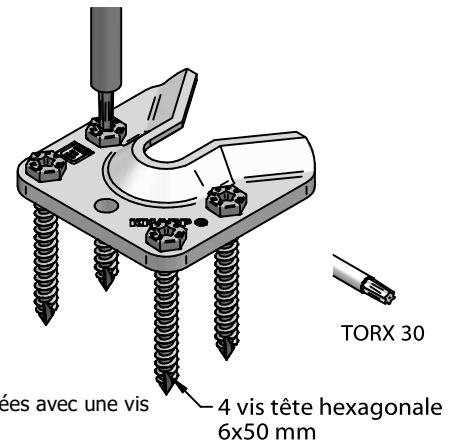
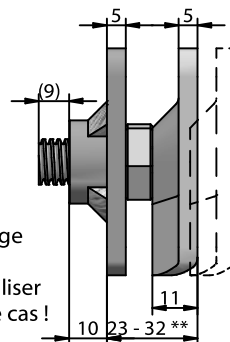
2. Pointer les 4 (ou 2) vis de fixation pour la ferrure avec la platine de pointage



Réf. K578

3. Visser la ferrure à son emplacement

1 assemblage se compose d'un Set K702 et d'un Set K100





Knapp GmbH ■ Wassergasse 31 ■ A-3324 Euratsfeld ■ Tel.: +43 (0)7474 / 799 10 ■ Fax: +43 (0)7474 / 799 10 99
Knapp GmbH ■ Vertrieb Deutschland ■ Föhrenweg 1 ■ D-85591 Vaterstetten ■ Tel.: +49 (0)8106 / 99 55 99 0 ■ Fax: +49 (0)8106 / 99 55 99 20 ■ E-Mail: info@knapp-verbinder.com
Knapp GmbH Sàrl ■ Filiale France ■ 1A Rue du Stade ■ F - 67880 Innenheim Tel. : +33 (0)3 88 48 17 87 ■ Fax: +33 (0)9 70 62 81 87 ■ E-Mail : france@knapp-connectors.com