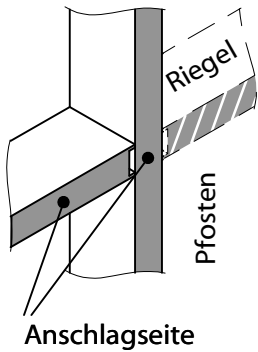


Montageanleitung RICON® 60/40 EA + DA Bohrschablone Pfosten- und Riegelanschlüsse

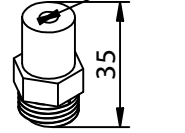
RICON® EA + DA

Bohrbuchse $\phi 5$



RICON® 60/40
Bohrschablone Riegel

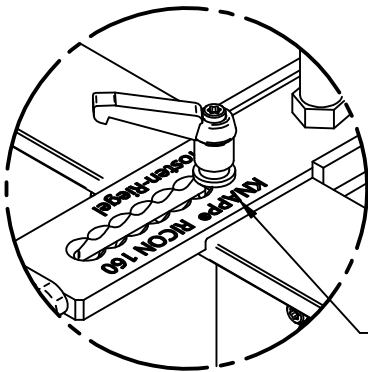
$\phi 5$ mm



3x

$\phi 5$
30 mm tief vorbohren

Hinweis:
Bohrungen nur
5 - 10 mm tief
bohren zum
Positionieren!

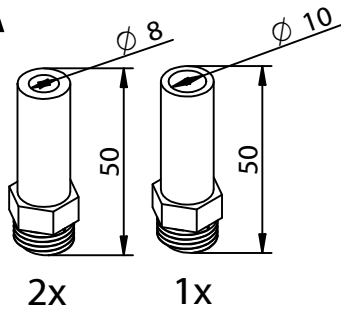


Anschlagseite

Verstellbar von 10-70 mm
in Abstand von 10 mm
Bei Pfosten-Riegelanschlüsse
Fixmaß von 10 mm (werksseitig eingestellt!)

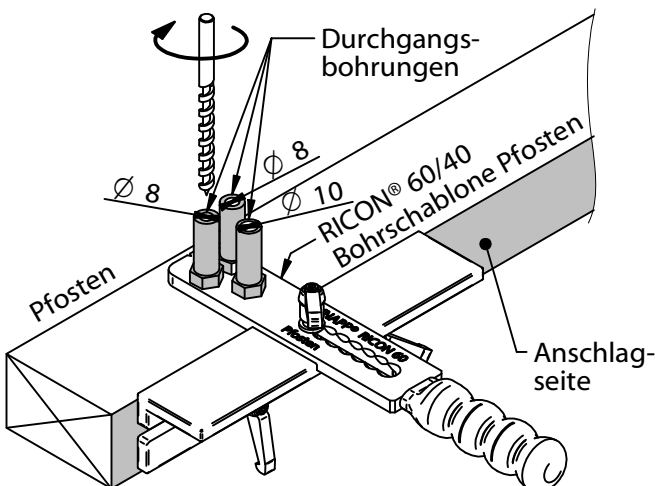
RICON® DA

Auswechselbare
Bohrbuchsen



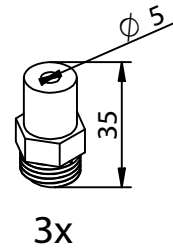
2x

1x



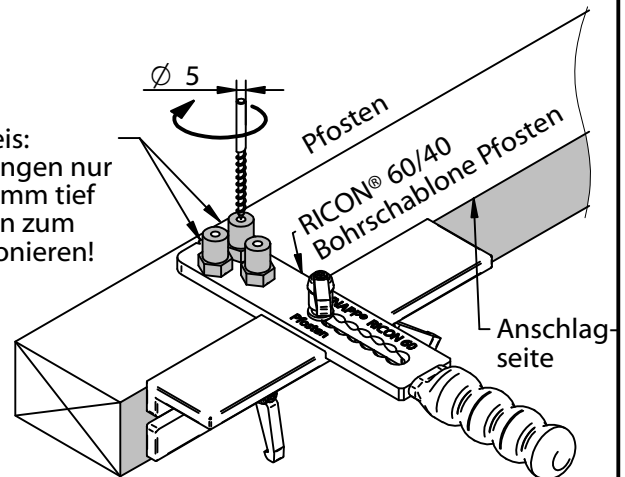
RICON® EA

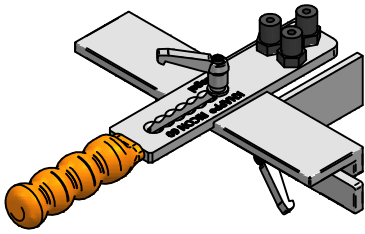
Auswechselbare
Bohrbuchsen



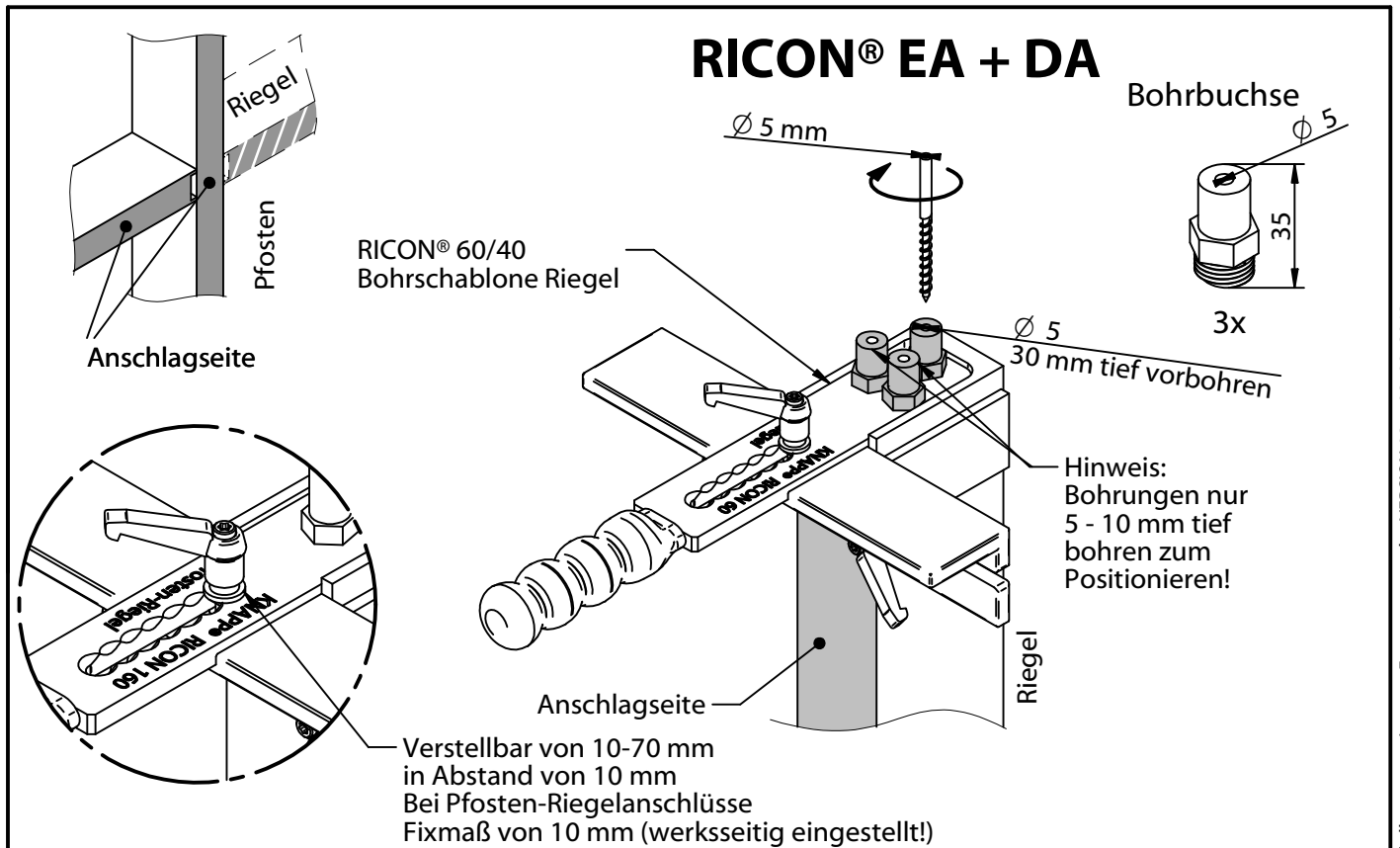
3x

Hinweis:
Bohrungen nur
5 - 10 mm tief
bohren zum
Positionieren!



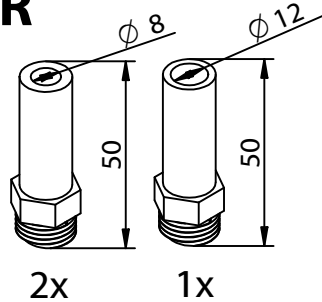


Montageanleitung RICON® 60/40 EA + EAR Bohrschablone Pfosten- und Riegelanschlüsse

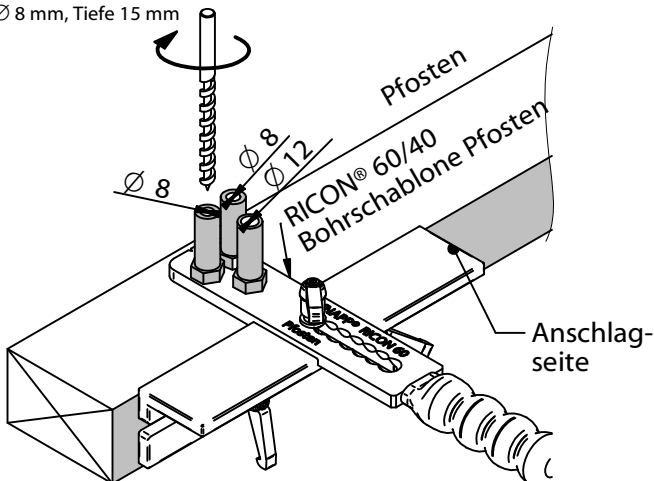


RICON® EAR

Auswechselbare
Bohrbuchsen

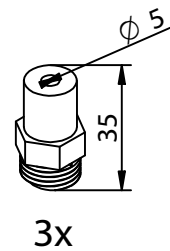


Vorbohren:
 $\phi 12$ mm, Tiefe 20 mm
 $\phi 8$ mm, Tiefe 15 mm

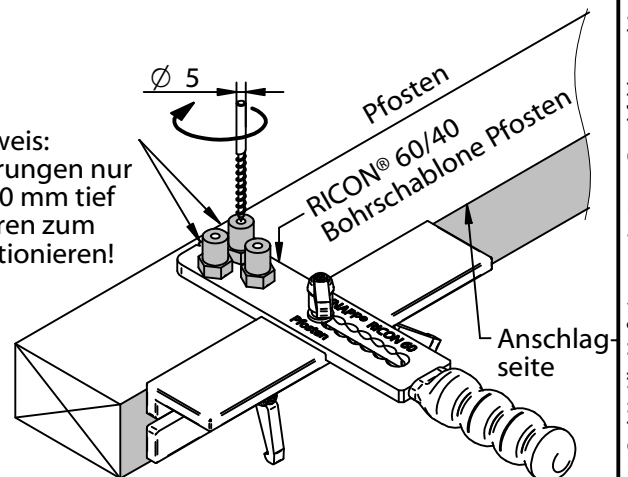


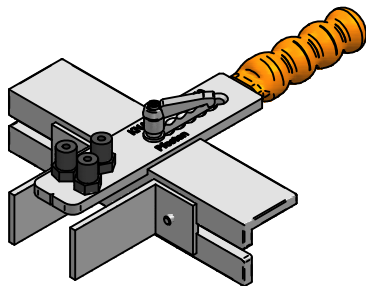
RICON® EA

Auswechselbare
Bohrbuchsen



Hinweis:
Bohrungen nur
5 - 10 mm tief
bohren zum
Positionieren!

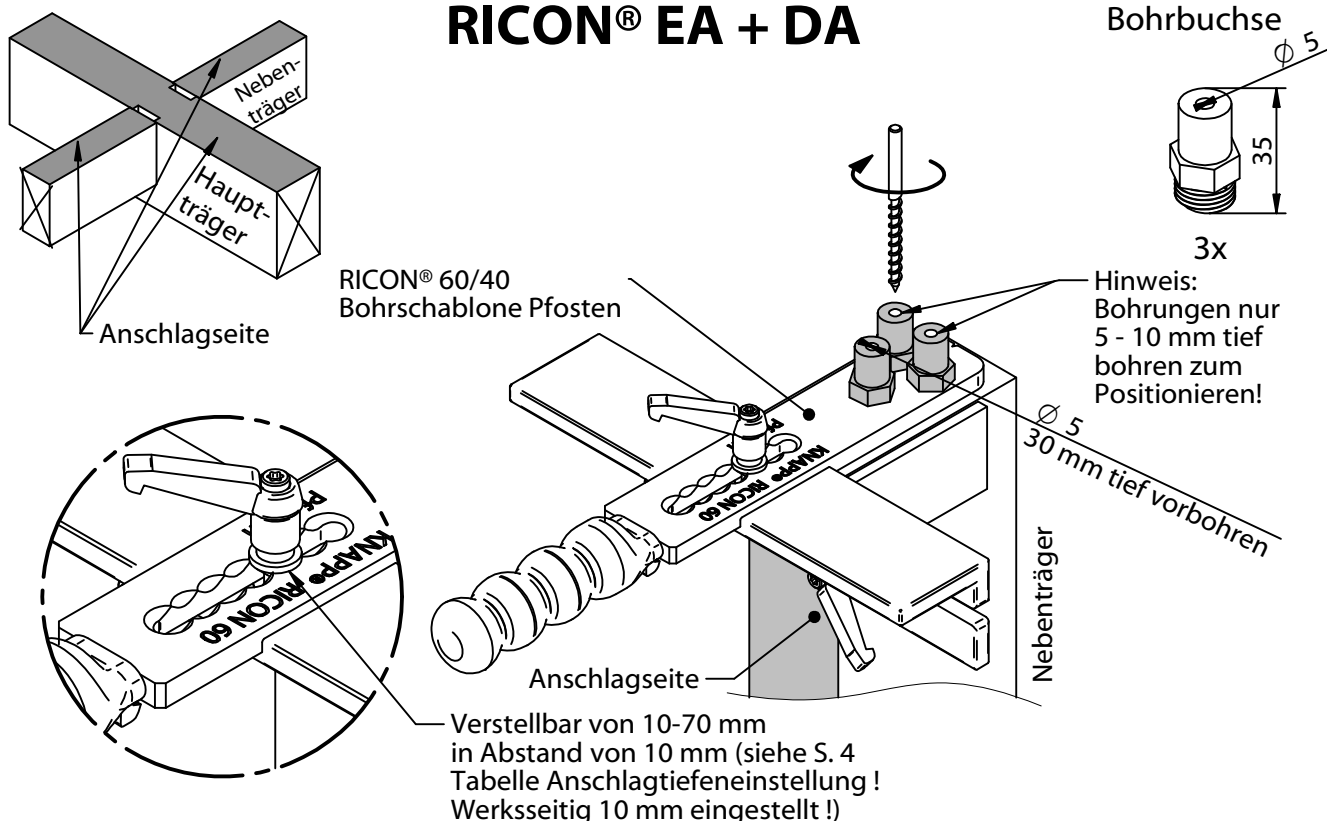




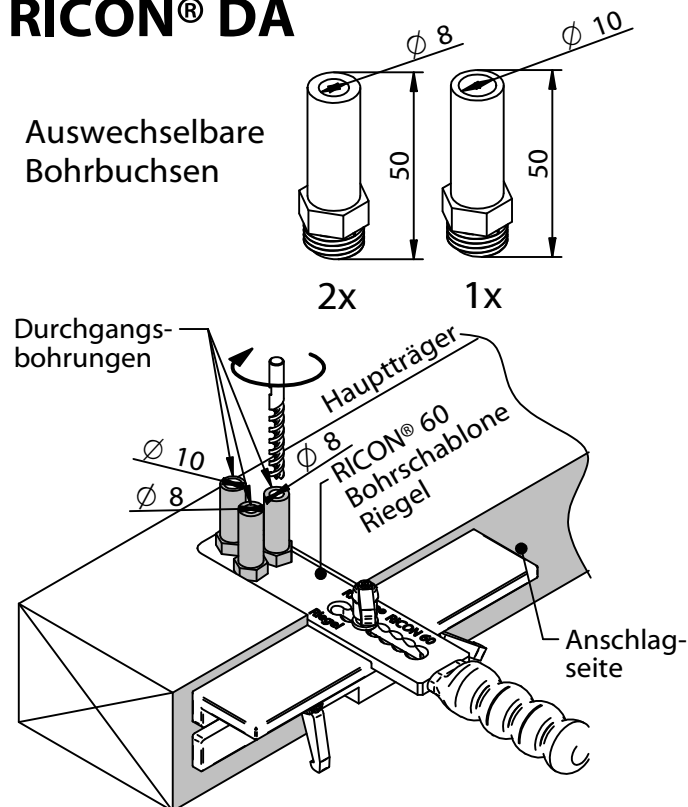
Montageanleitung RICON® 60/40 EA + DA Bohrschablone

Haupt- und Nebenträgeranschlüsse

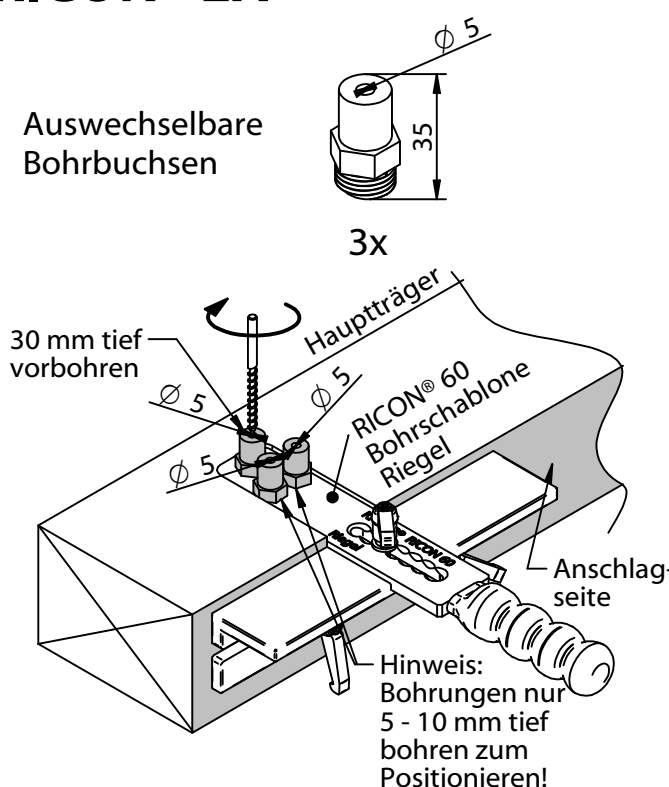
RICON® EA + DA

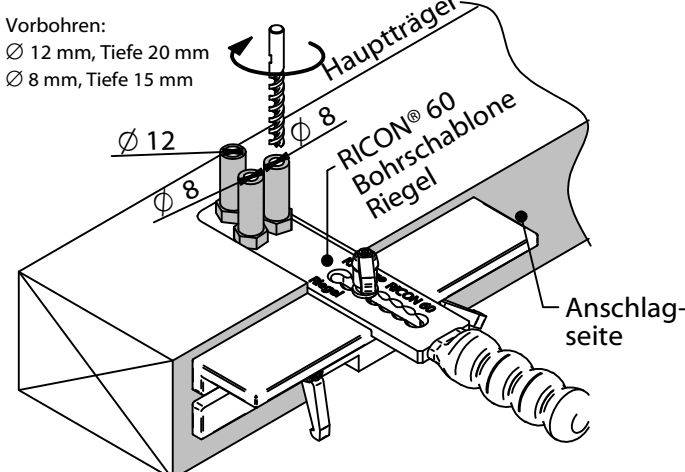
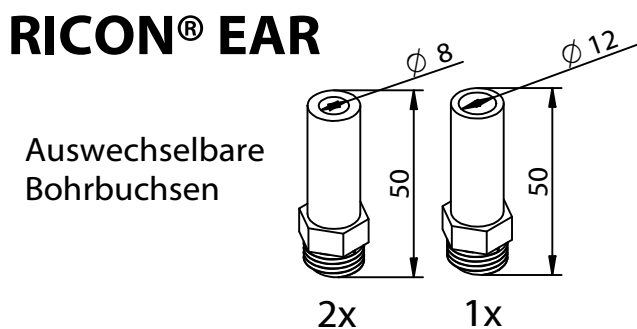


RICON® DA



RICON® EA

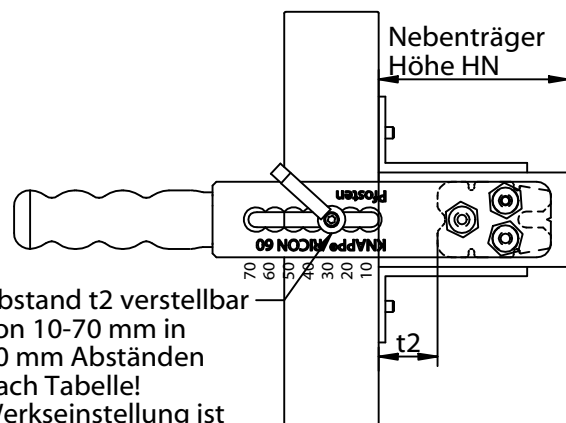




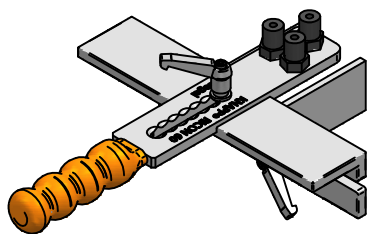
Anschlagtiefeeneinstellung:

Abstandsmaß t_2 im Haupt- und Nebenträger
in Abhängigkeit der Nebenträgerhöhe HN

Höhe H_N [mm]	Abstand t_2 [mm]
100	30
120	50
140	70



Abstand t2 verstellbar
von 10-70 mm in
10 mm Abständen
nach Tabelle!
Werkseinstellung ist
10 mm !

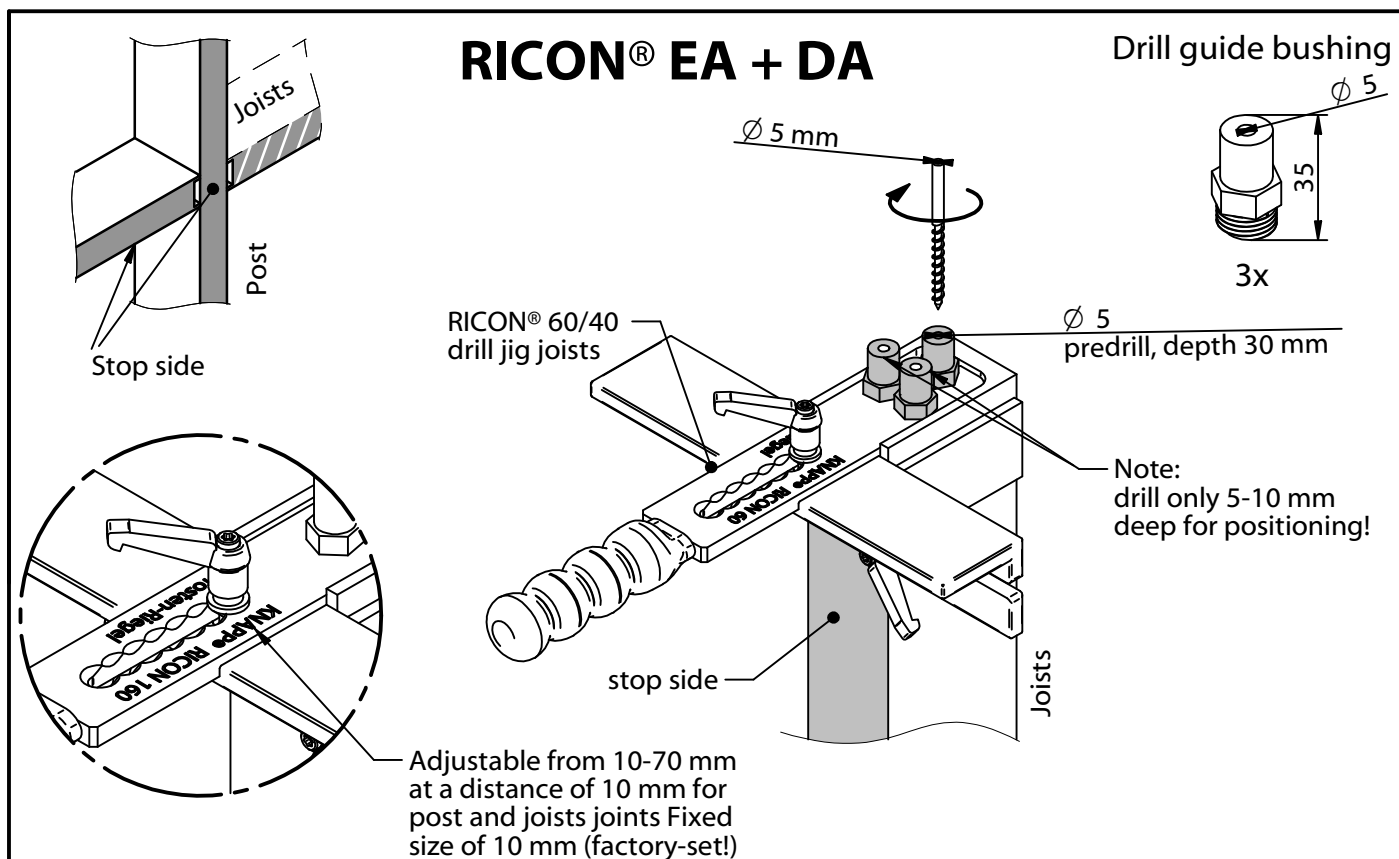


Installation instructions

RICON® 60/40 EA + DA

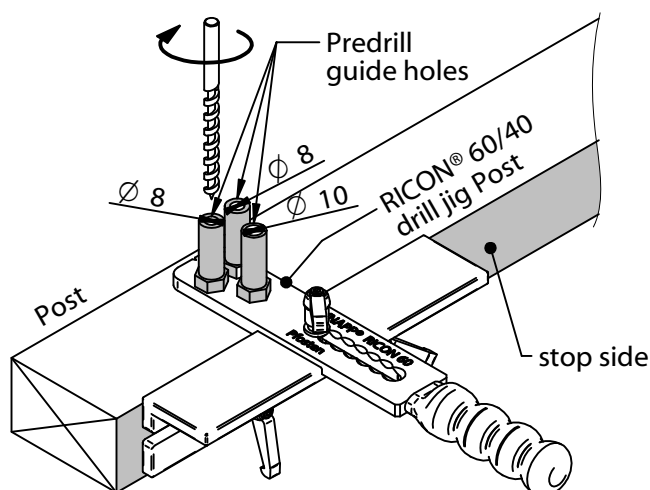
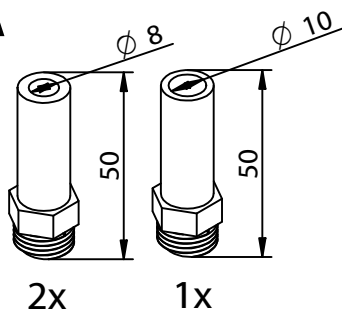
drill jig

Post and joists joints



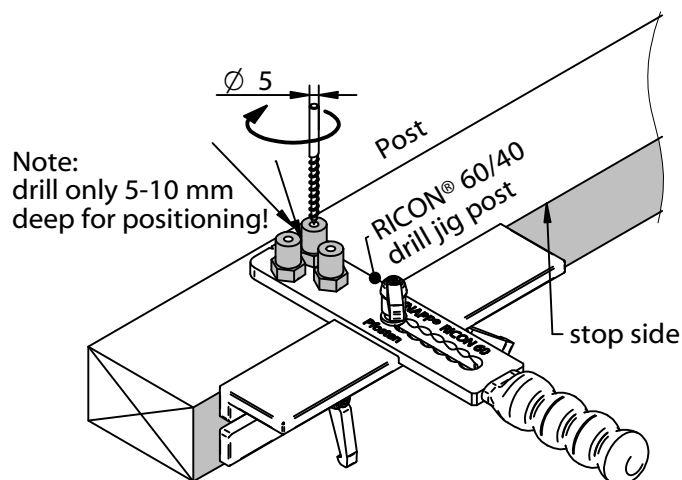
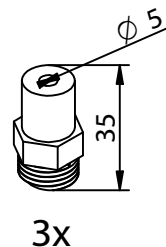
RICON® DA

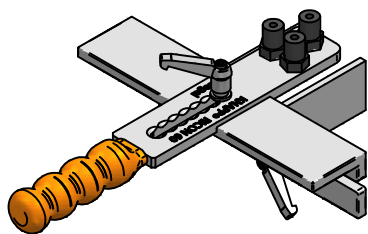
Interchangeable drill guide bushings



RICON® EA

Interchangeable drill guide bushings



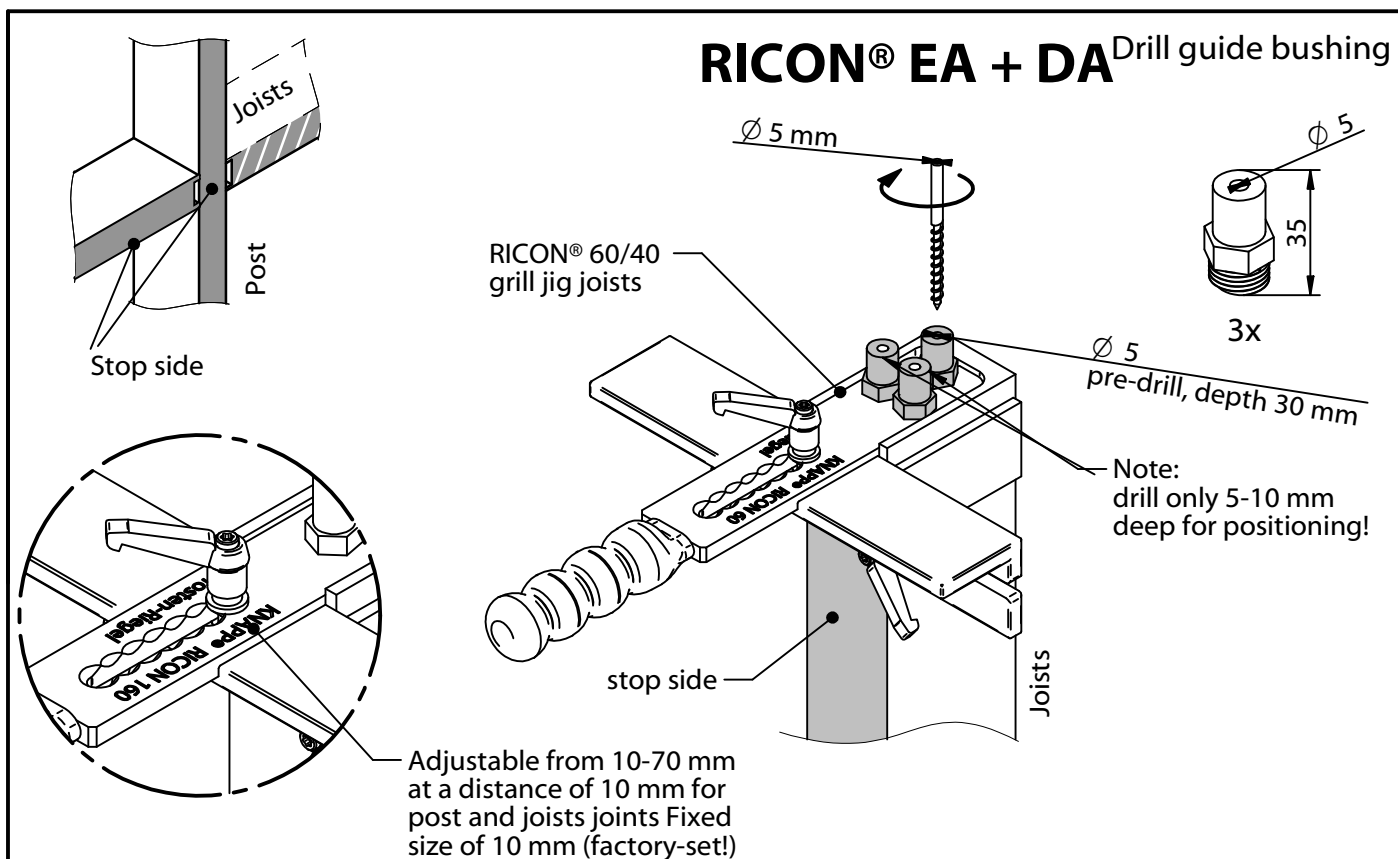


Installation instructions

RICON® 60/40 EA + EAR

drill jig

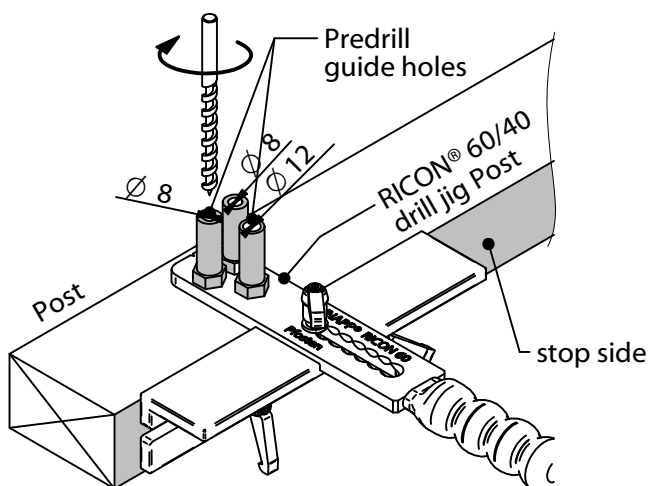
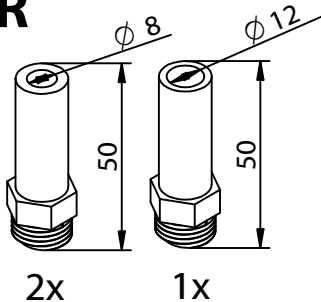
Post and joists joints



RICON® EAR

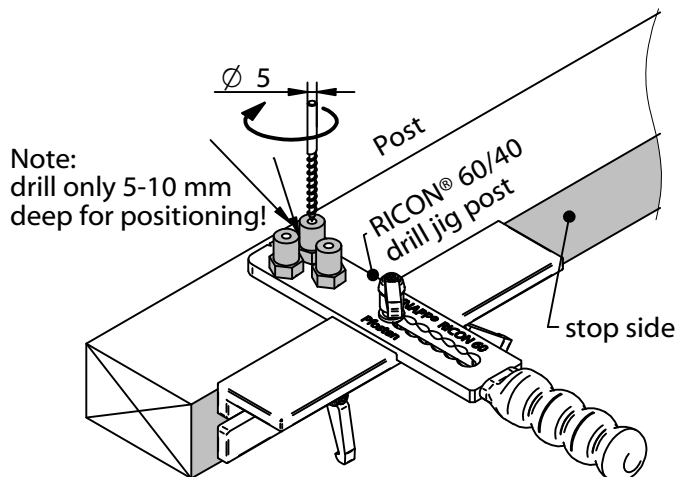
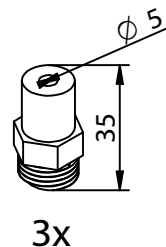
Interchangeable drill guide bushings

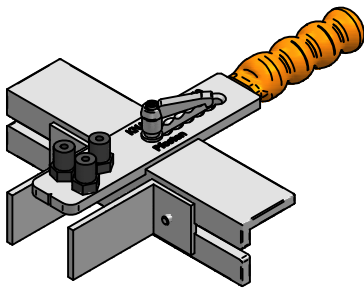
predrill:
Ø 12 mm, depth 20 mm
Ø 8 mm, depth 15 mm



RICON® EA

Interchangeable drill guide bushings



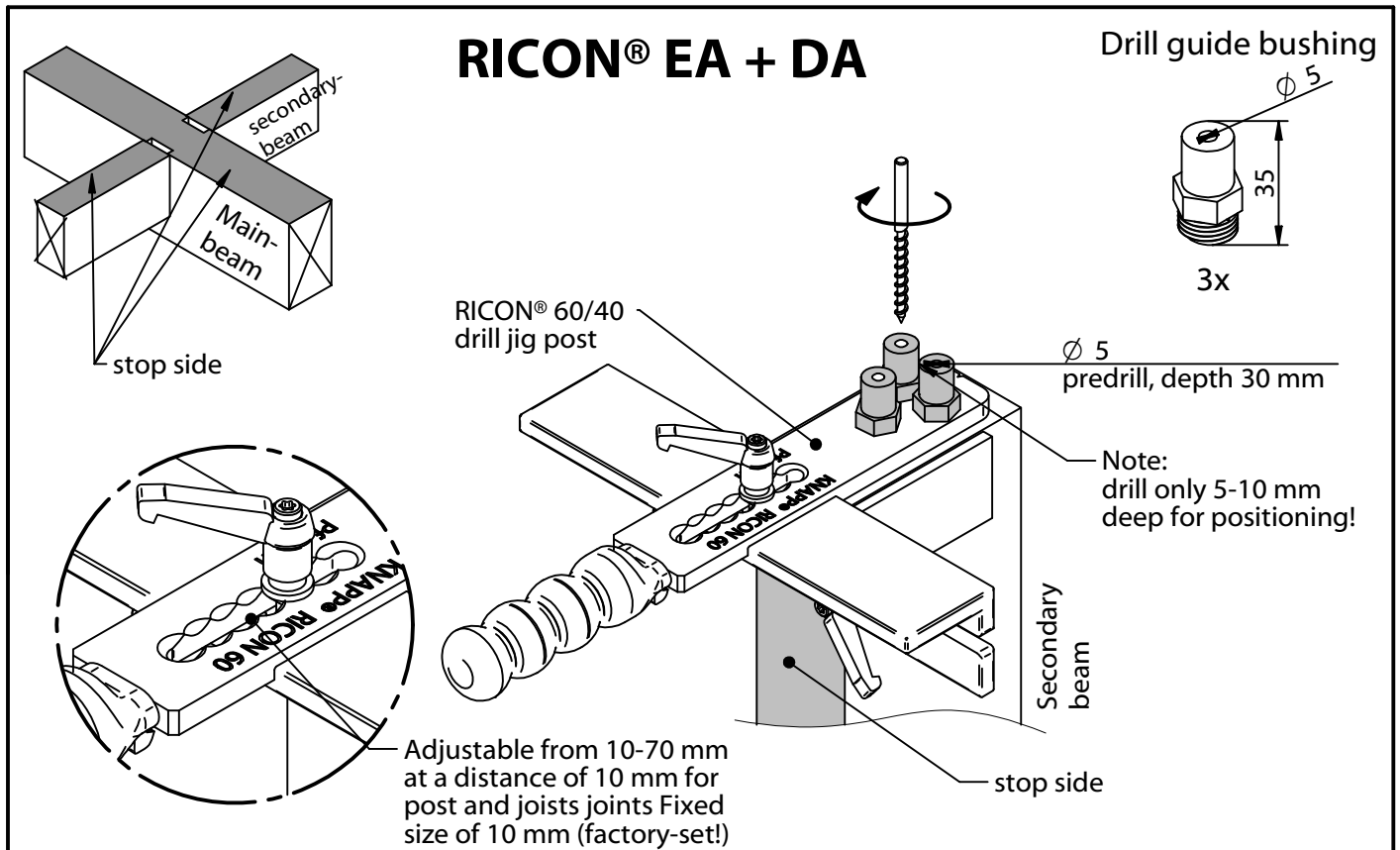


Installation instructions

RICON® 60/40 EA + DA

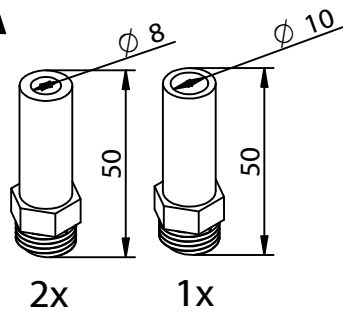
drill jig

Main- and secondary beam joints

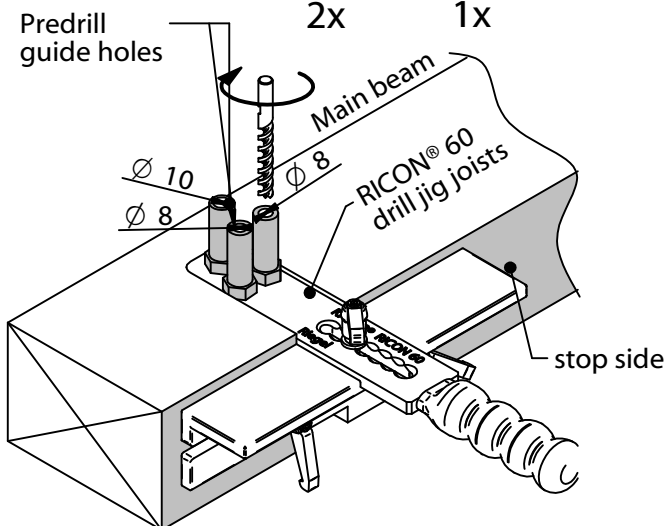


RICON® DA

Interchangeable drill guide bushings

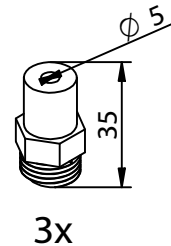


Predrill guide holes

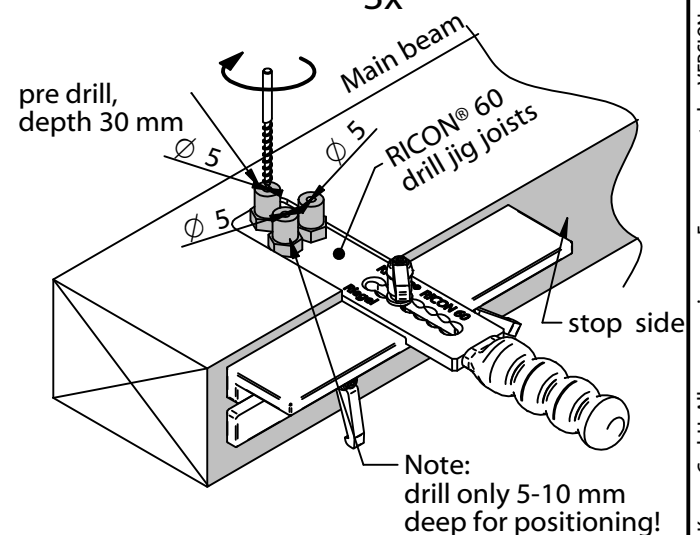


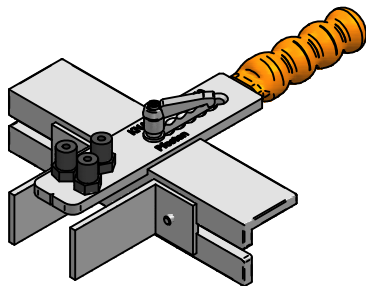
RICON® EA

Interchangeable drill guide bushings



pre drill, depth 30 mm



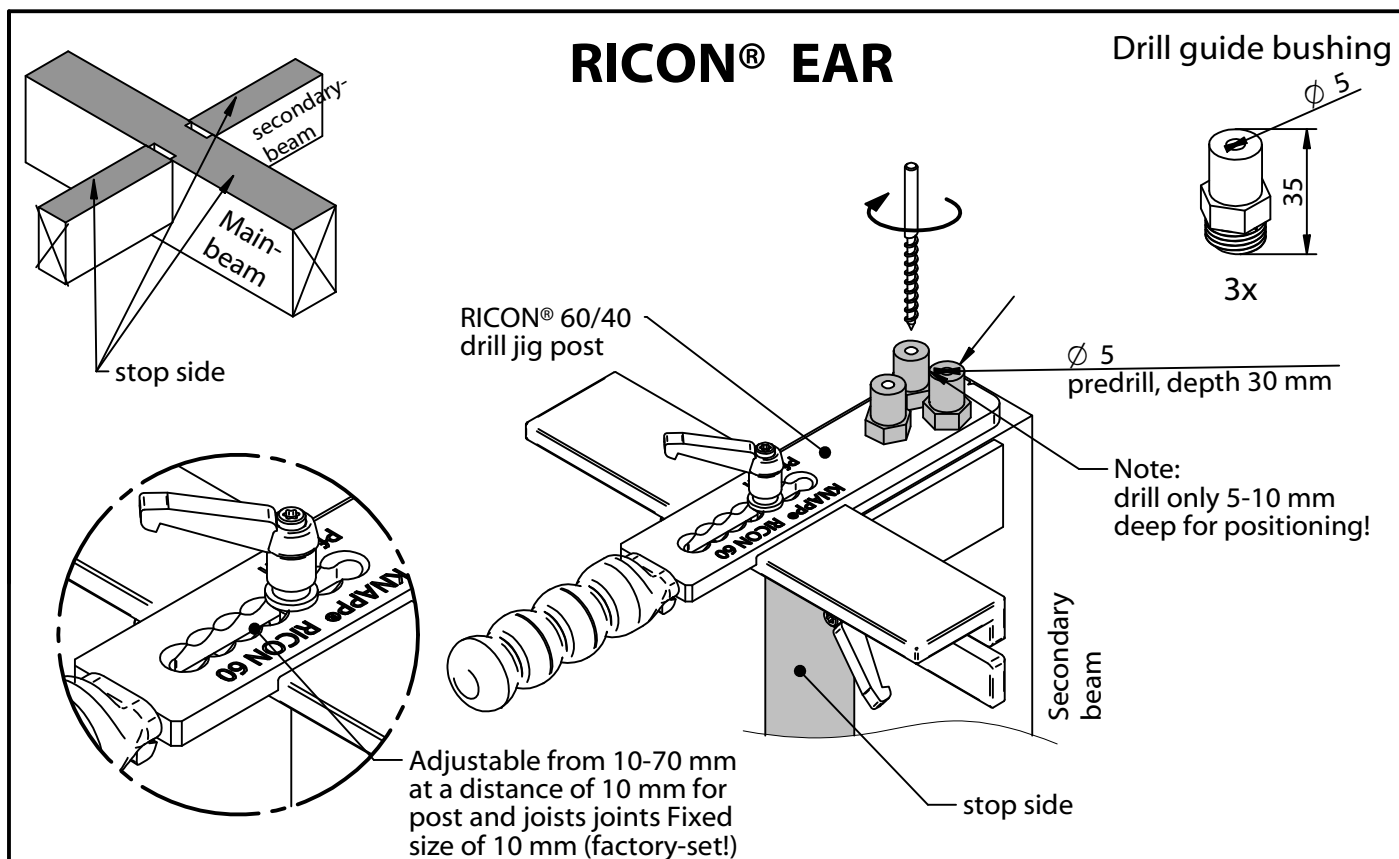


Installation instructions

RICON® 60/40 EAR

drill jig

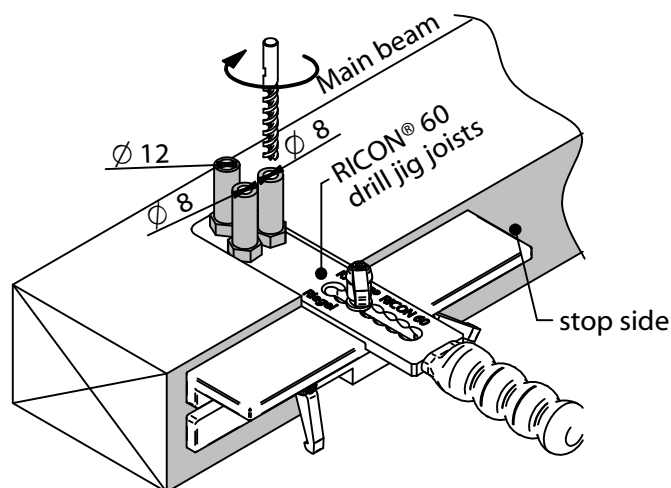
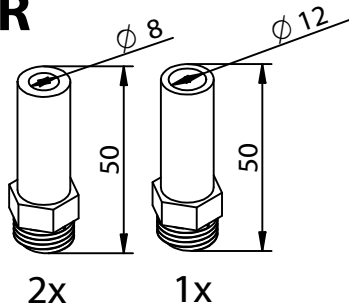
Main- and secondarybeam joints



RICON® EAR

Interchangeable
drill guide
bushings

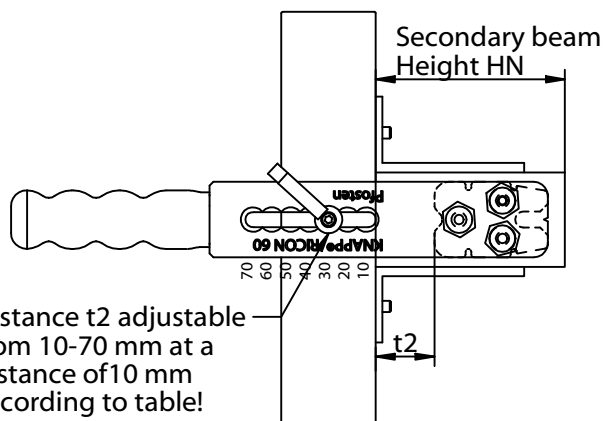
predrill:
Ø 12 mm, depth 20 mm
Ø 8 mm, depth 15 mm



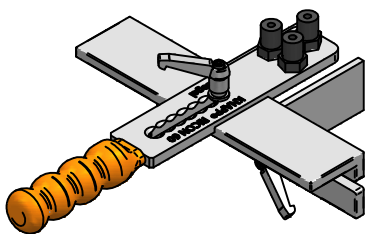
Stop depth adjustment:

Distance t₂ in the main and secondary beams as a function of the secondary beam height H_N

Hight H _N [mm]	Distance t ₂ [mm]
100	30
120	50
140	70



Distance t₂ adjustable
from 10-70 mm at a
distance of 10 mm
according to table!

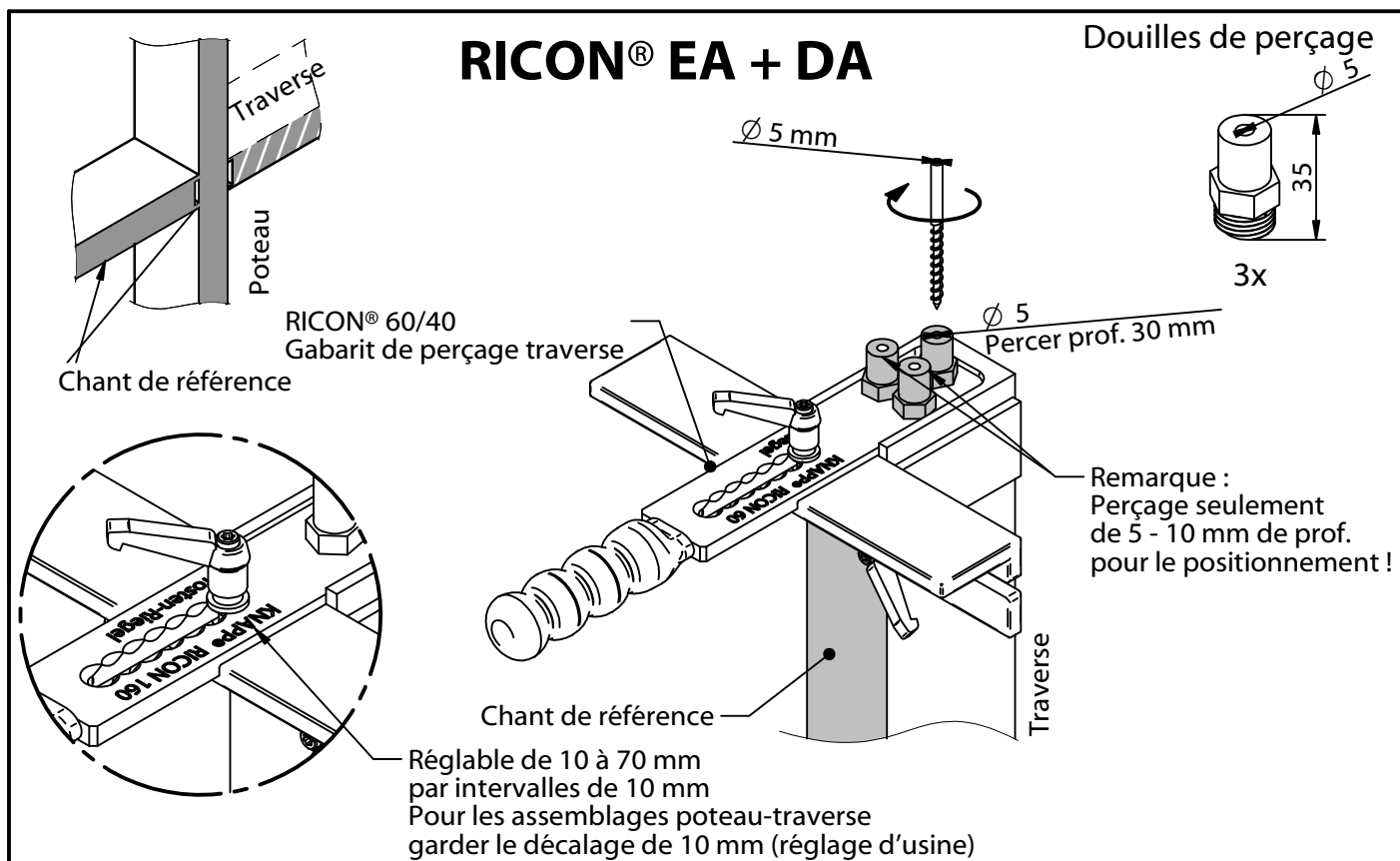


Notice de montage

RICON® 60/40 EA + DA

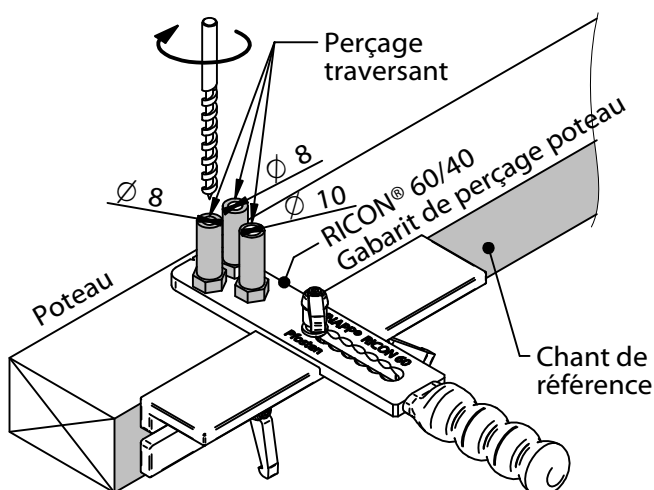
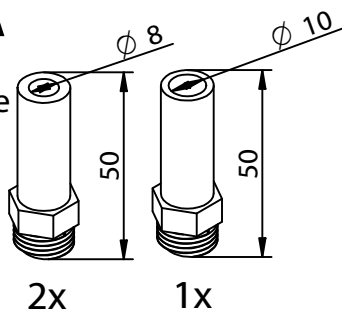
Gabarit de perçage

Assemblage poteau-traverse



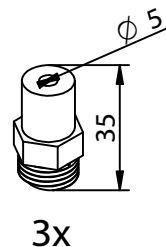
RICON® DA

Douilles de perçage
interchangeables

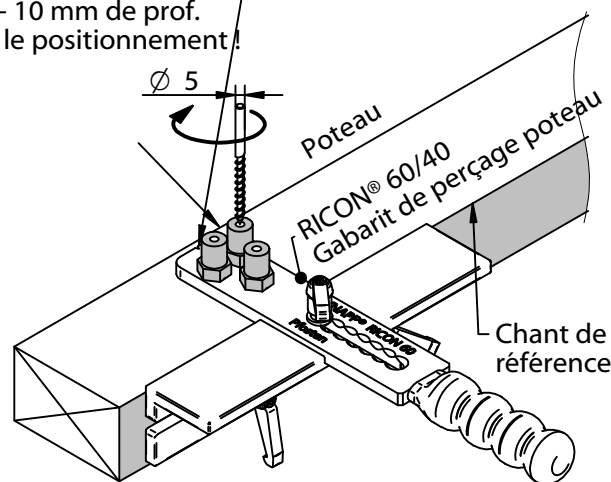


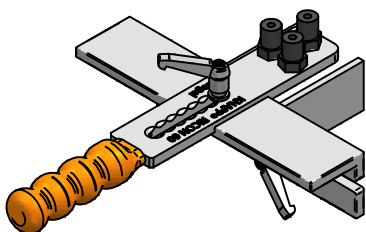
RICON® EA

Douilles de perçage
interchangeables



Remarque :
Perçage seulement
de 5 - 10 mm de prof.
pour le positionnement !



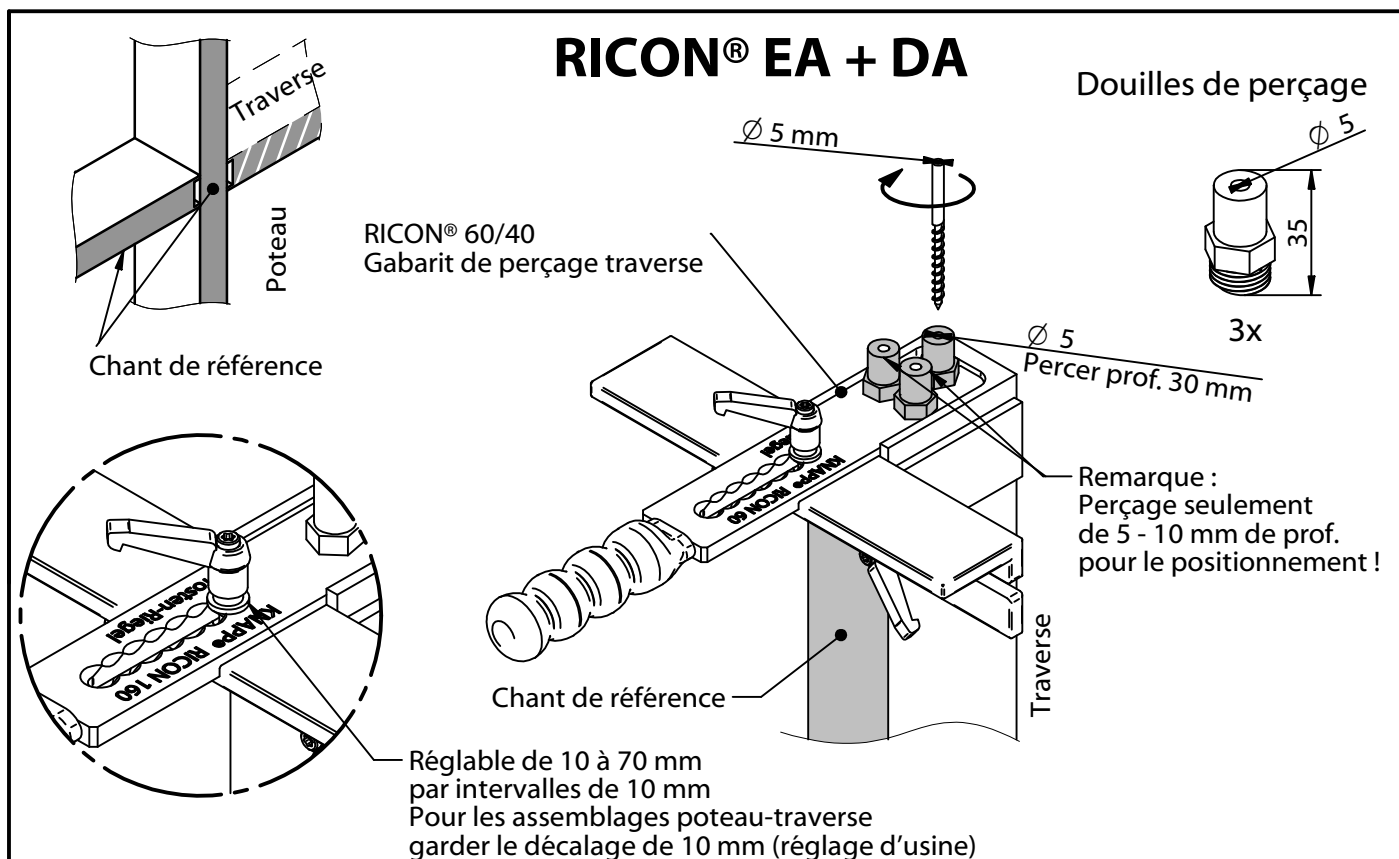


Notice de montage

RICON® 60/40 EA + EAR

Gabarit de perçage

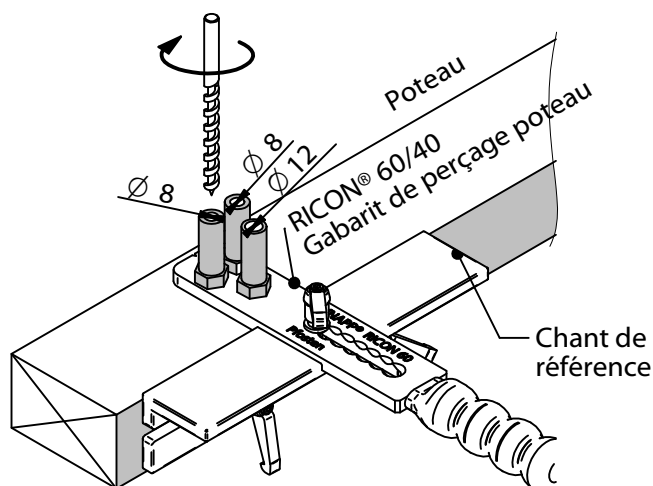
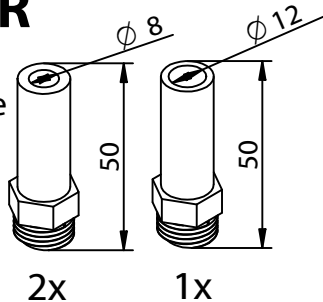
Assemblage poteau-traverse



RICON® EAR

Douilles de perçage interchangeables

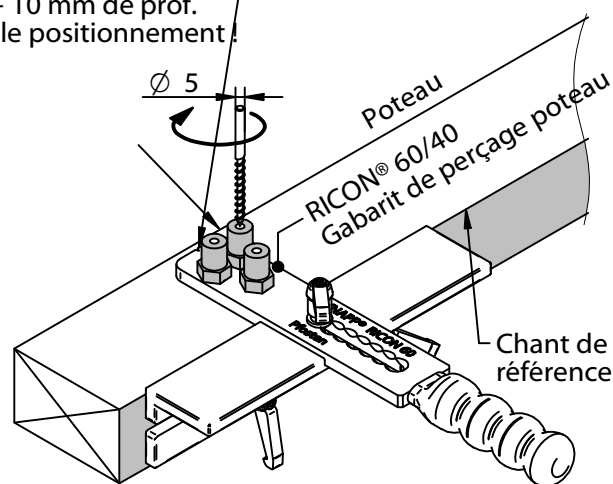
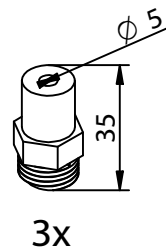
Perçer :
Ø 12 mm, prof. 20 mm
Ø 8 mm, prof. 15 mm

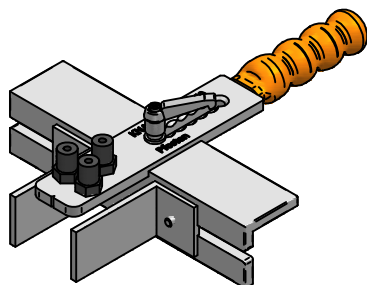


RICON® EA

Douilles de perçage interchangeables

Remarque :
Perçage seulement
de 5 - 10 mm de prof.
pour le positionnement !



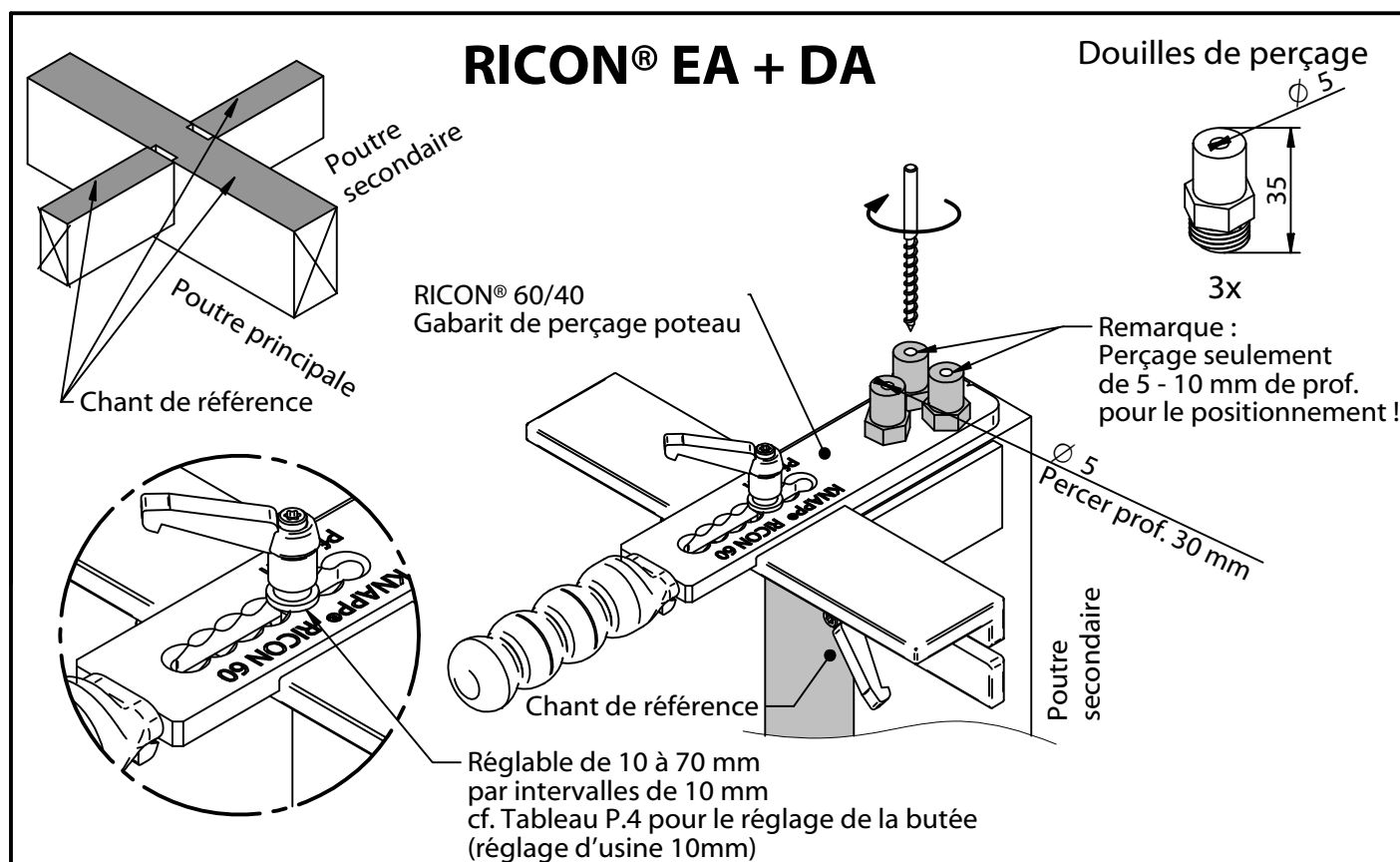


Notice de montage

RICON® 60/40 EA + DA

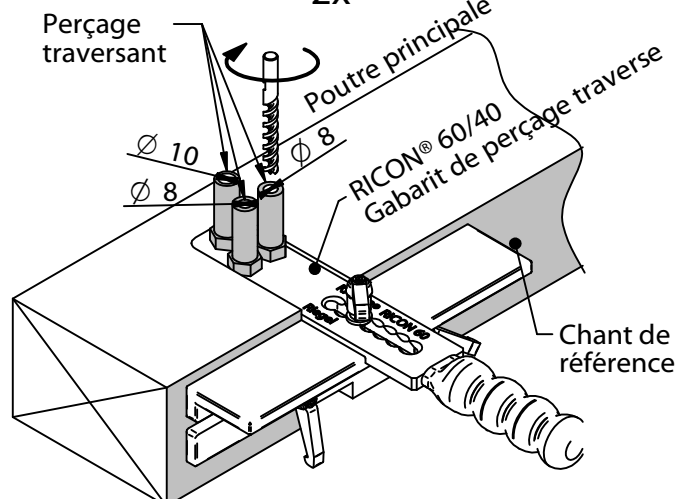
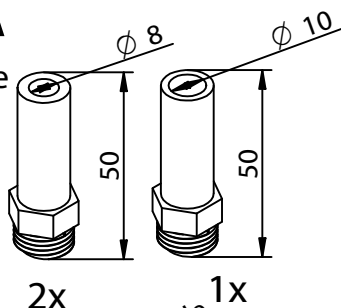
Gabarit de perçage

Assemblage poutre principale-secondaire



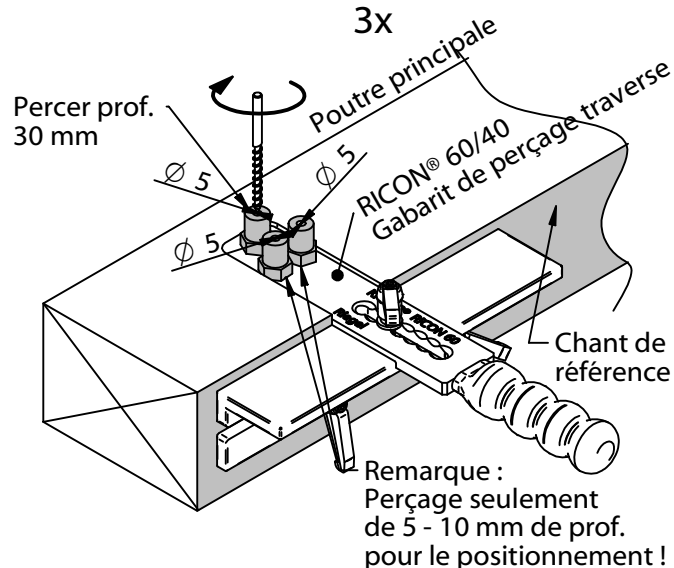
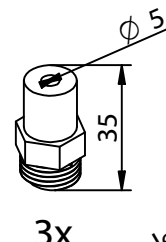
RICON® DA

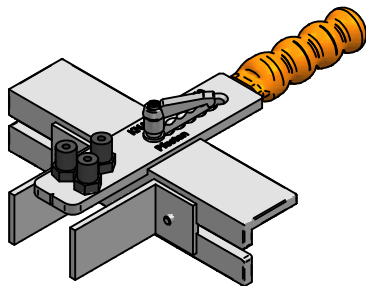
Douilles de perçage
interchangeables



RICON® EA

Douilles de perçage
interchangeables



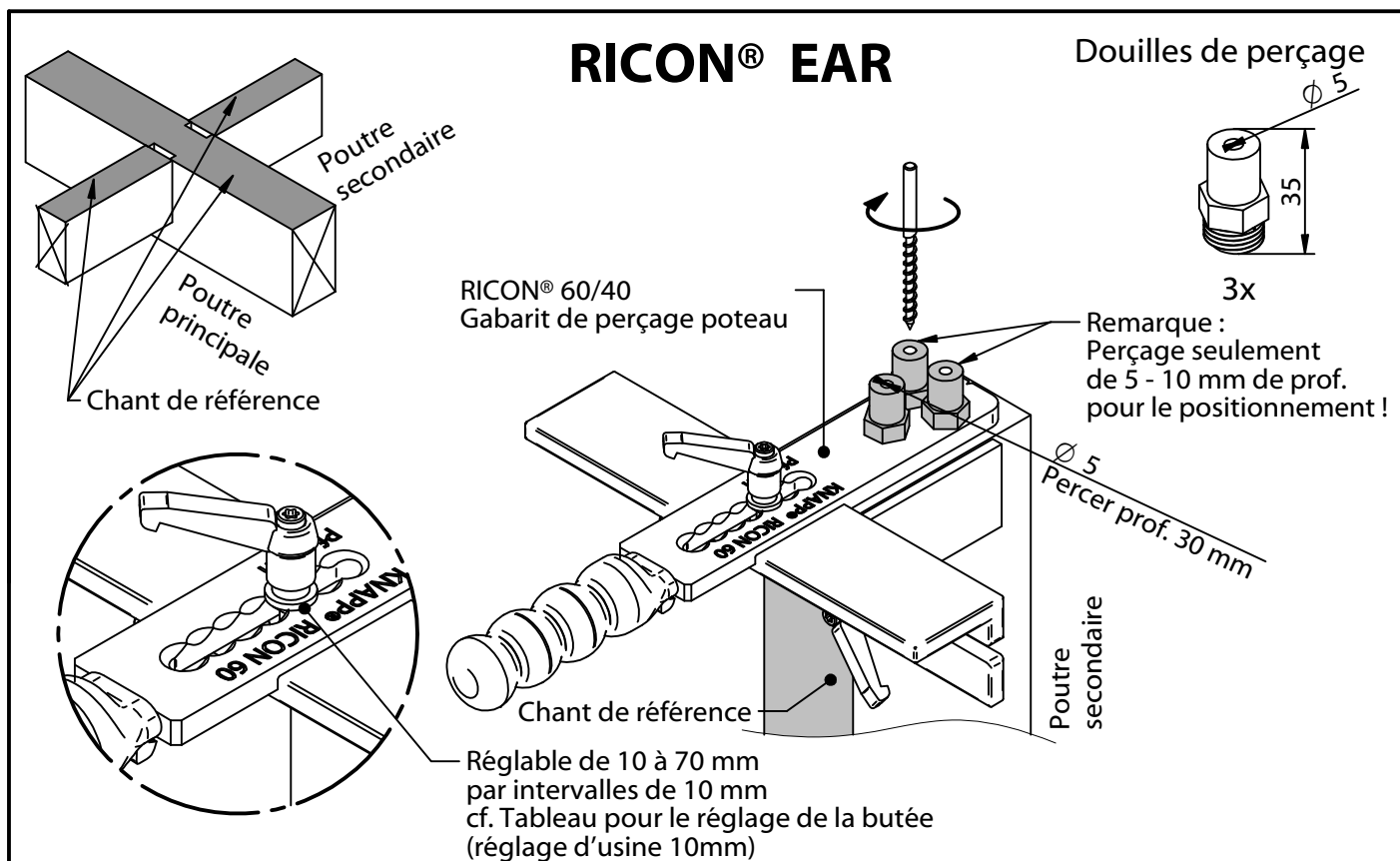


Notice de montage

RICON® 60/40 EAR

Gabarit de perçage

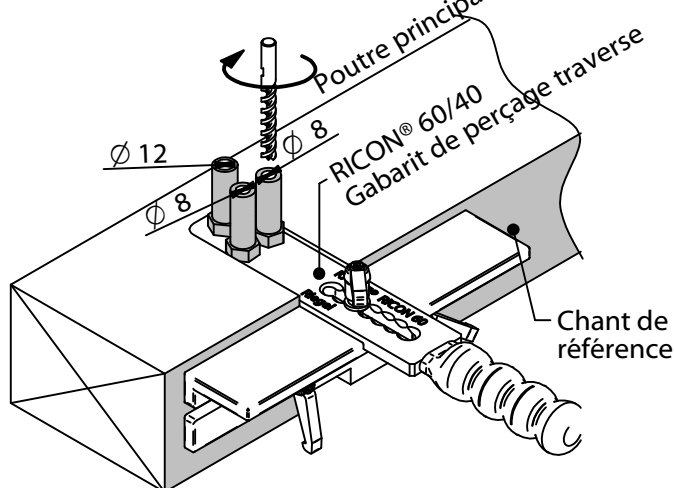
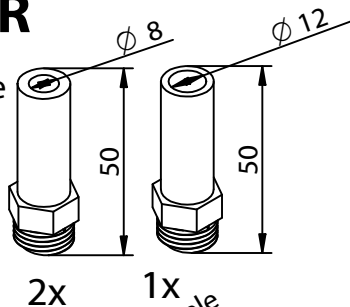
Assemblage poutre principale-secondaire



RICON® EAR

Douilles de perçage
interchangeables

Perçer :
Ø 12 mm, prof. 20 mm
Ø 8 mm, prof. 15 mm



Réglage de la butée:

Distance t2 sur poutre principale et
secondaire en relation avec la hauteur de
pièce secondaire HN

Hauteur H _N [mm]	Distance t2 [mm]
100	30
120	50
140	70

